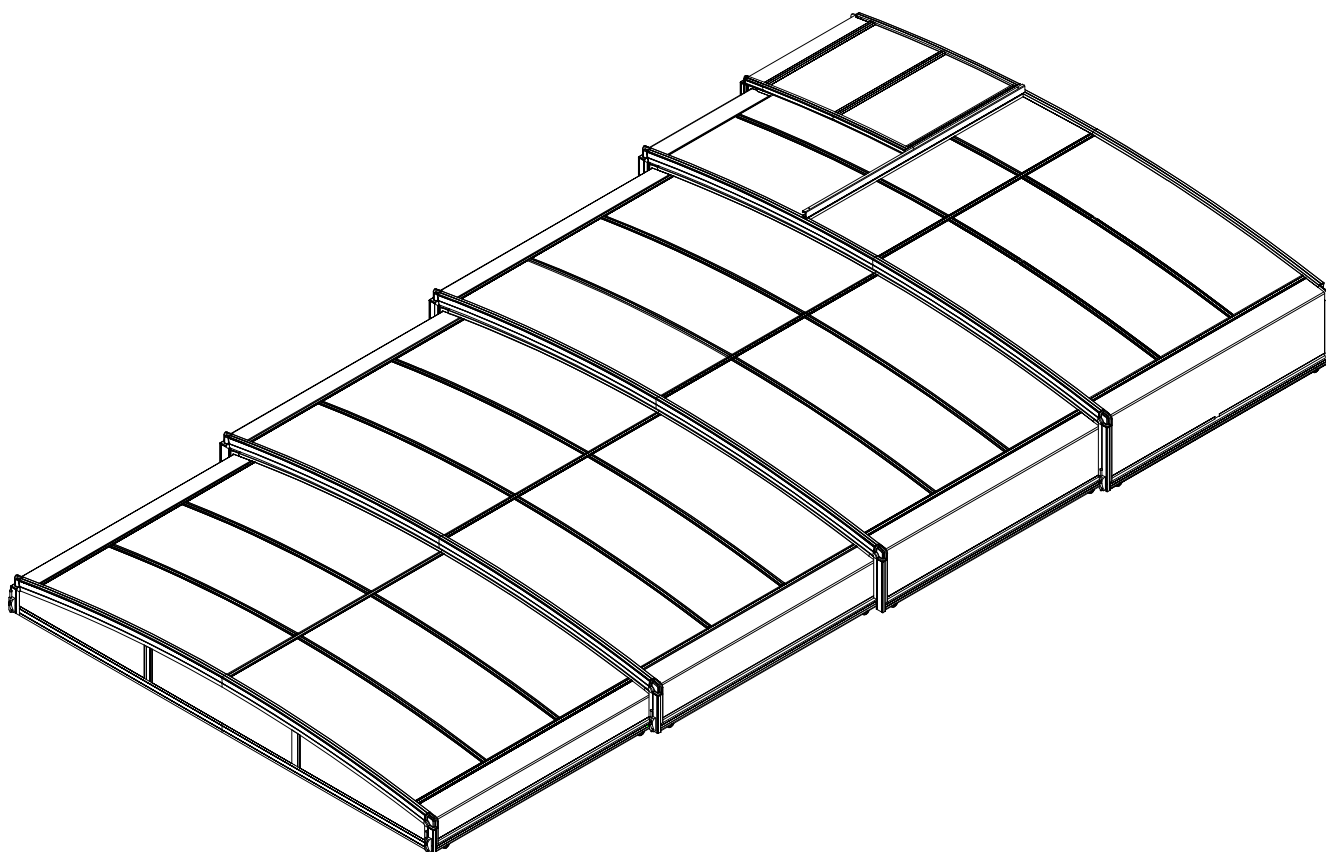


Assembly Instructions



MODEL:GC5408

PRODUCT SIZE(LxWxH):881x478x92cm

PLEASE READ CAREFULLY BEFORE ASSEMBLY

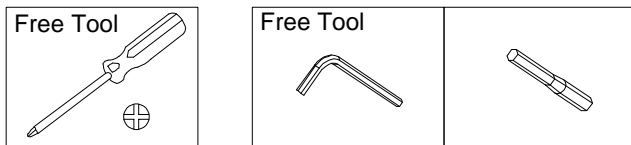
Assembly Instructions

1. Assembly Advice	Page 1
2. Parts List	Page 2-3
3. Door panel installation.....	Page 4- 8
4. Frame installation	Page 8- 78

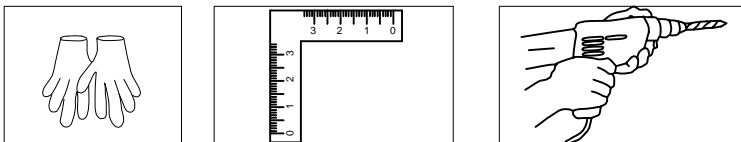
Assembly and Maintenance Advice

1. For safety purposes, we strongly recommend that this product is assembled by at least two people.
2. Some components have sharp metal edges. Please be careful when handling metal components. Please wear gloves, shoes and safety goggles during assembly.
3. Lay all of the components on a soft carpet or blanket to avoid any scratches or damages.
4. DO NOT climb or stand on the roof. Heavy articles should not be leaned against the greenhouse.
5. Keep the roof and gutter clear of snow, dirt & leaves. Allowing snow to build up on the roof may damage the product.
6. Unlike steel, if the paint finish is scratched this will not harm the aluminium underneath.
7. When your product needs cleaning, use a mild detergent solution and rinse with cold clean water. Do not use acetone, abrasive cleaners or strong detergents to clean the panels.

Tools Provided:



Tools Required when Assembly (Not Provided)

























































Assembly at least by two Persons

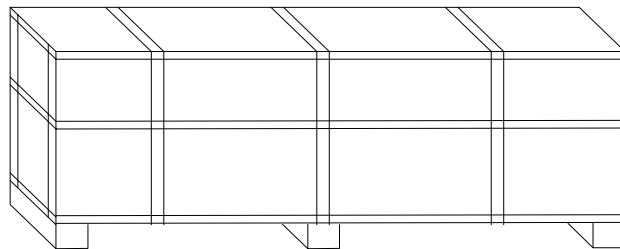


GC5408































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	Y2	6
	Y3	6
	Y4	3
	Y5	1
	Y6	1
	Y7	2
	Y8	3
	Y9	2
	Y10	2
	Y11	2
	Y12	1
	Y13	1
	Y14	1
	Y15	1
	Y16	1
	Y17	1
	Y18	1
	Y19	1
	Y20	1

PART	NO	QTY
	D13	4
	D324	56
	D326	8
	D327	2
	D340	4
	H140	16
	H141	32
	H142	16
	A78	8
	A88	12
	J108	1
	J111	94
	H132	1
	Z18 M6X60	80
	Z32 M4.2X16	48
	Z35 M5X12	258
	Z36 M6X30	138
	S60 M6X16	24
	S66 M6X20	208
	S68 M10X55	16
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	M29 M10	16
	A80	17
	A81	2

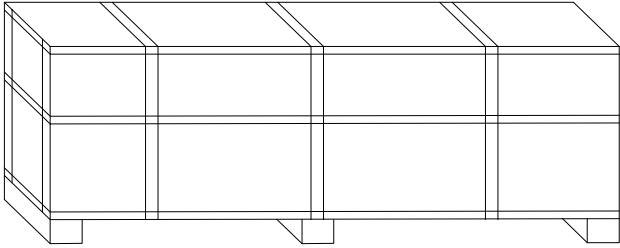
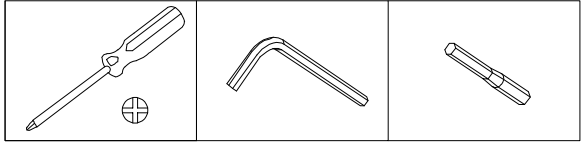
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	L01C	2
	L01D	2
	L01E	1
	L01F	1
	L02A	1
	L02B	1
	L02C	1
	L02D	1
	L02E	1
	L02F	1
	L02G	1
	L02H	1
	L02I	1
	L02J	1
	L02K	1
	L02L	1
	L02M	1
	L02N	1
	L02O	1
	L02P	1
	L02Q	2
	L02R	2
	L02S	2
	L02T	2
	L02U	2
	L02V	2
	L02W	2
	L02X	2










GC5408

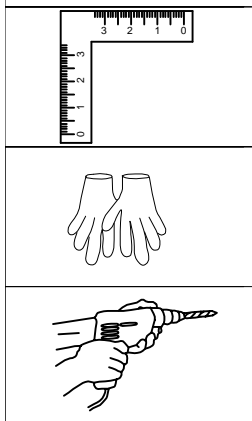
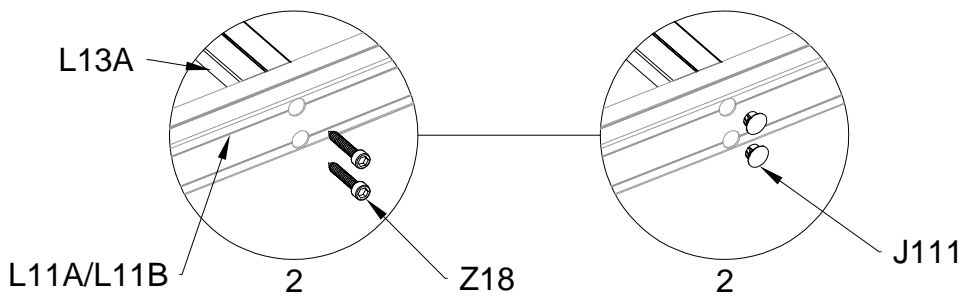
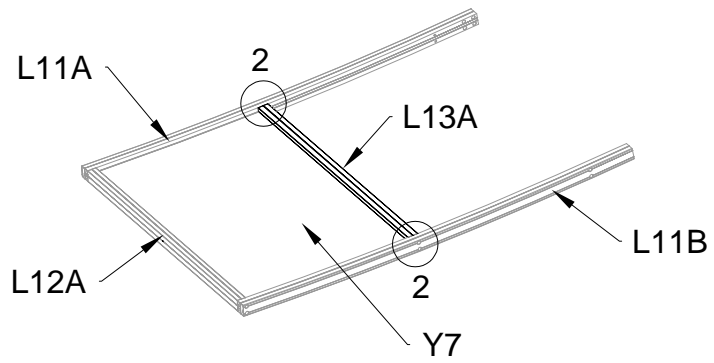
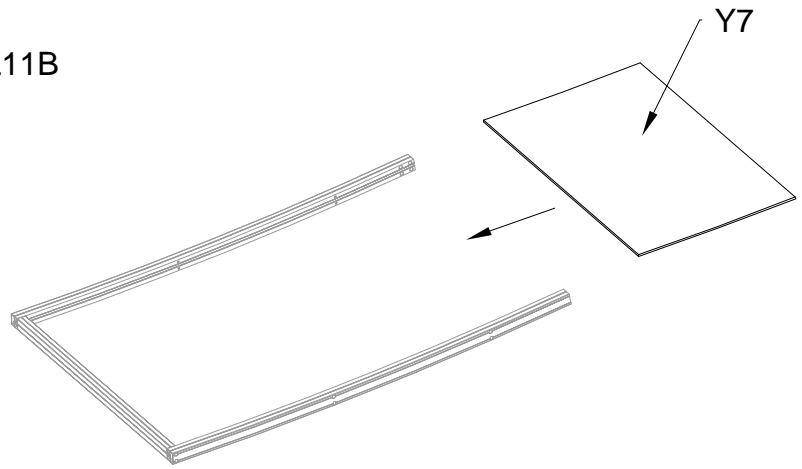
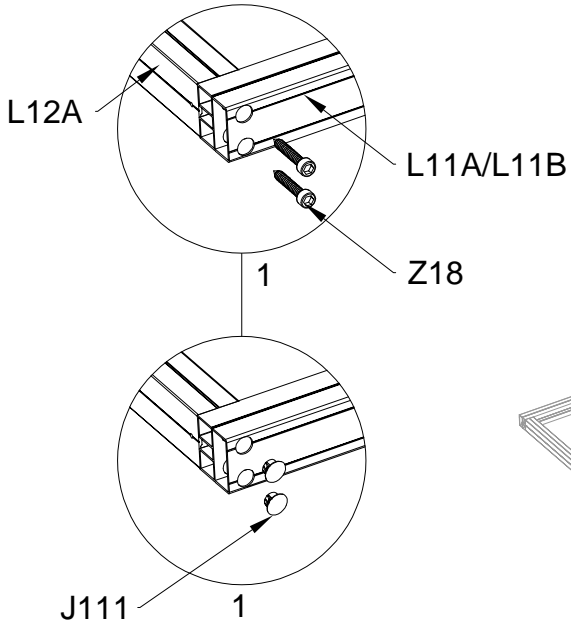
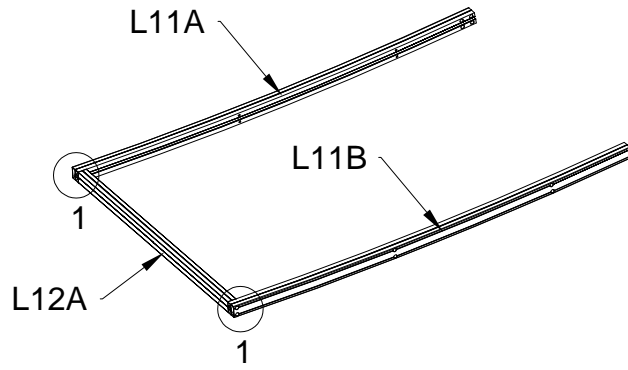
PART	NO	QTY
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	L04B	1
	L04C	1
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	L04E	1
	L04F	1
	L04G	1
	L04H	1
	L05A	2
	L06A	1
	L06B	1
	L07A	1
	L08A	11
	L08B	1
	L09A	14
	L09B	1
	L10A	4
	L10B	4
	L10C	4
	L10D	2
	L10E	2
	L10F	1
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	L12A	2
	L13A	2
	L14A	2
	L15A	2





Tools Provided:



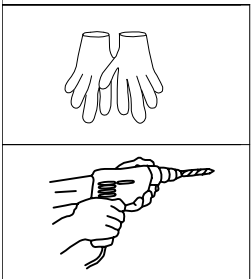
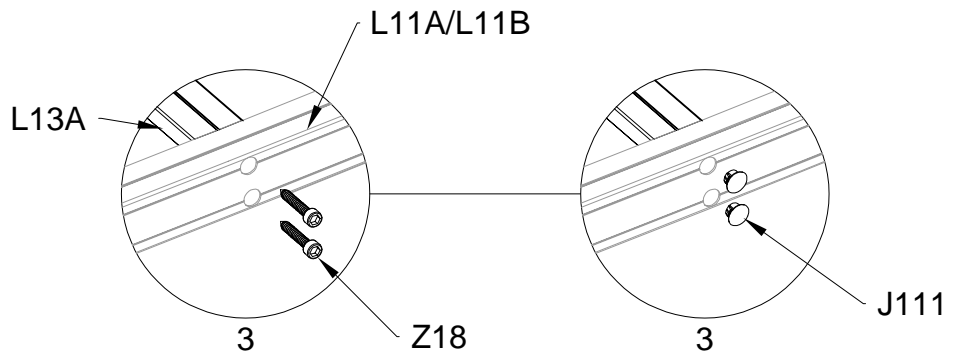
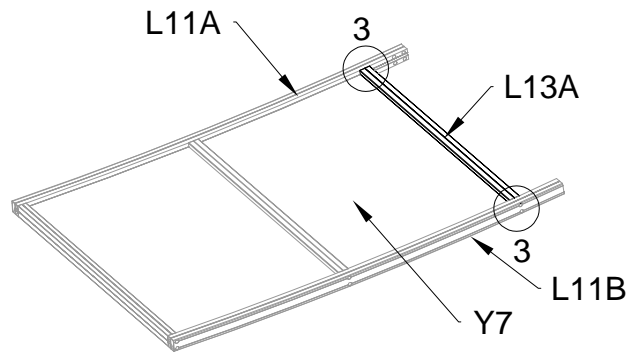
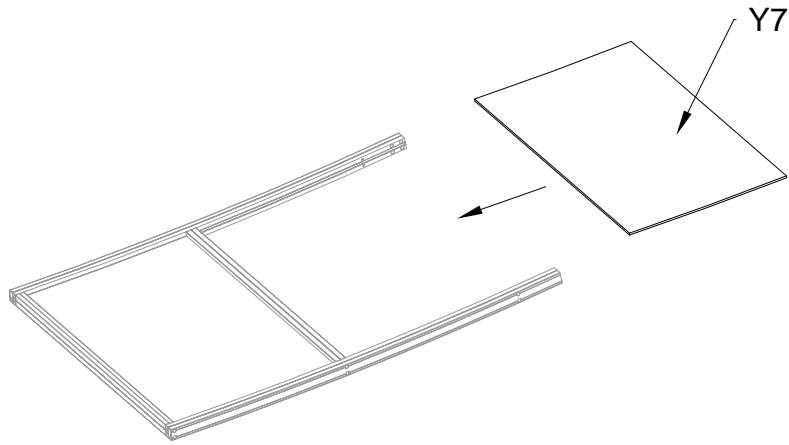
PART	NO	QTY
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	L12A	1
	L13A	1
	Y7	1
	Z18 M6X60	8
	J111	8



Door Assembly



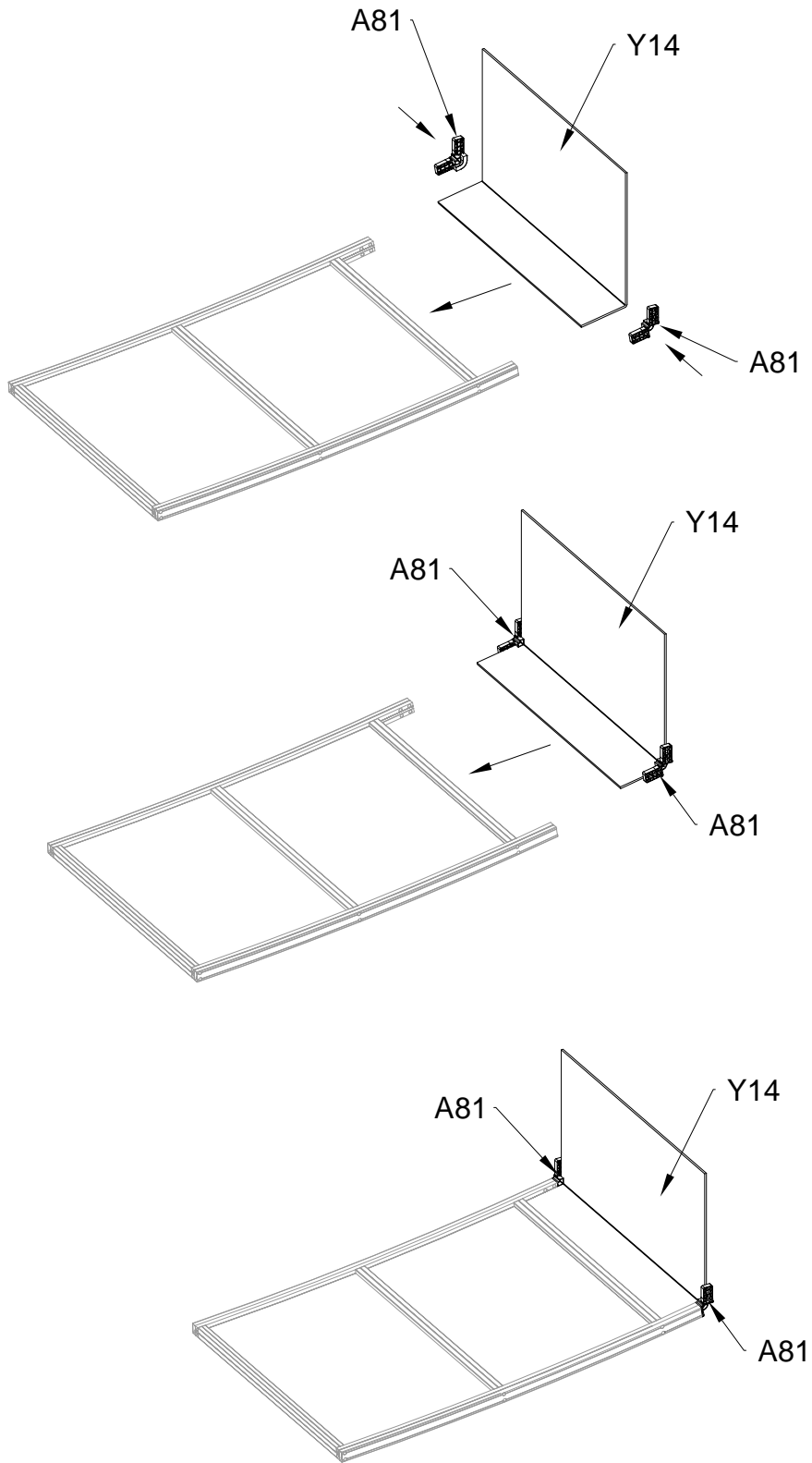
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Door Assembly



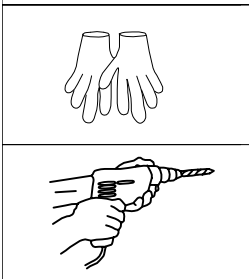
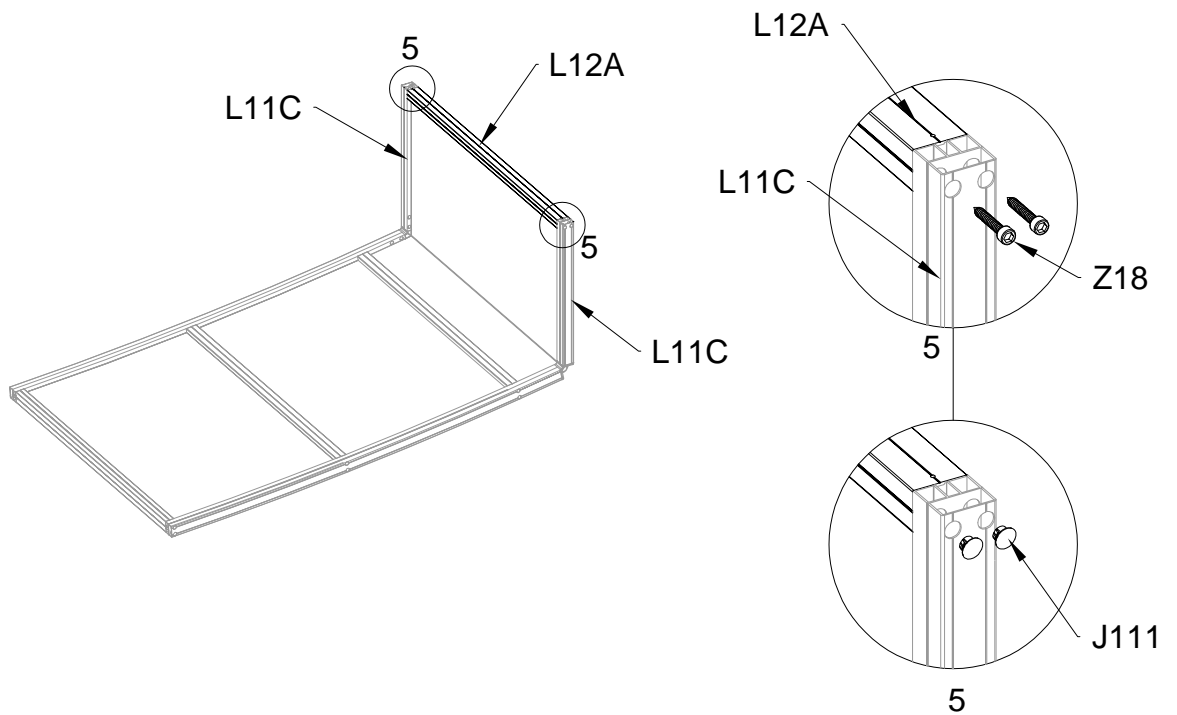
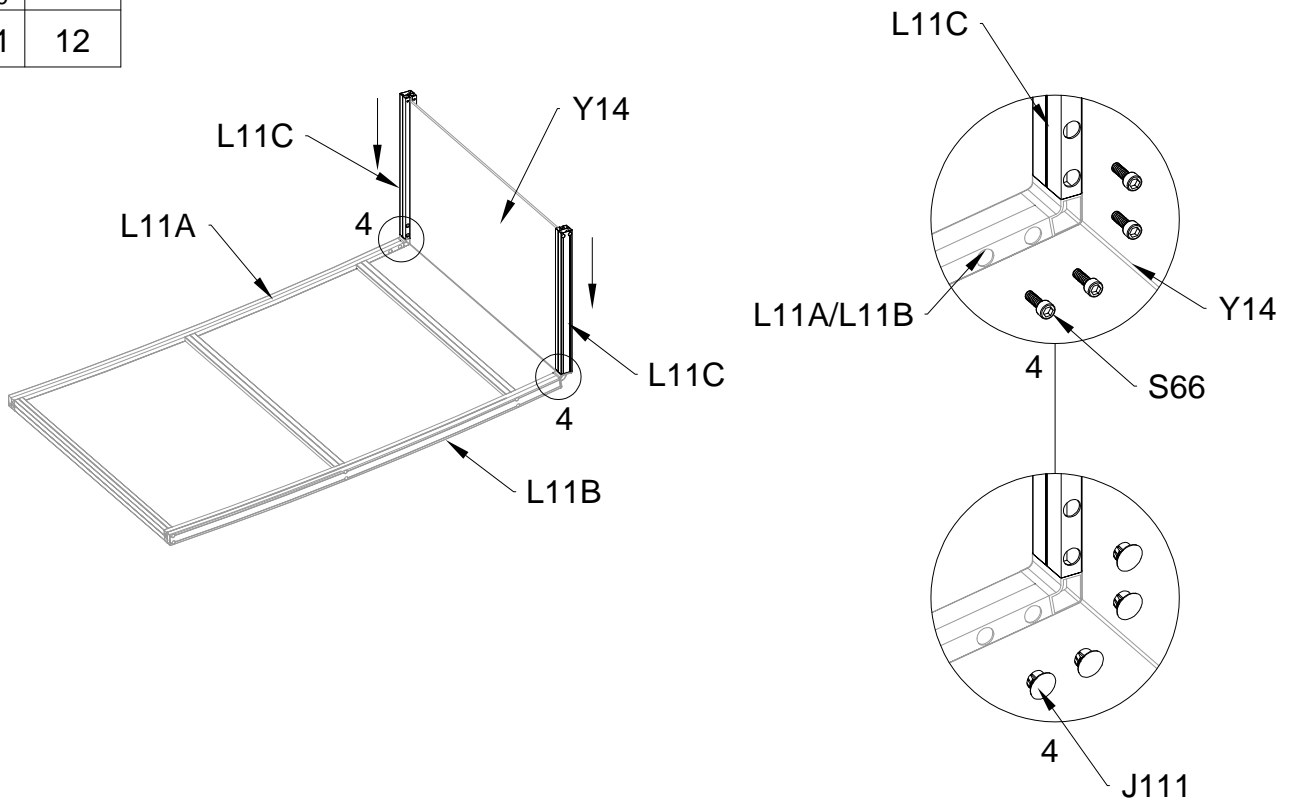
PART	NO	QTY
	Y14	1
	A81	2

Door Assembly








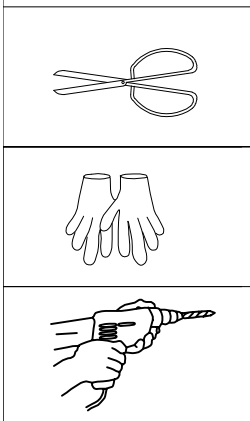
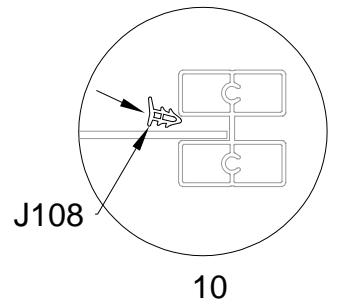
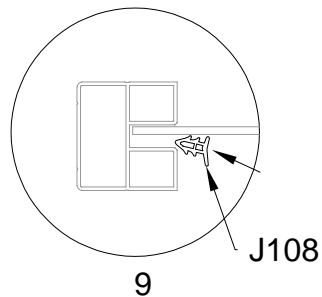
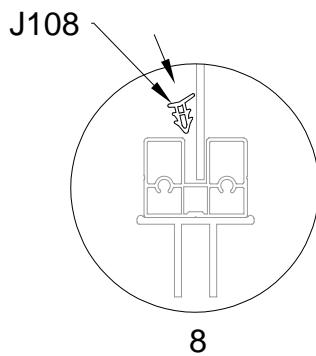
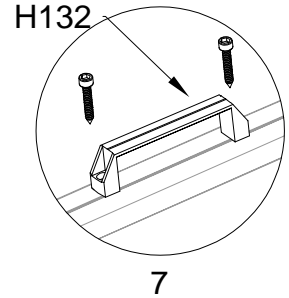
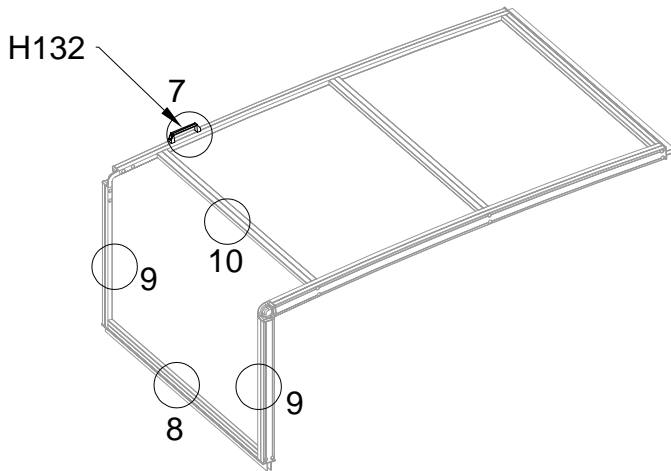
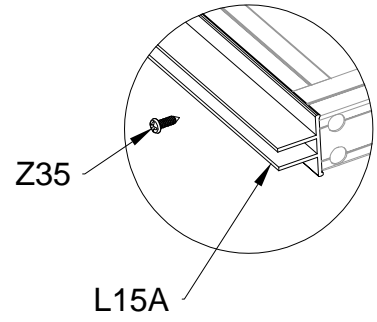
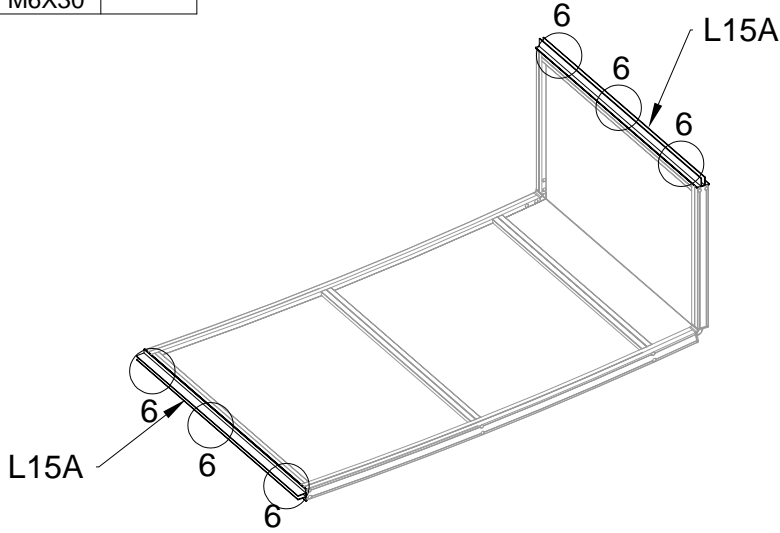
PART	NO	QTY
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	L12A	1
	Z18	4
	M6X60	
	S66	8
	M6X20	
	J111	12

Door Assembly

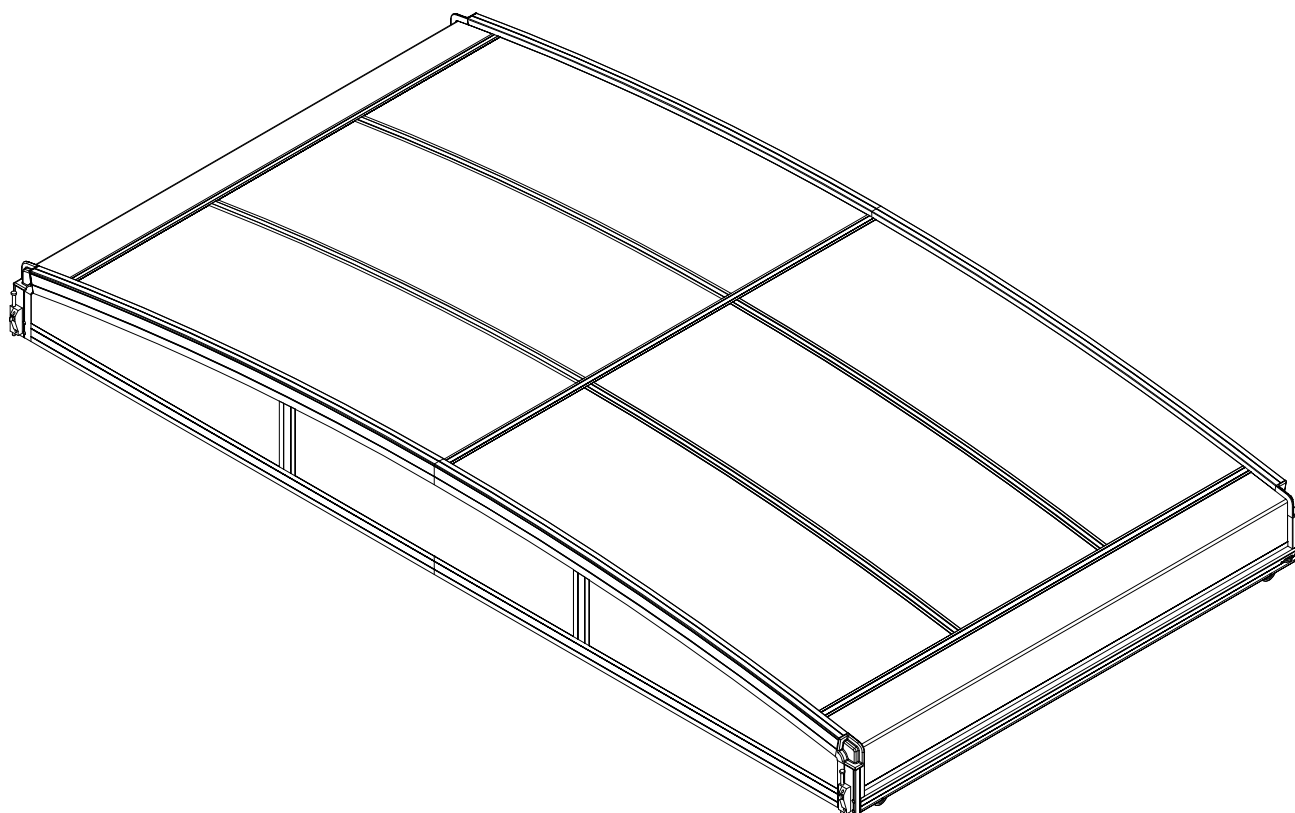


Door Assembly





PART	NO	QTY
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	Z35	6
	M5X12	
	J108	1
	H132	1
	Z36	2
	M6X30	

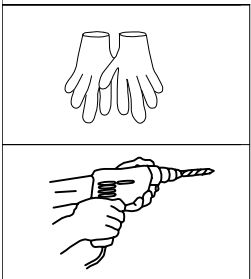
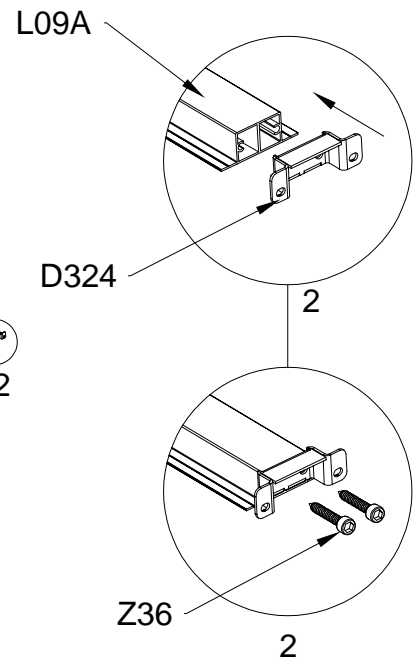
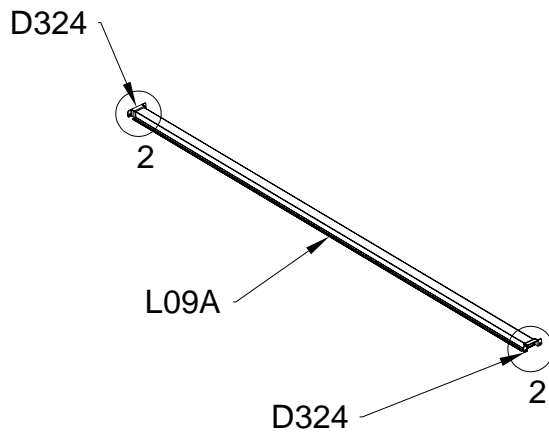
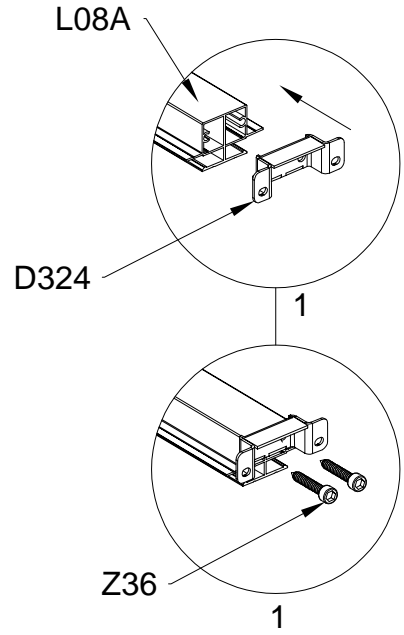
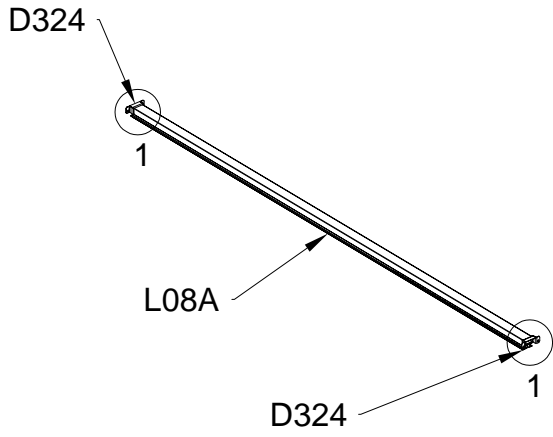






Block 1 installation

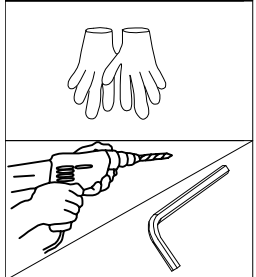
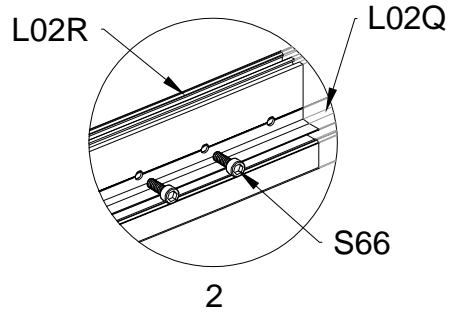
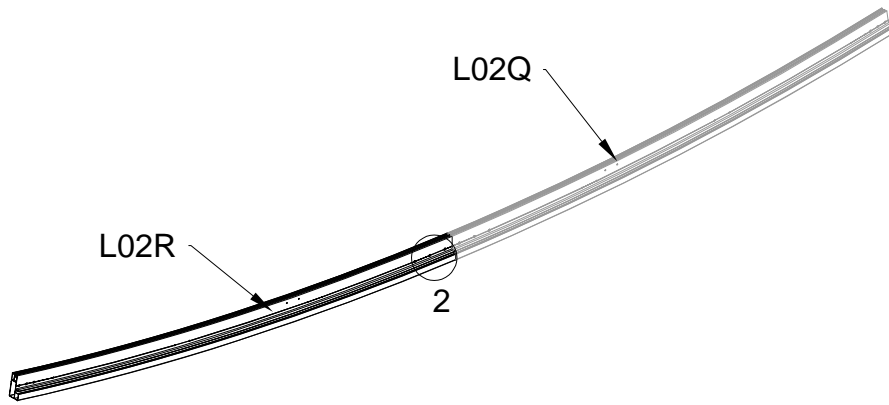
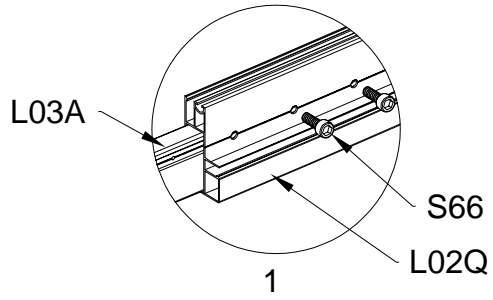
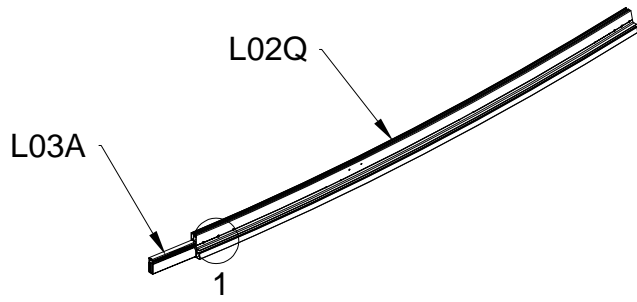



PRODUCT SIZE(LxWxH):226x426x51cm

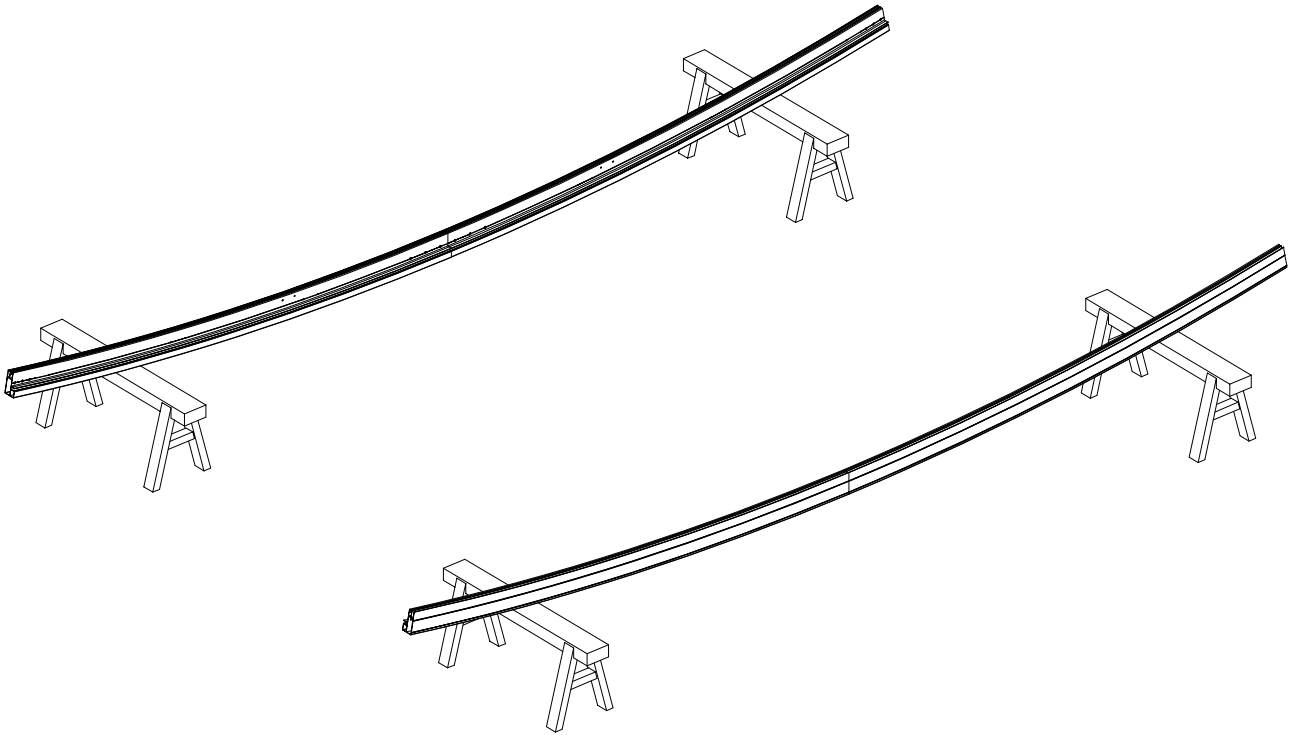
PART	NO	QTY
	L08A	3
	L09A	4
	D324	14
	Z36	28
	M6X30	



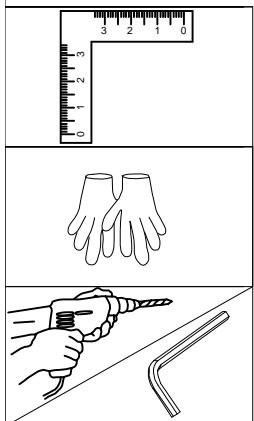
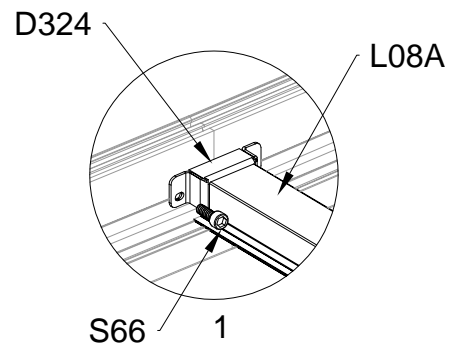
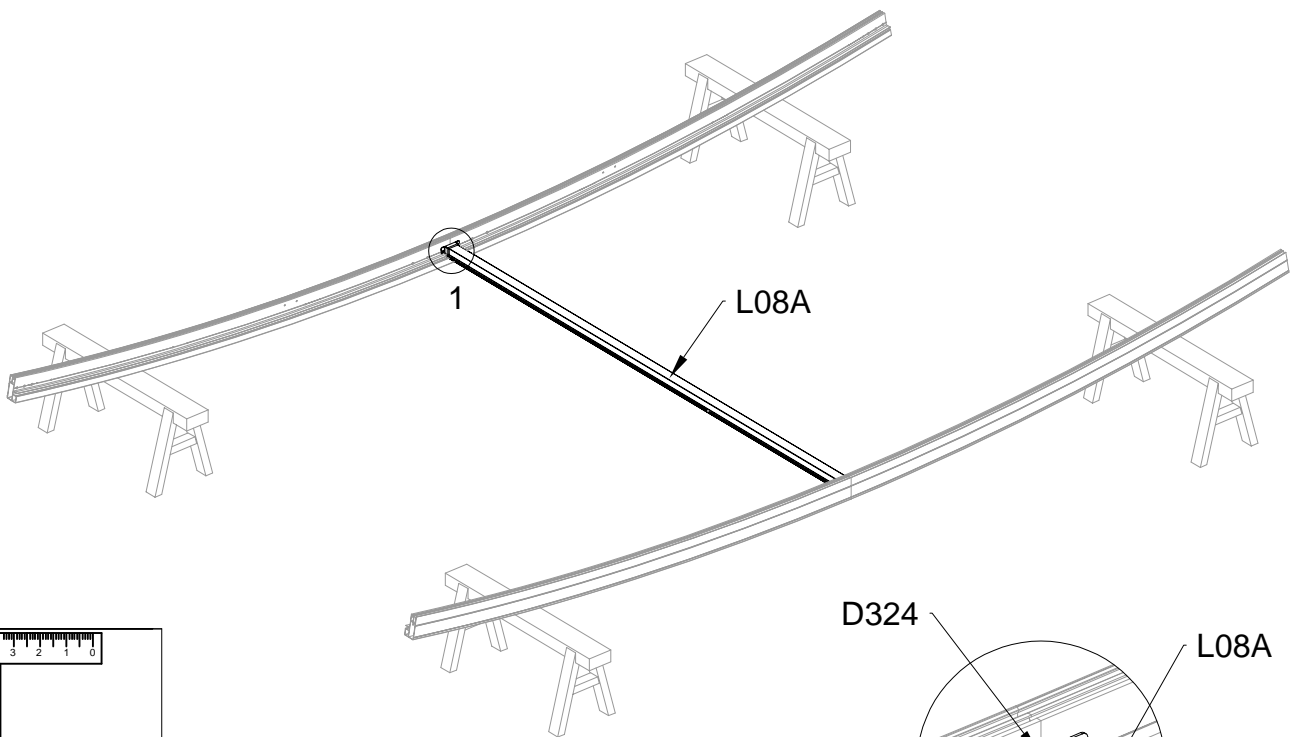
PART	NO	QTY
	L02Q	2
	L02R	2
	L03A	2
	S66	8
	M6X20	




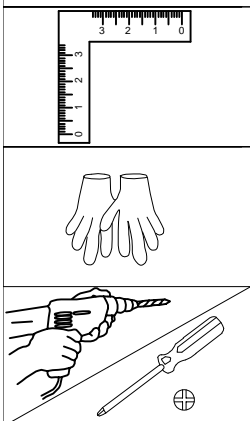
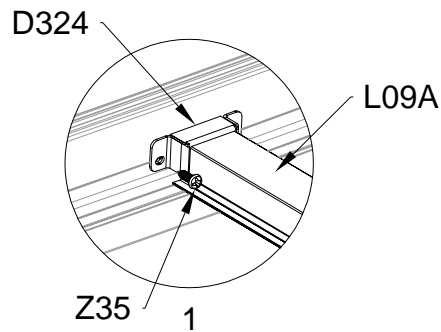
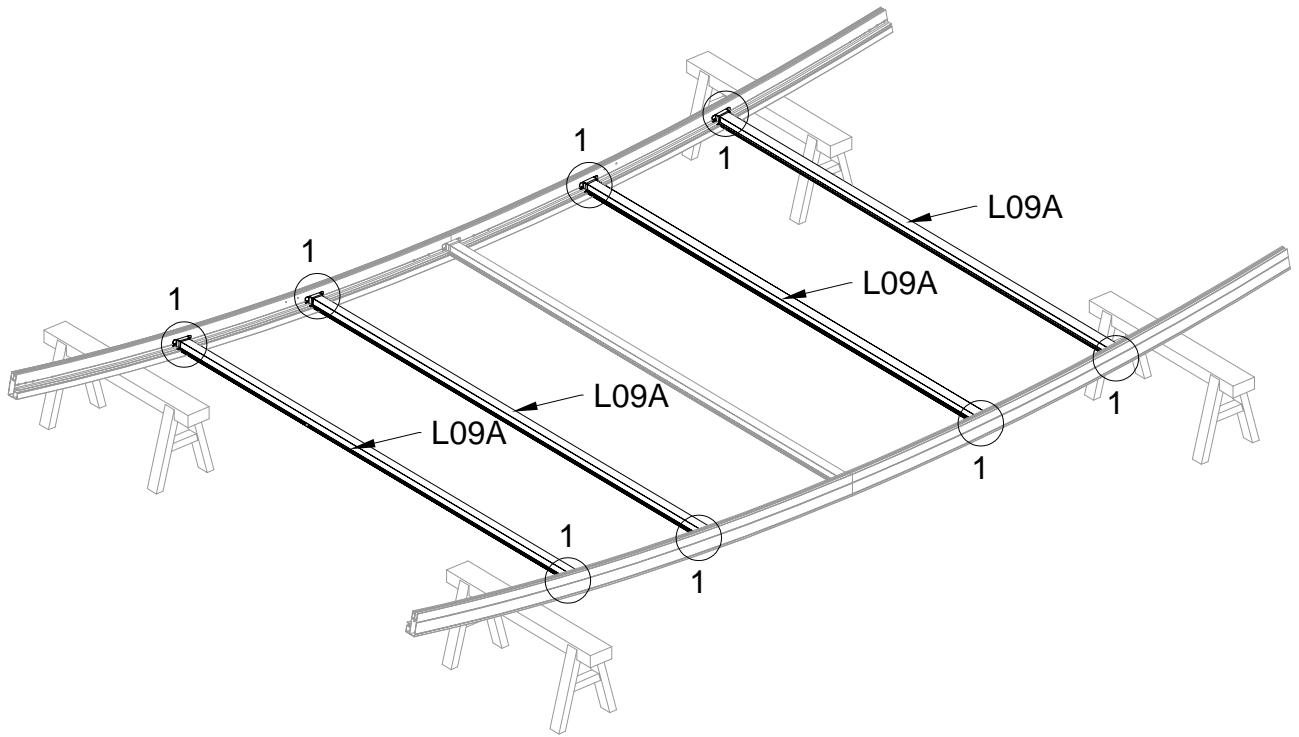
PART	NO	QTY
	S66	4
	M6X20	





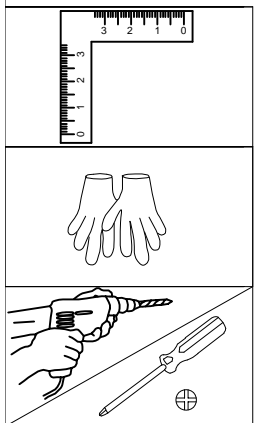
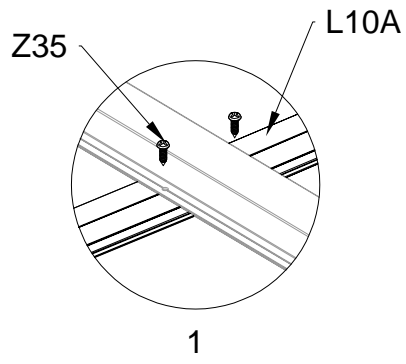
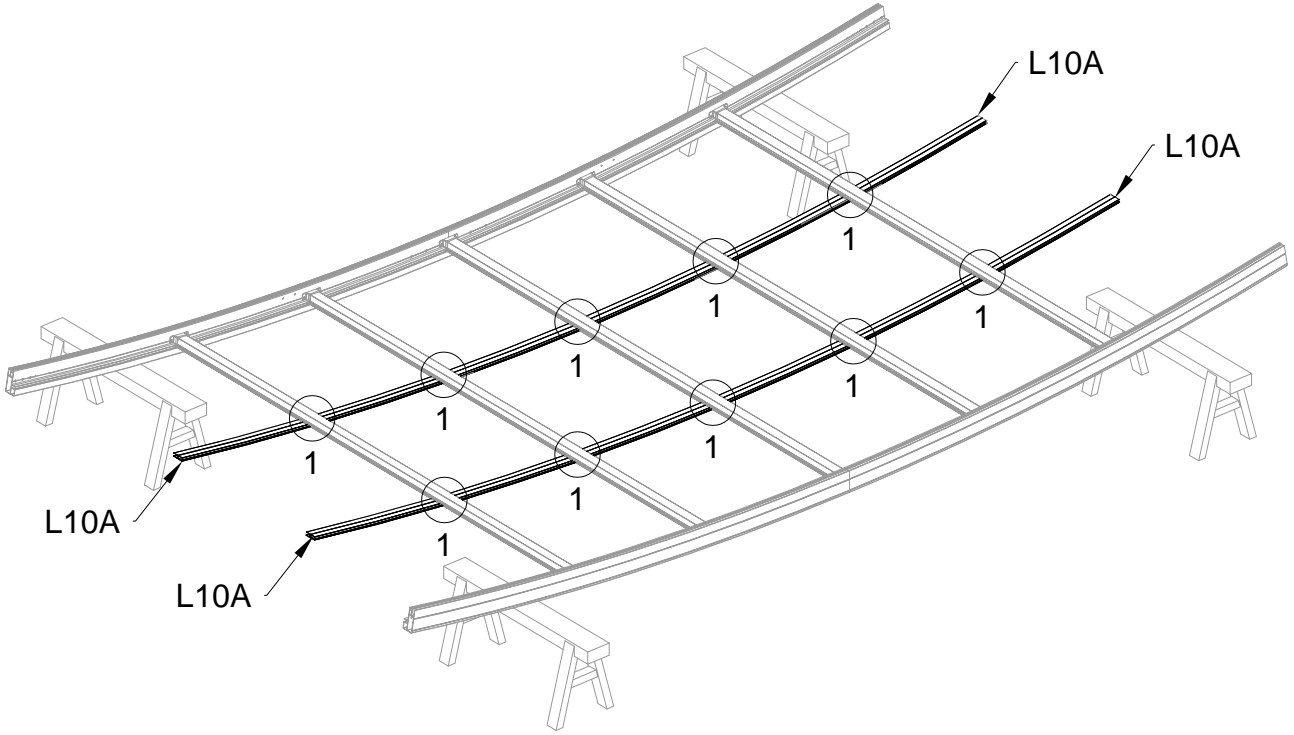
For reducing waist strain, we suggest to use 4 platforms when assembling(no provide).




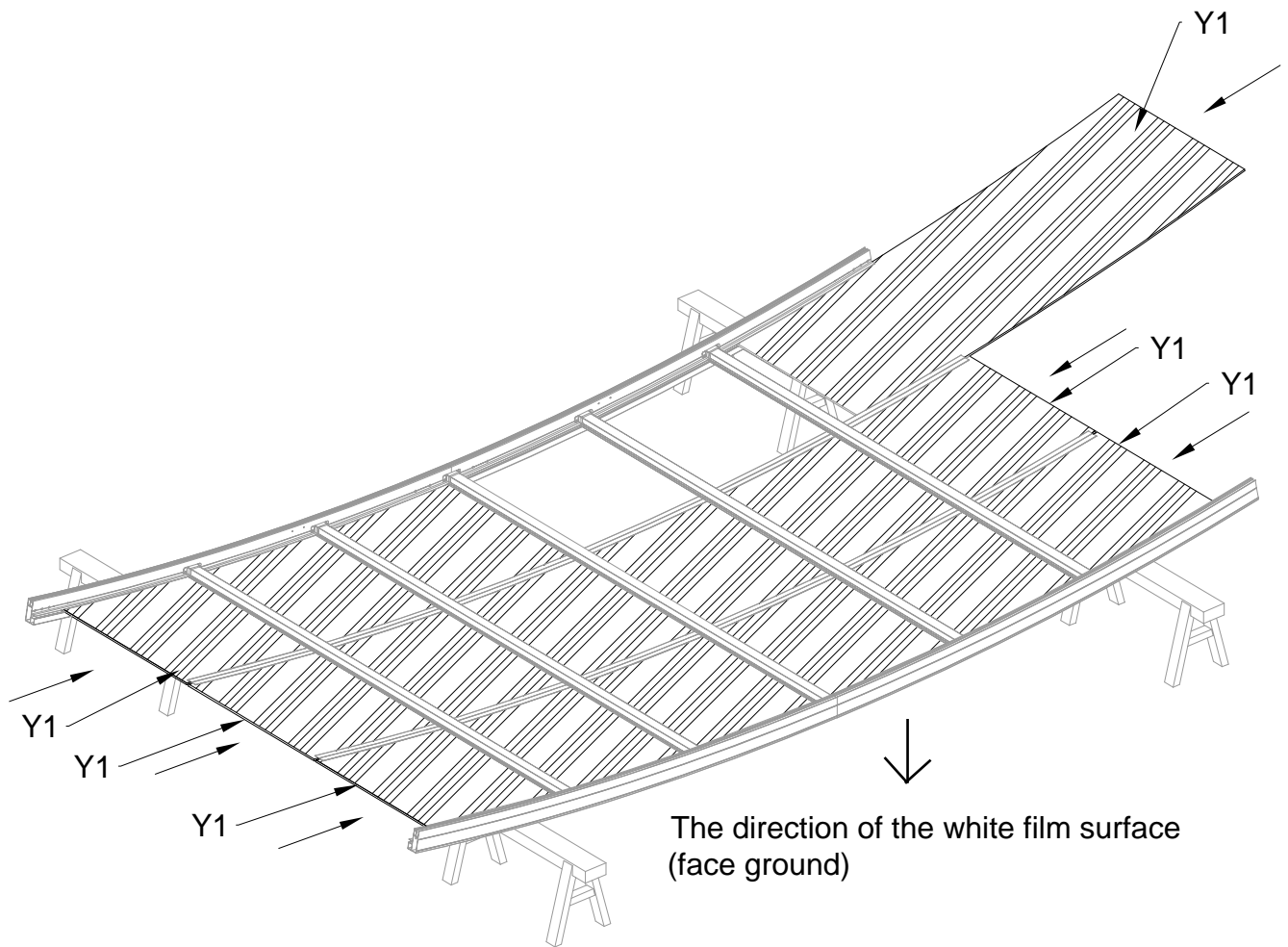
PART	NO	QTY
	Z35	16
	M5X12	



PART	NO	QTY
	L10A	4
	Z35 M5X12	20




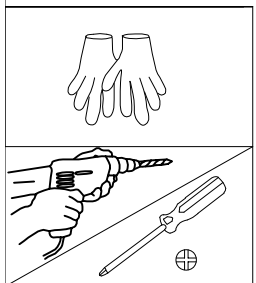
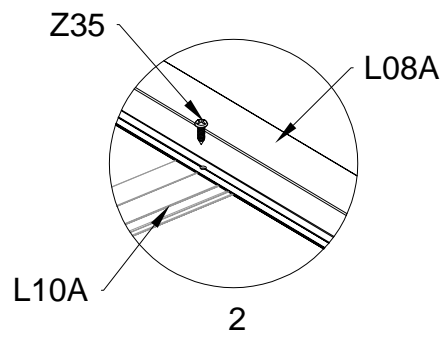
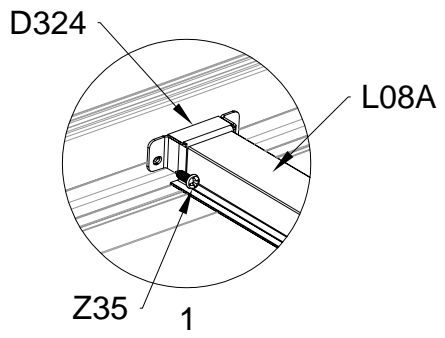
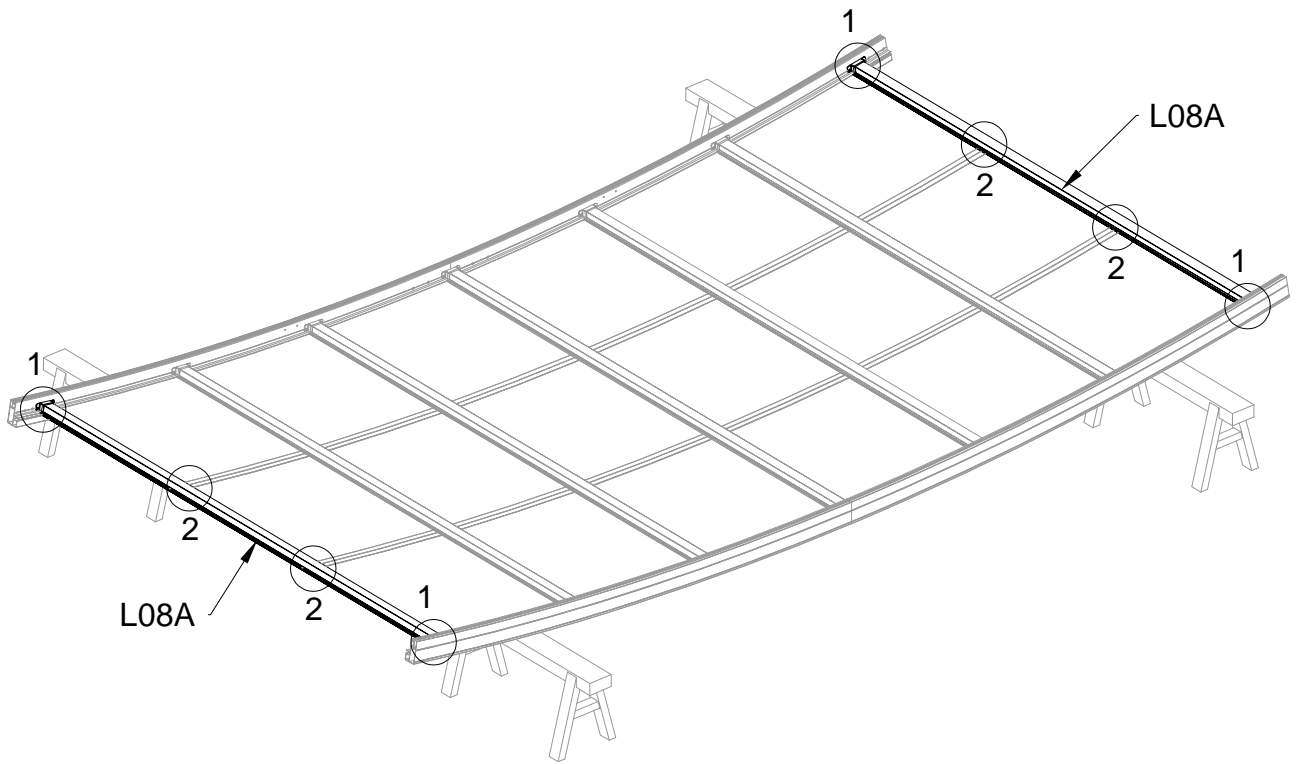
PART	NO	QTY
	Y1	6





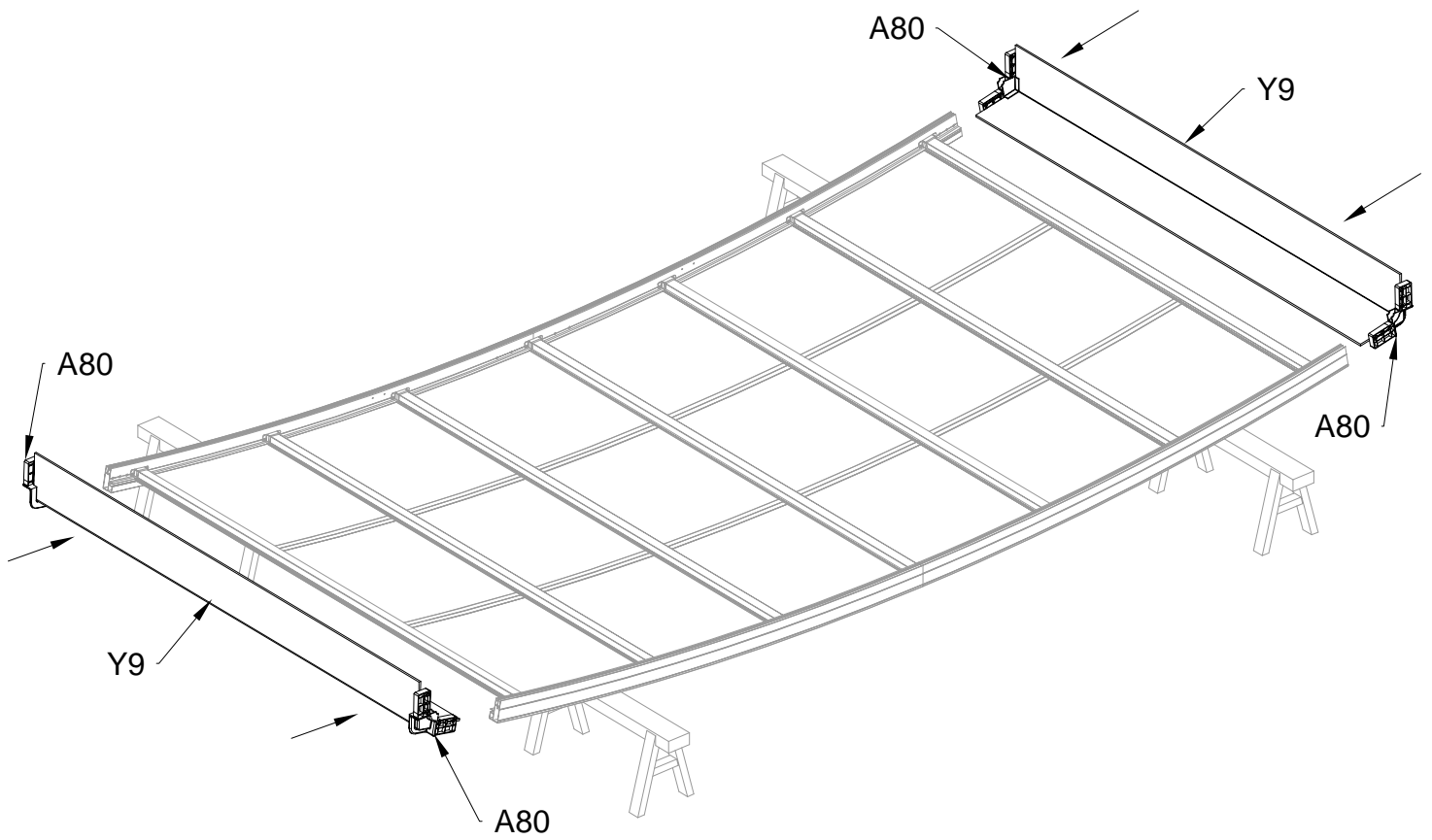
When assembling polycarbonate, the surface with white film must face towards the sun.








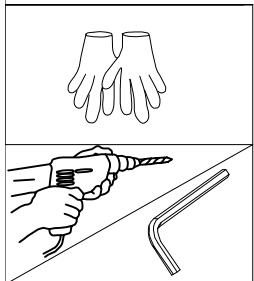
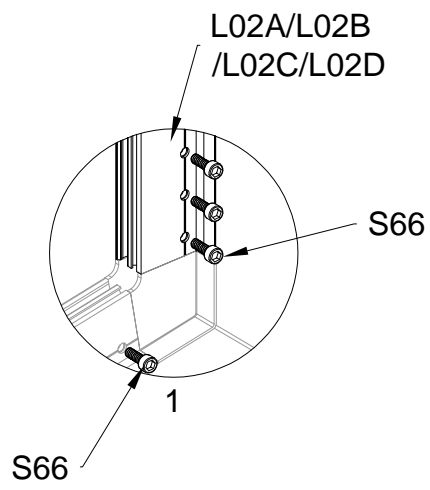
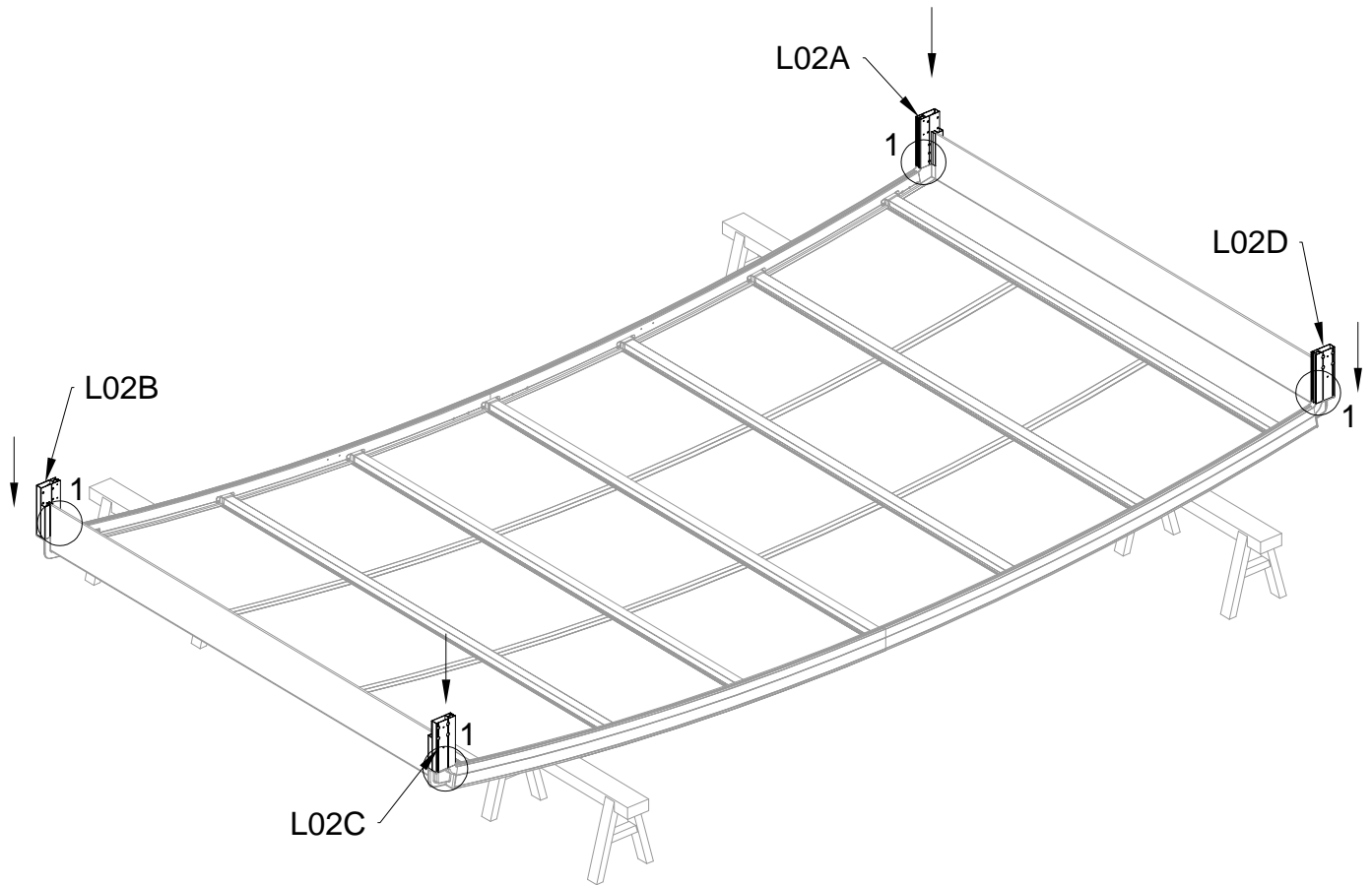
PART	NO	QTY
	Z35	12
	M5X12	







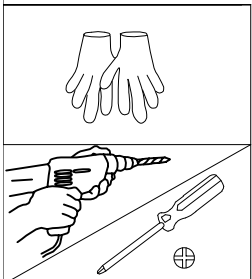
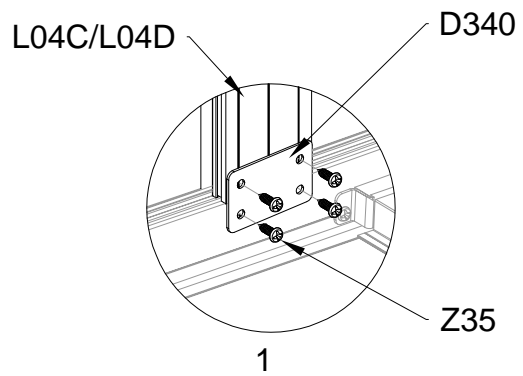
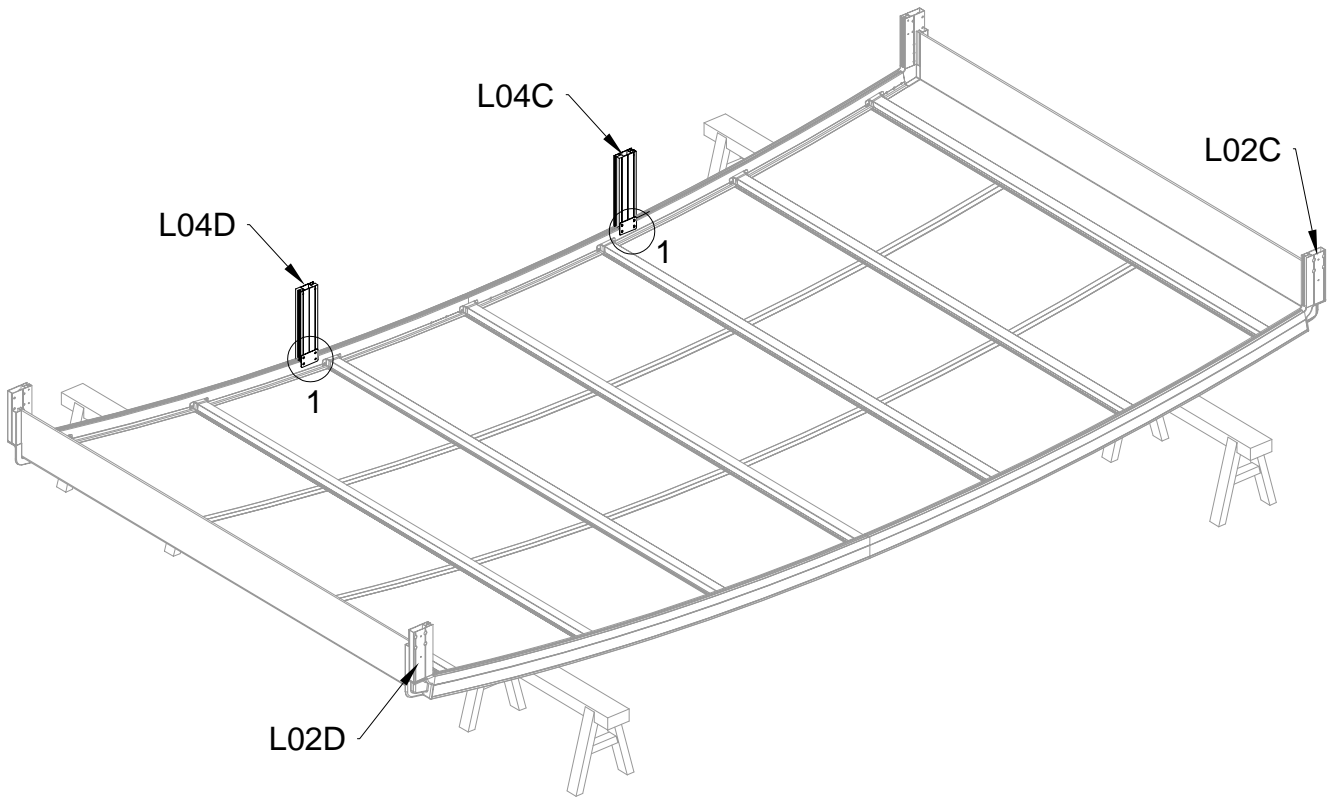
PART	NO	QTY
	Y9	2
	A80	4






PART	NO	QTY
	L02A	1
	L02B	1
	L02C	1
	L02D	1
	S66	24
	M6X20	

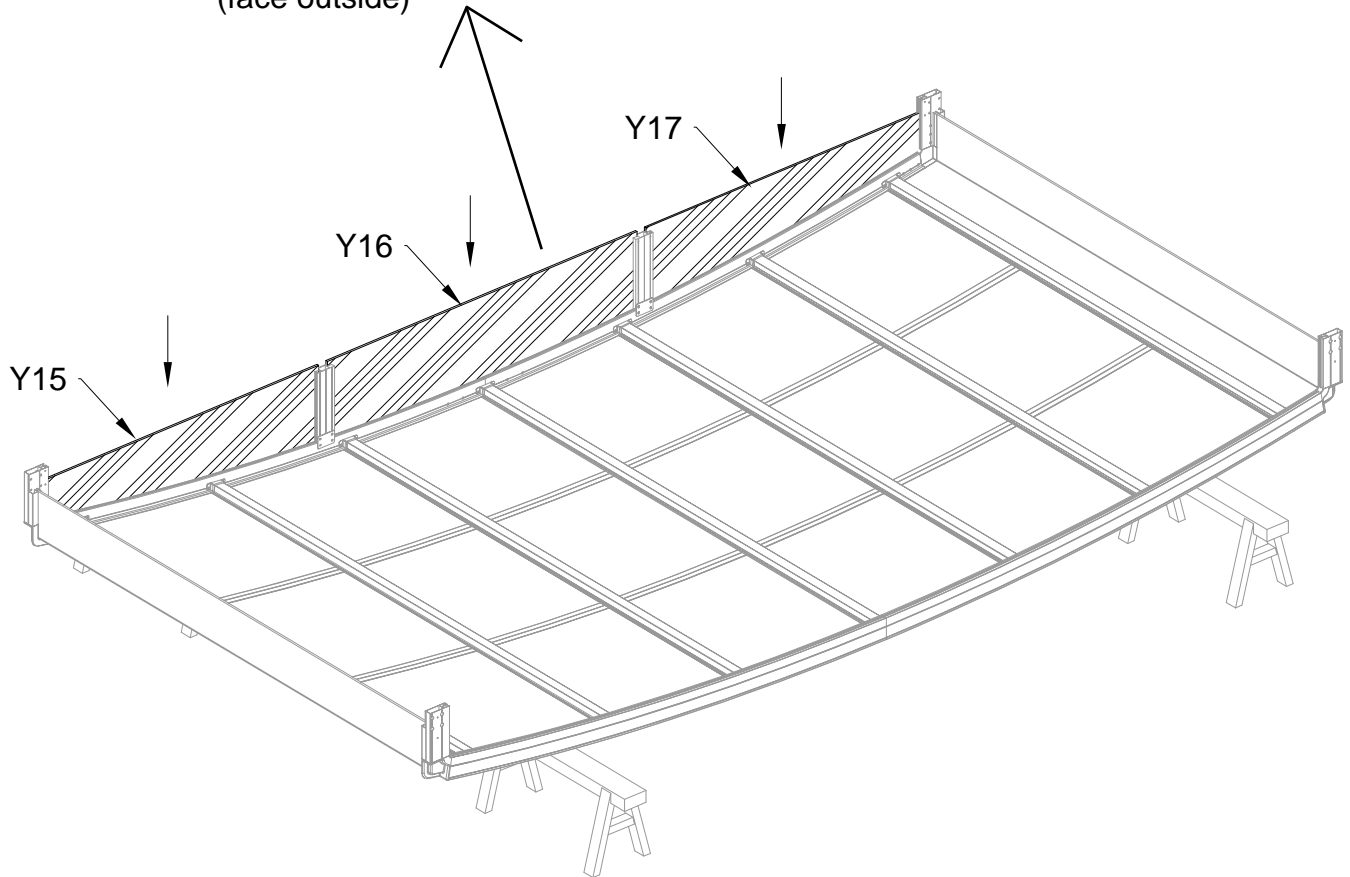








PART	NO	QTY
	L04C	1
	L04D	1
	D340	2
	Z35	8
	M5X12	

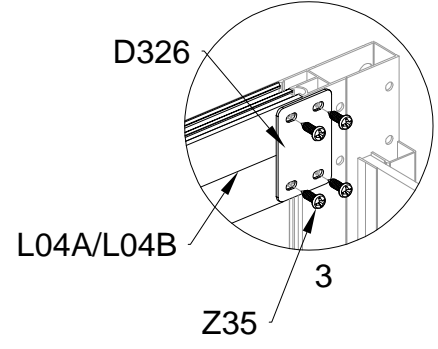
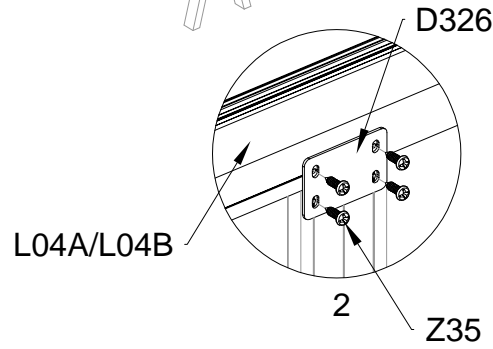
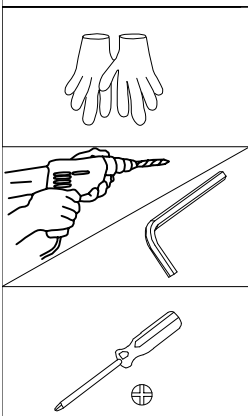
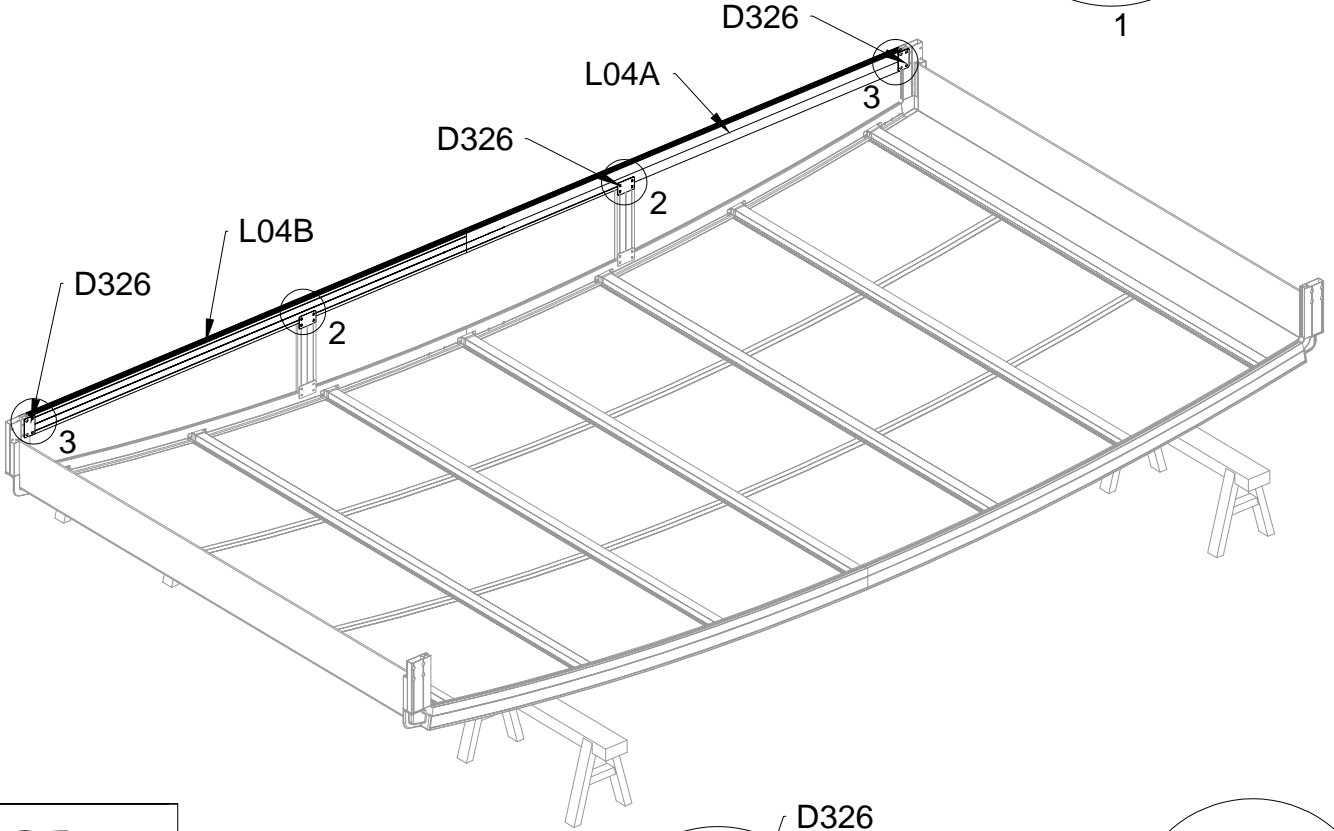
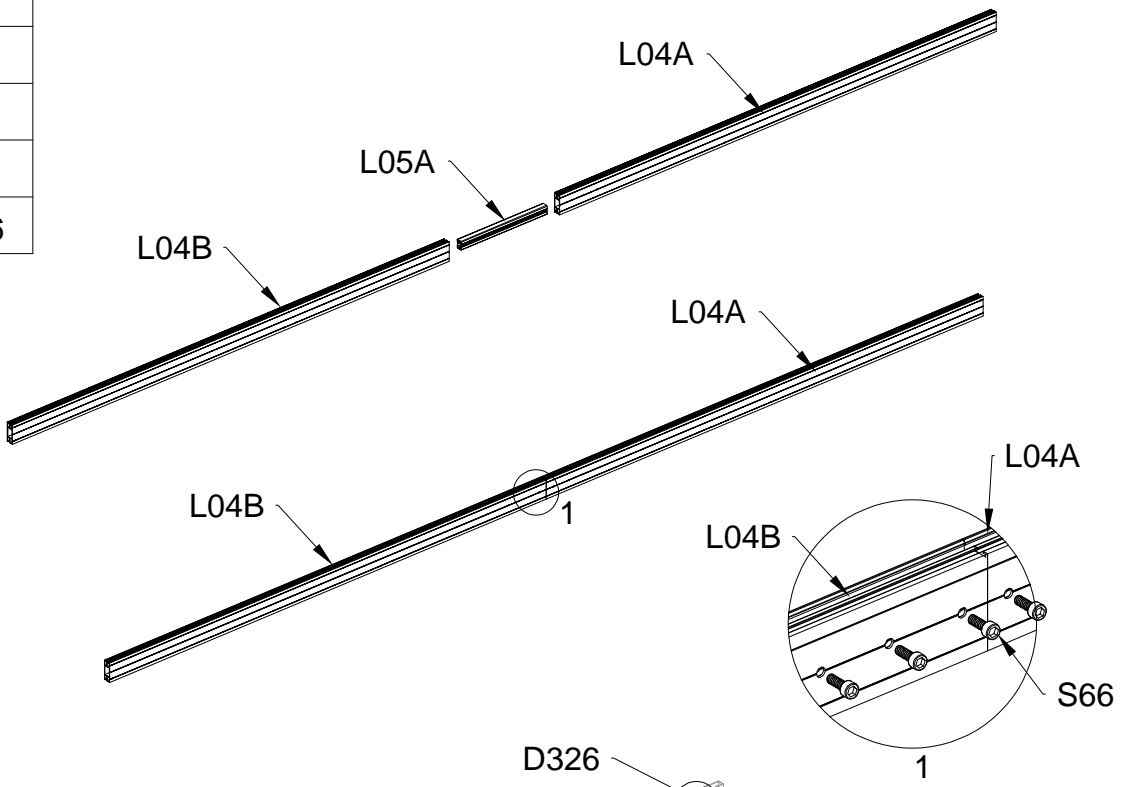


PART	NO	QTY
	Y15	1
	Y16	1
	Y17	1

The direction of the white film surface
(face outside)

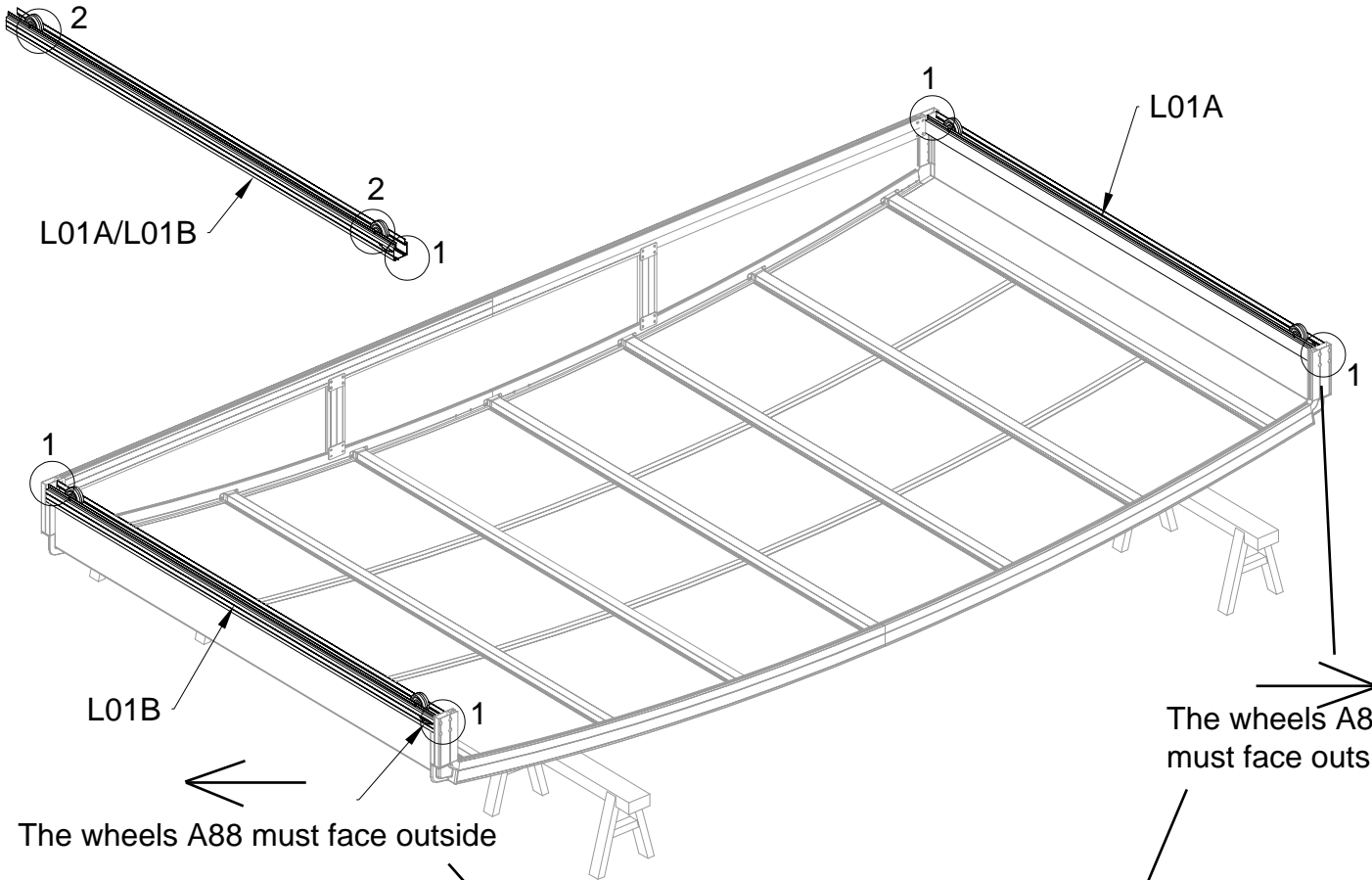
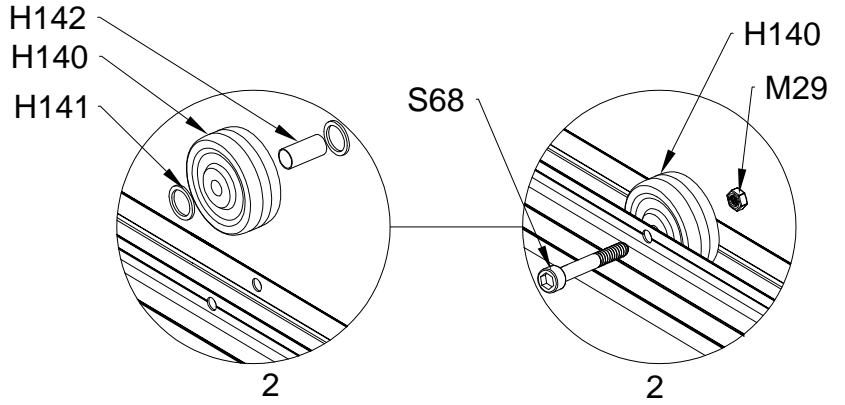
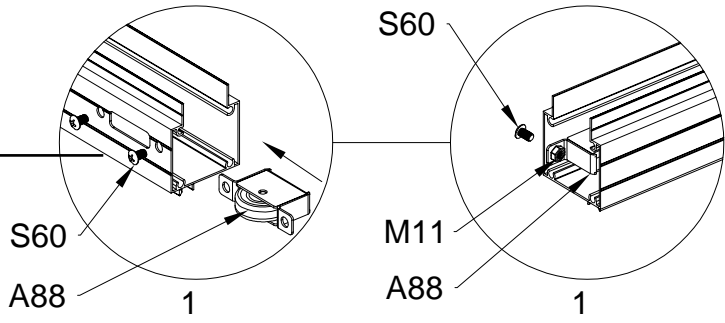


PART	NO	QTY
	L04A	1
	L04B	1
	L05A	1
	D326	4
	S66	6
	M6X20	
	Z35	16
	M5X12	



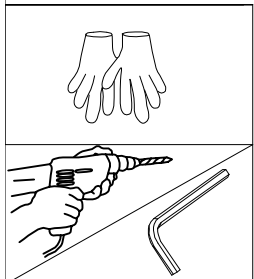
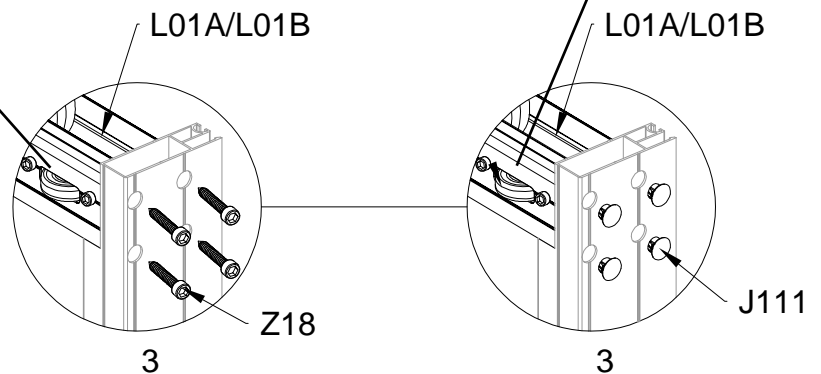
PART	NO	QTY
	L01A	1
	L01B	1
	Z18	16
	M6X60	
	J111	16
	A88	2
	H140	4
	H141	8
	H142	4
	S60	4
	M6X16	
	M11	4
	M6	4
	S68	4
	M10X55	
	M29	4
	M10	



The face with decorative rib outside.

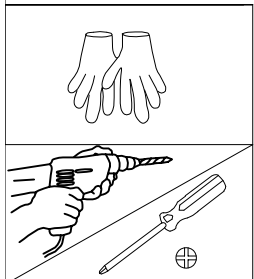
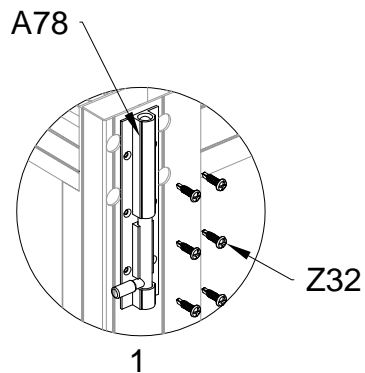
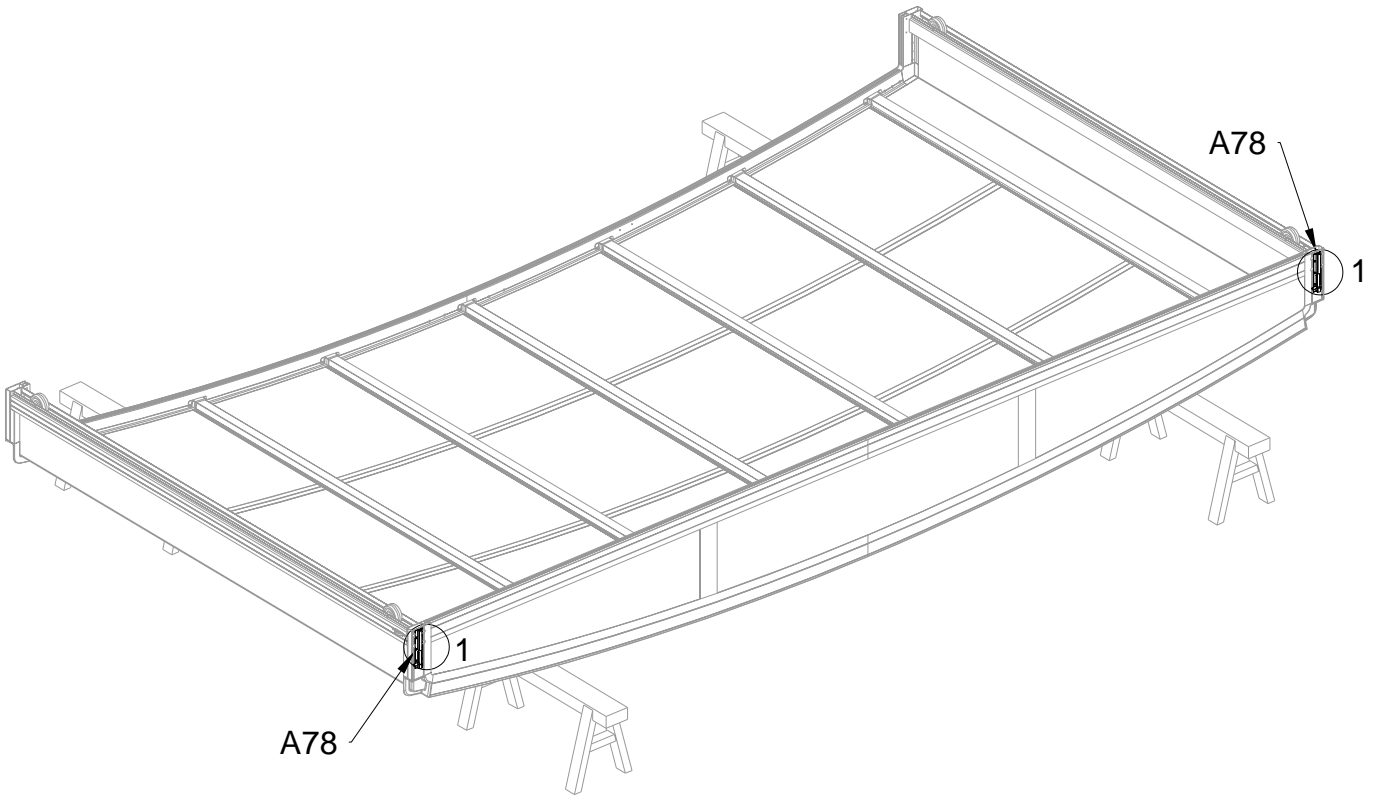



The wheels A88 must face outside

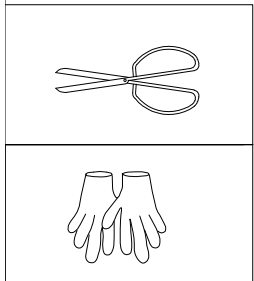
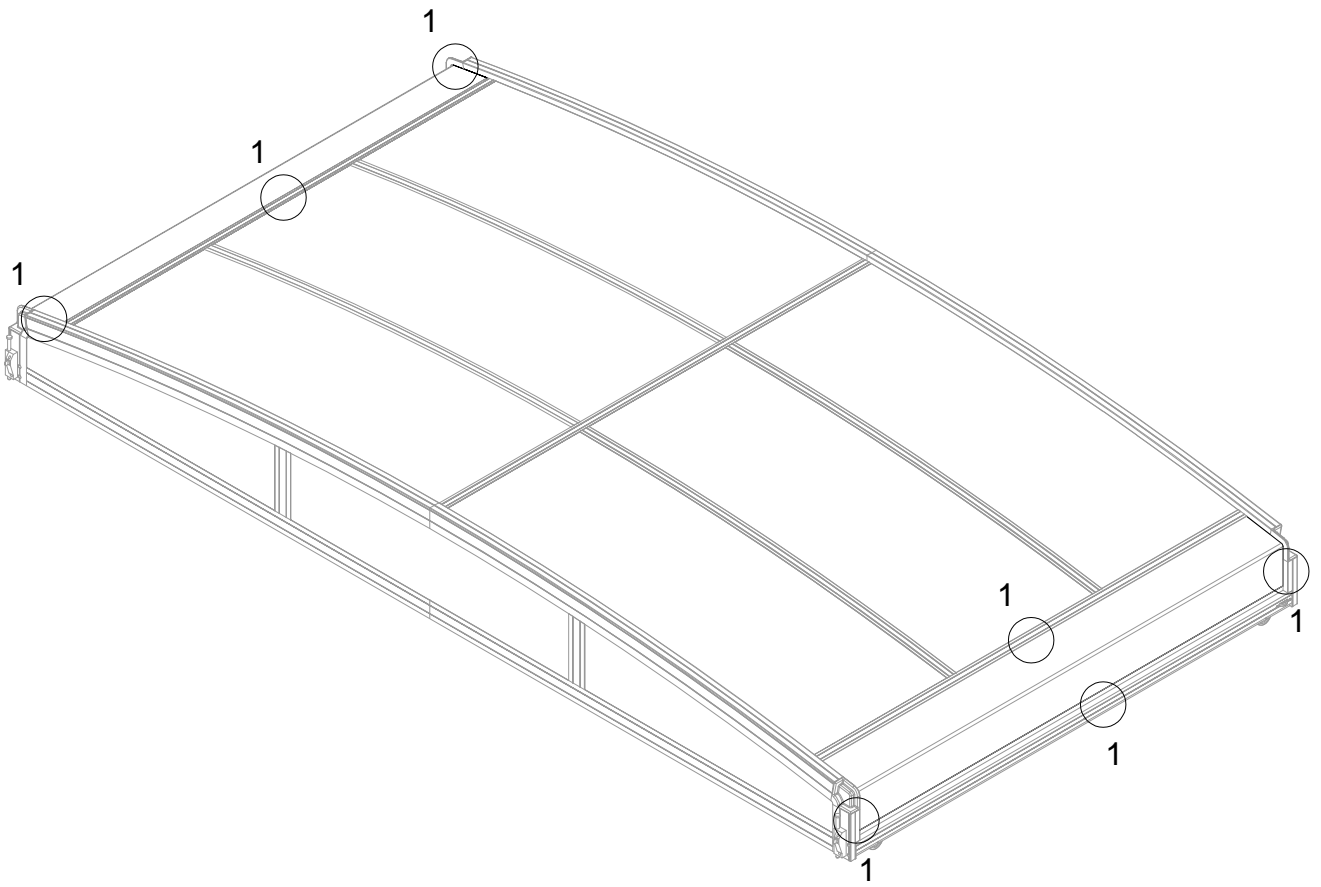
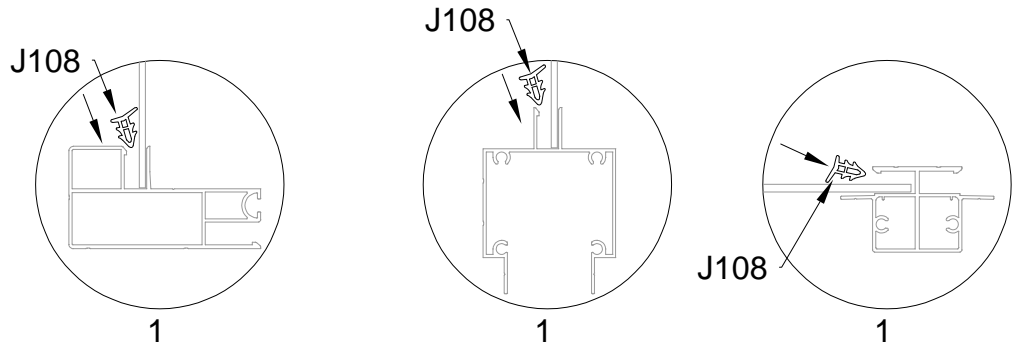
The wheels A88 must face outside

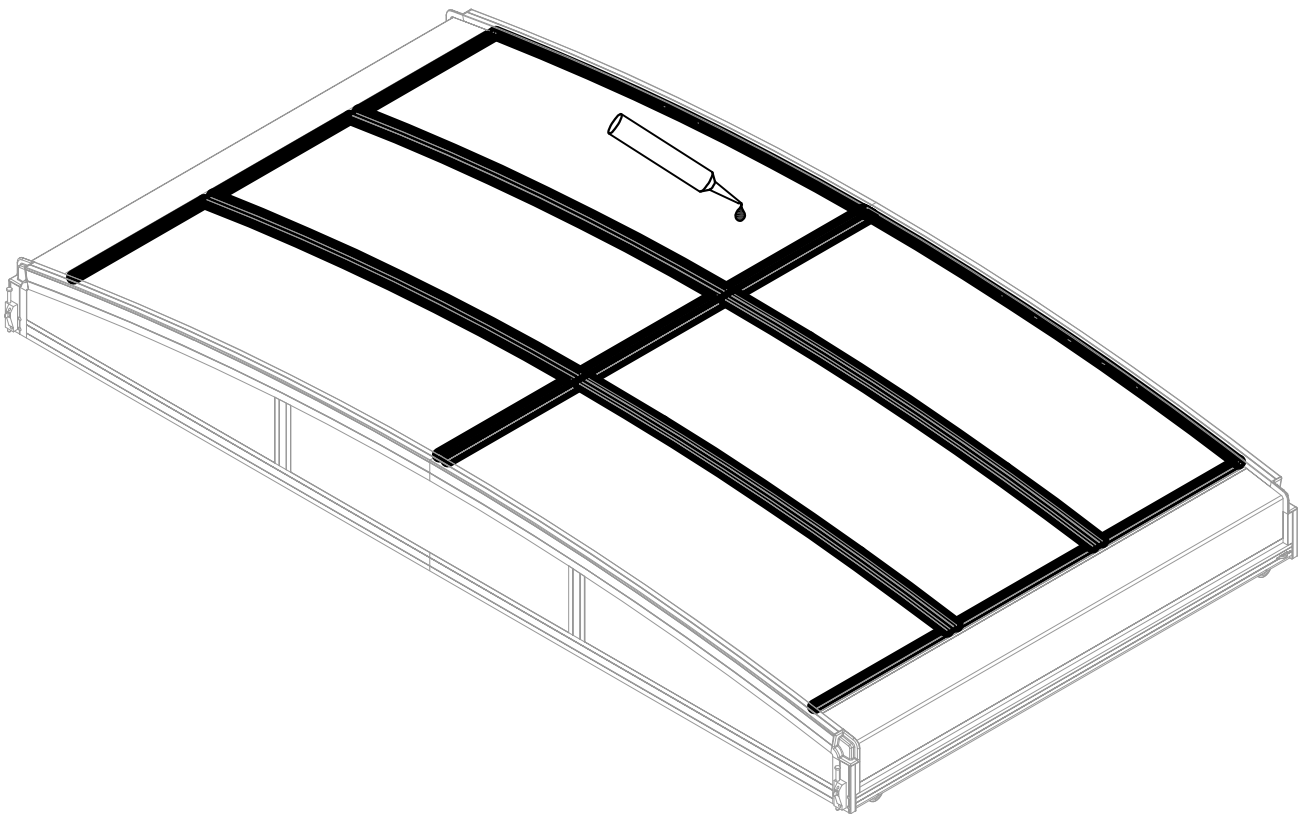


PART	NO	QTY
	A78	2
	Z32 M4.2X16	12



PART	NO	QTY
	J108	2

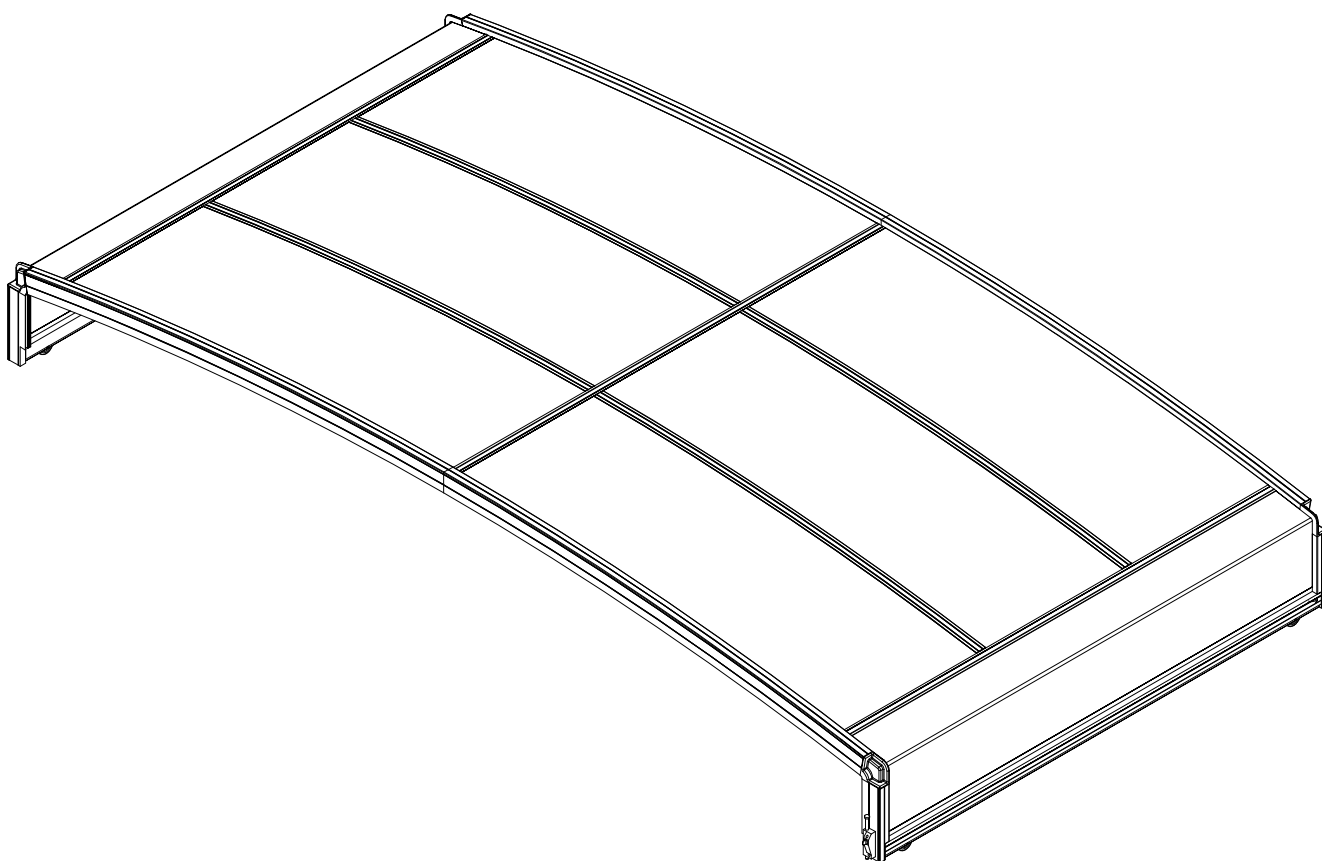








Silicone sealant is suggested for water proof(not provided).

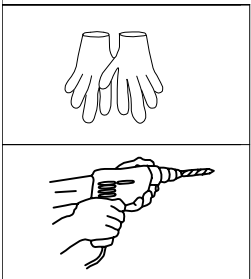
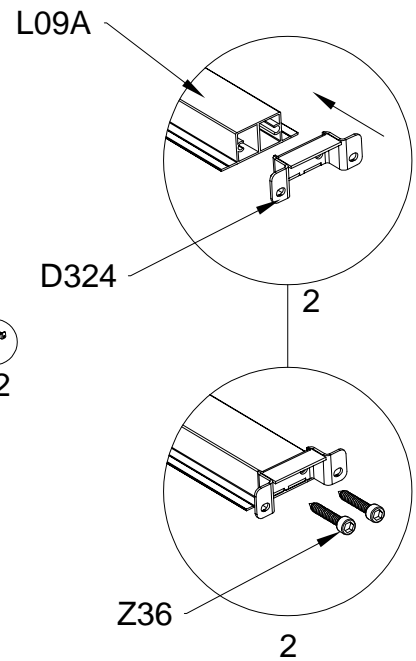
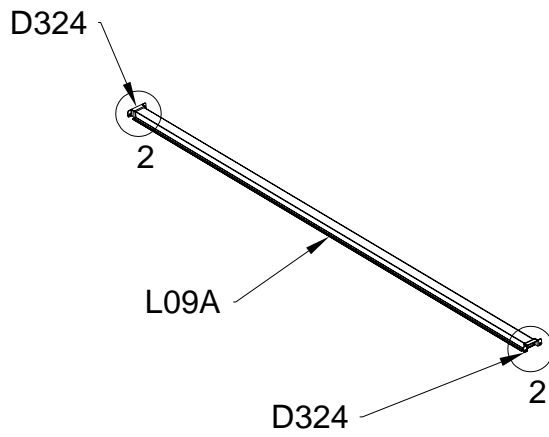
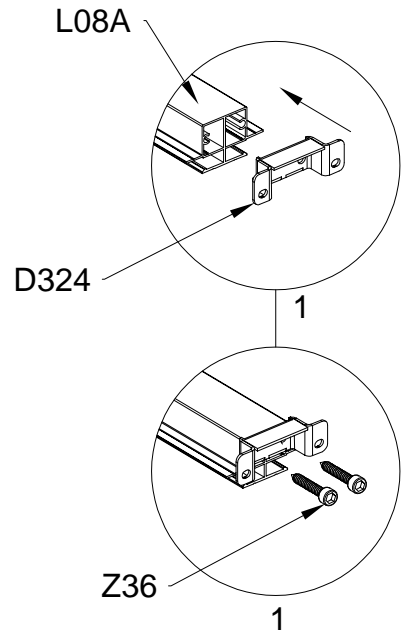
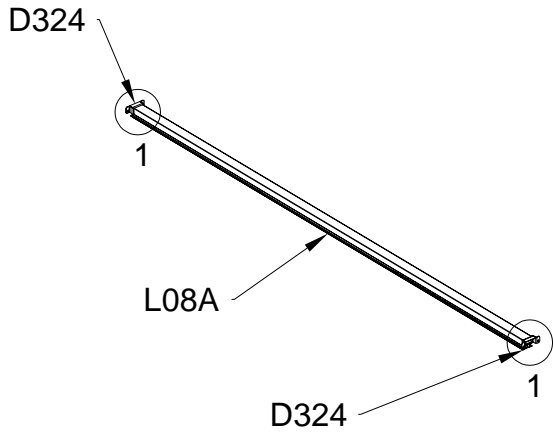






Block 2 installation

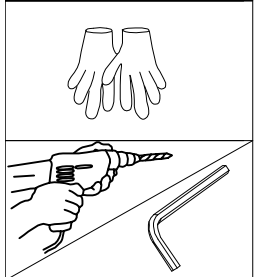
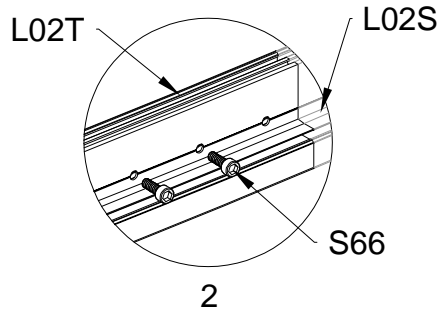
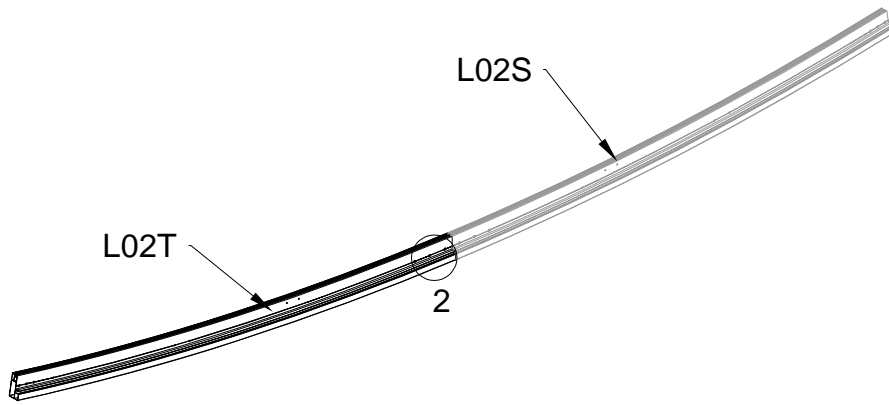
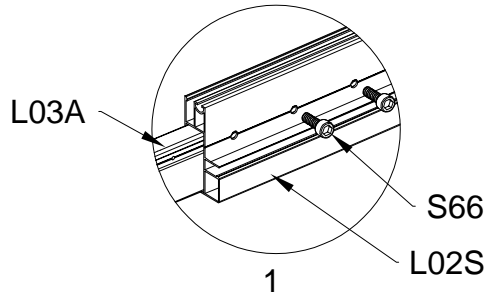
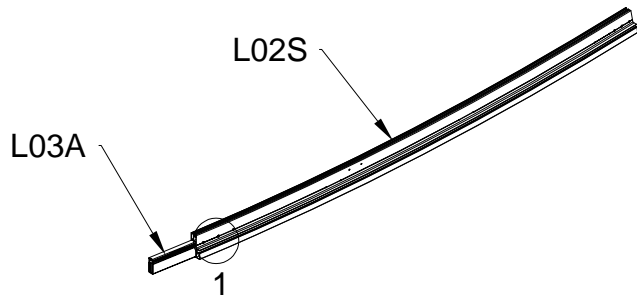



PRODUCT SIZE(LxWxH):226x442x64cm

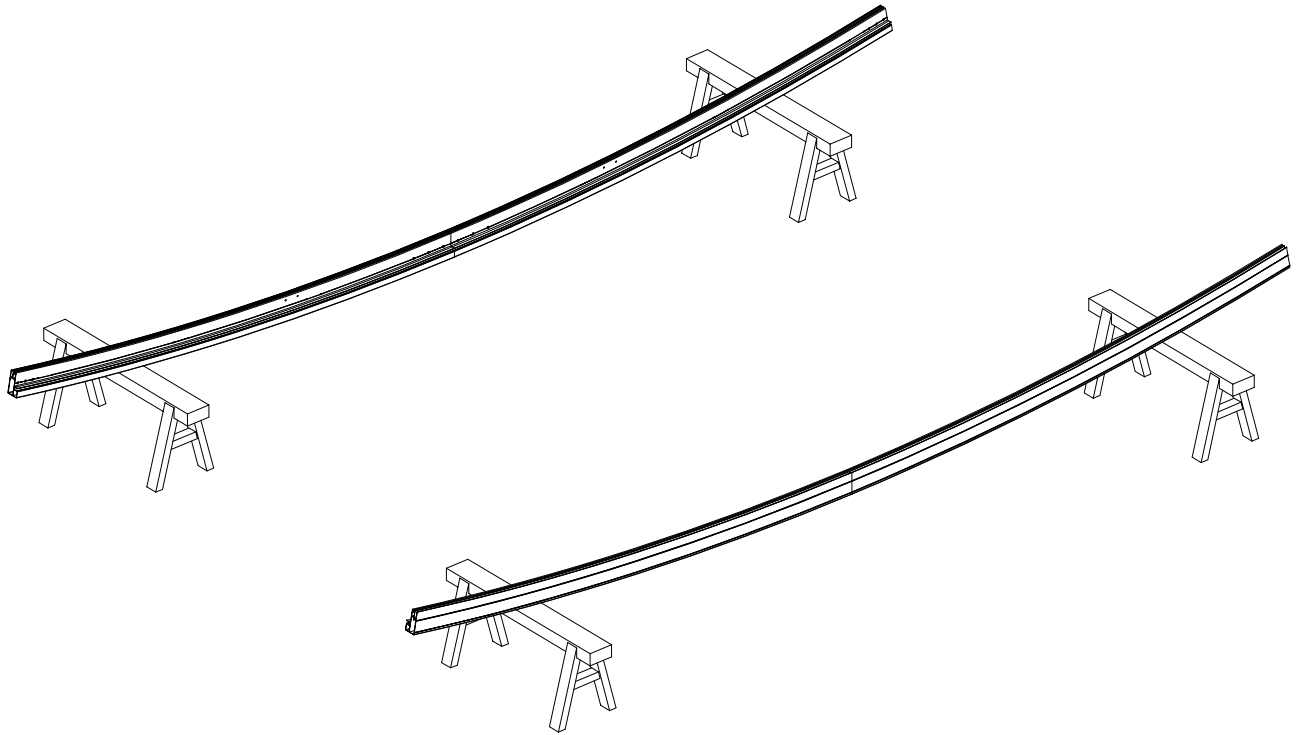
PART	NO	QTY
	L08A	3
	L09A	4
	D324	14
	Z36	28
	M6X30	



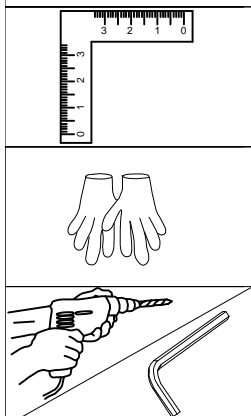
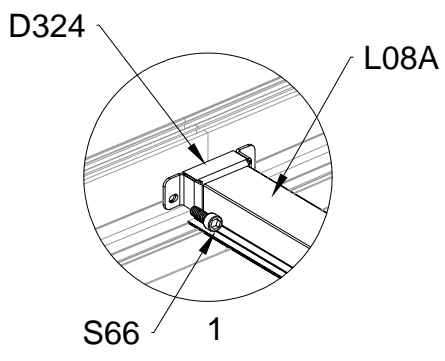
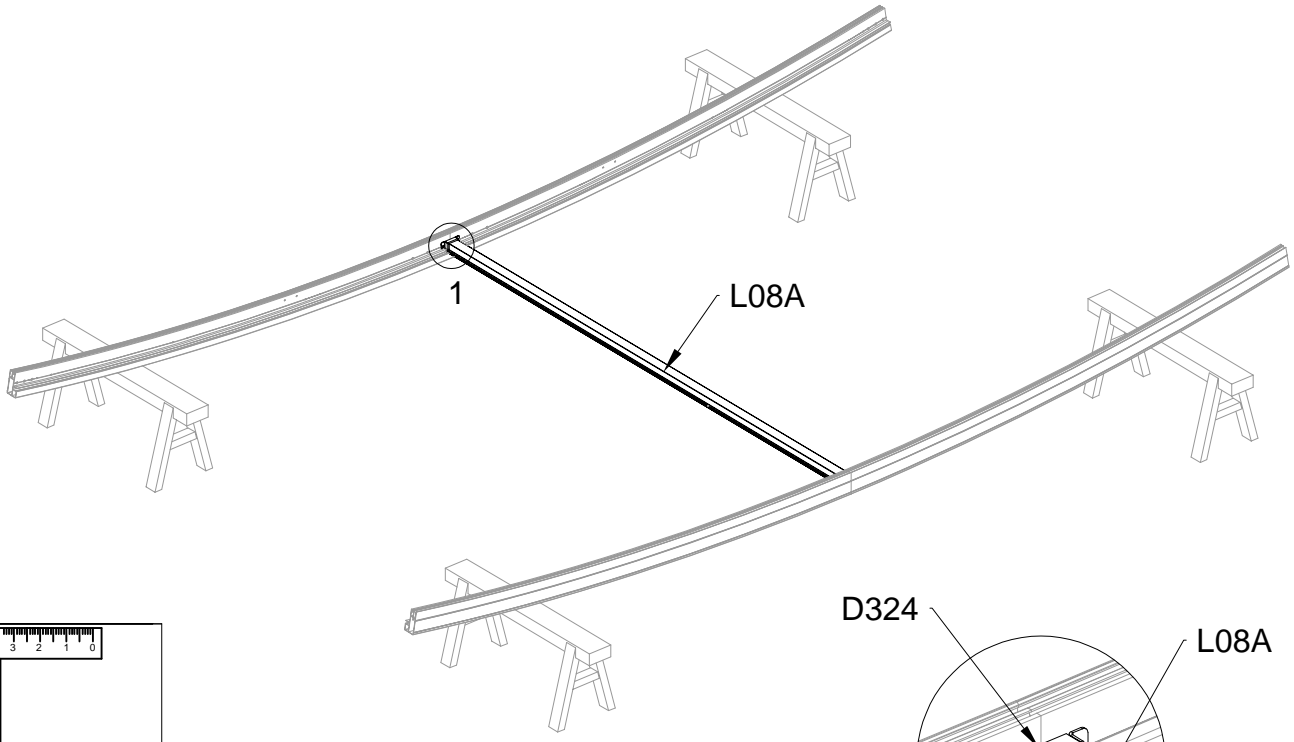
PART	NO	QTY
	L02S	2
	L02T	2
	L03A	2
	S66	8
	M6X20	




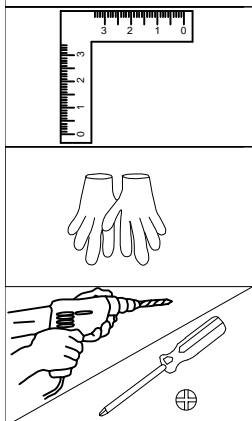
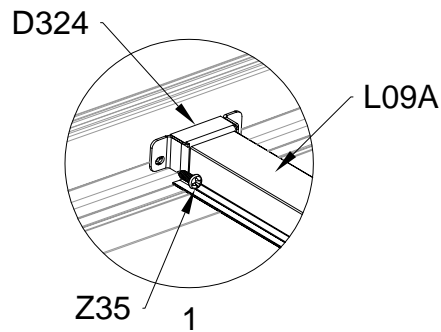
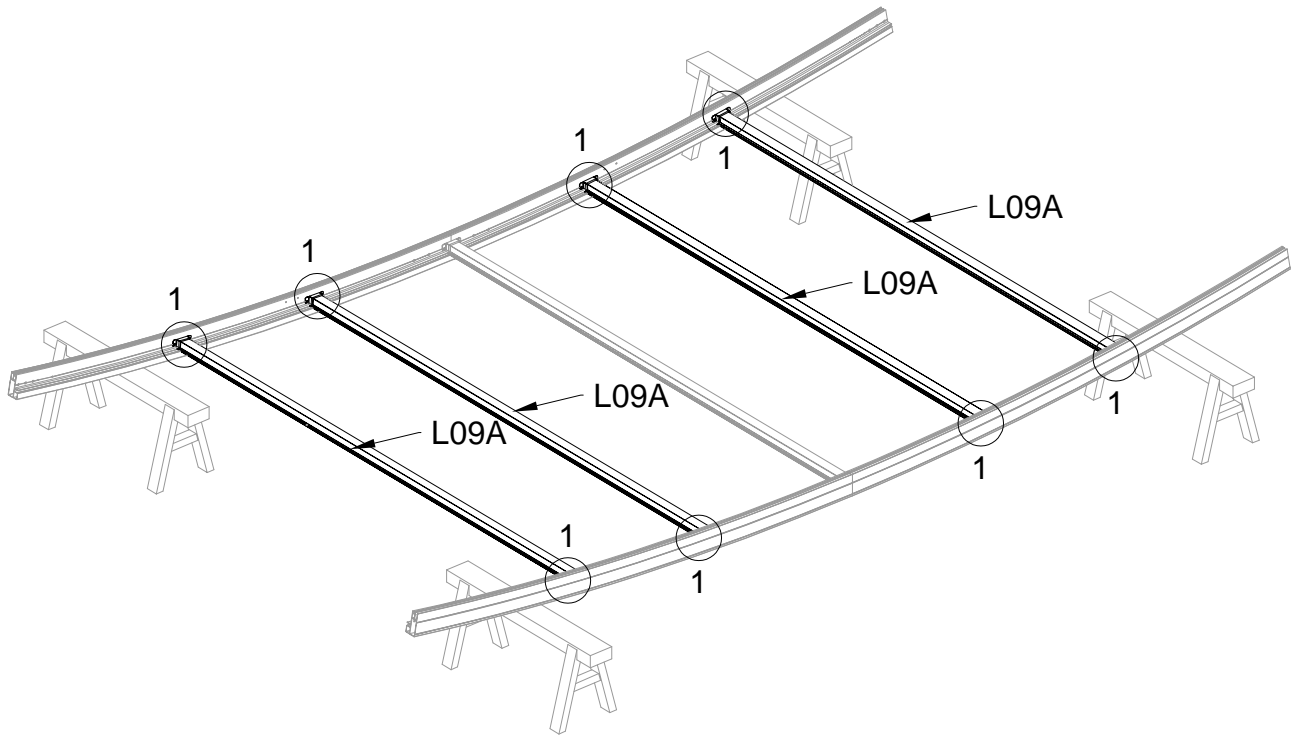
PART	NO	QTY
	S66	4
	M6X20	





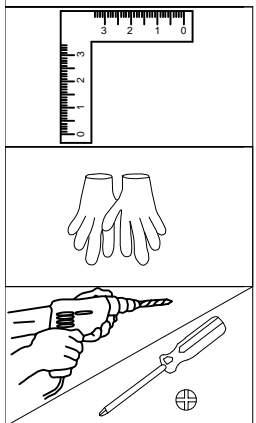
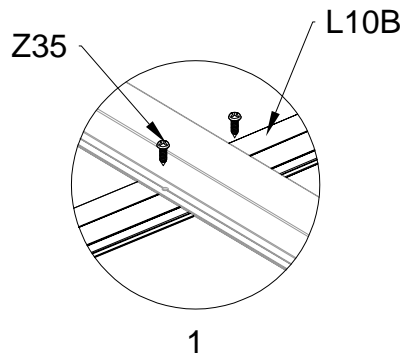
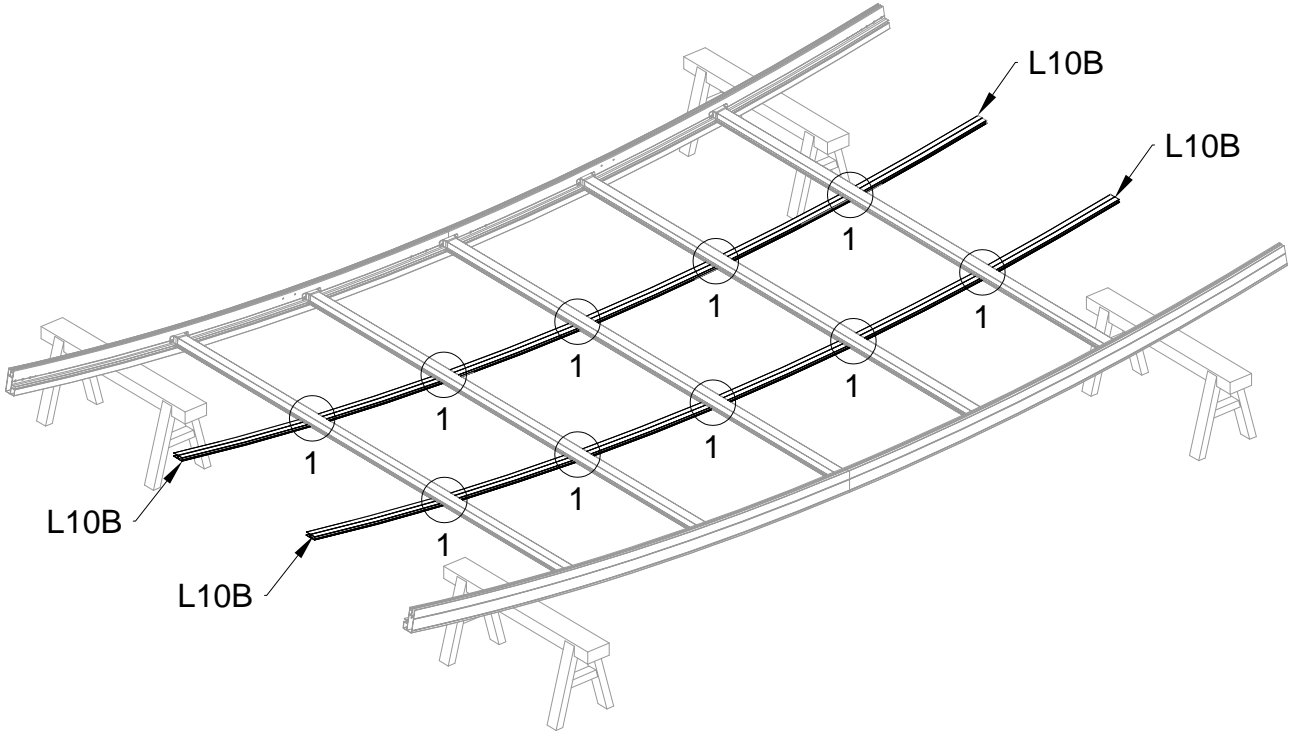
For reducing waist strain, we suggest to use 4 platforms when assembling(no provide).




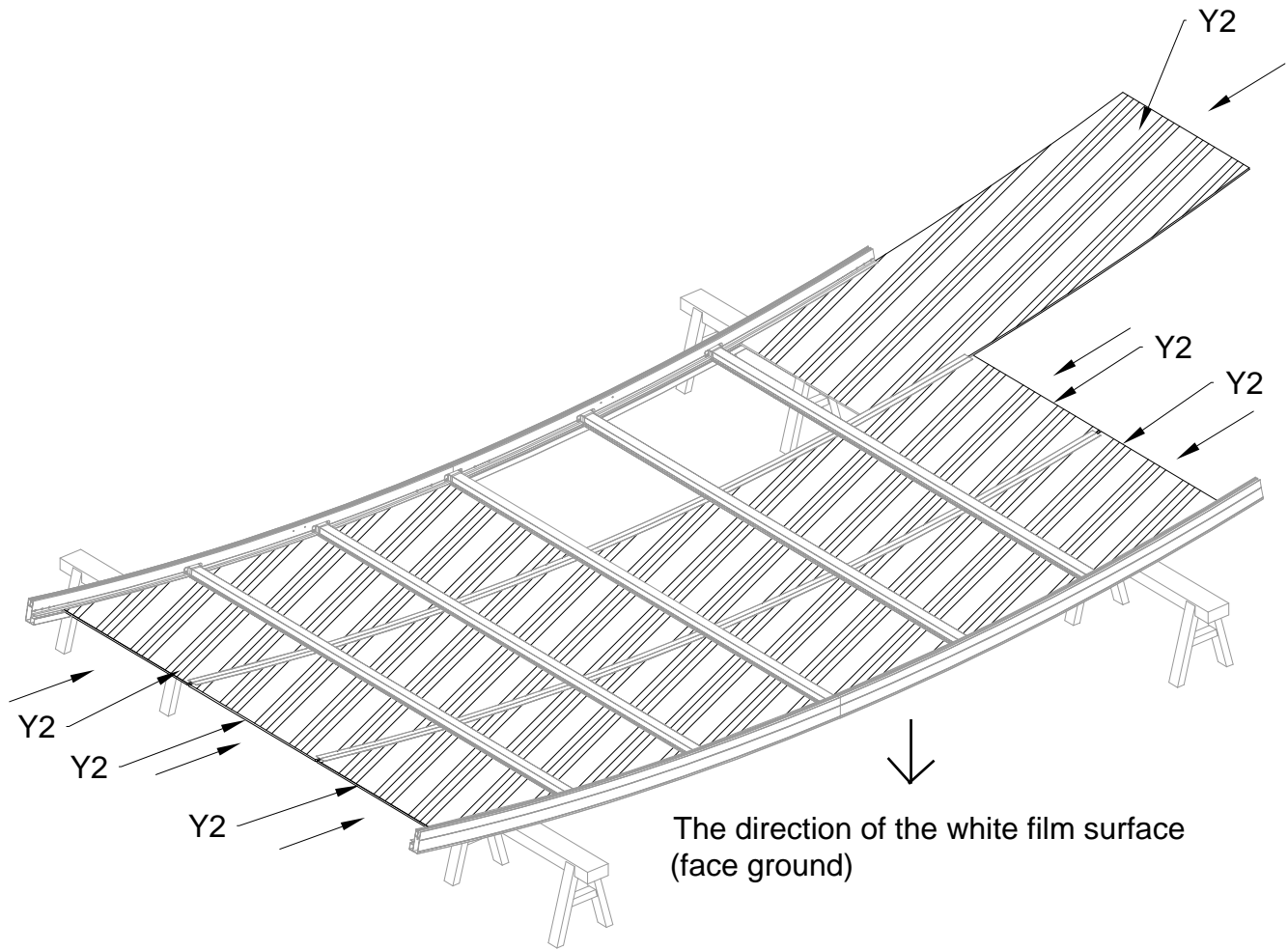
PART	NO	QTY
	Z35	16
	M5X12	




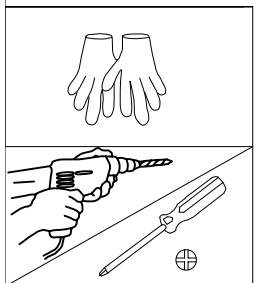
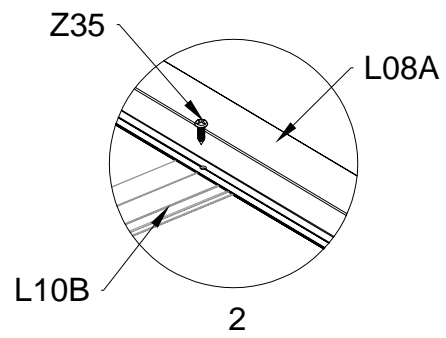
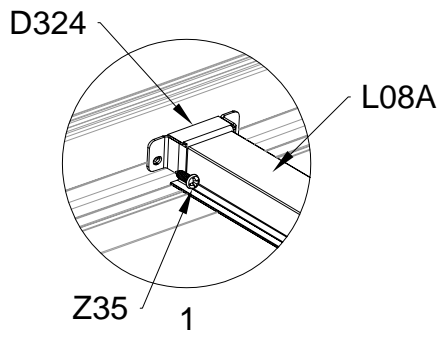
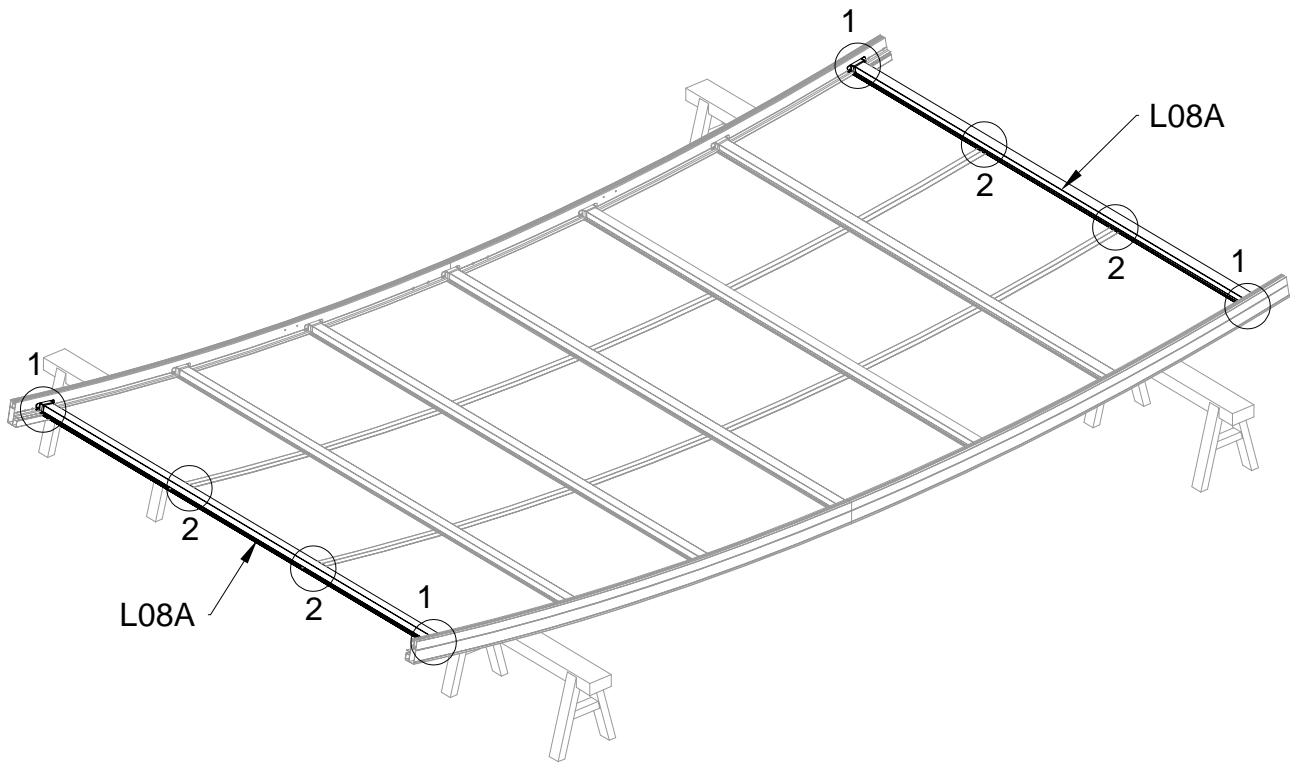
PART	NO	QTY
	L10B	4
	Z35 M5X12	20




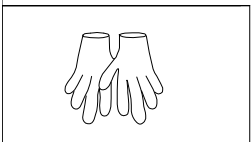
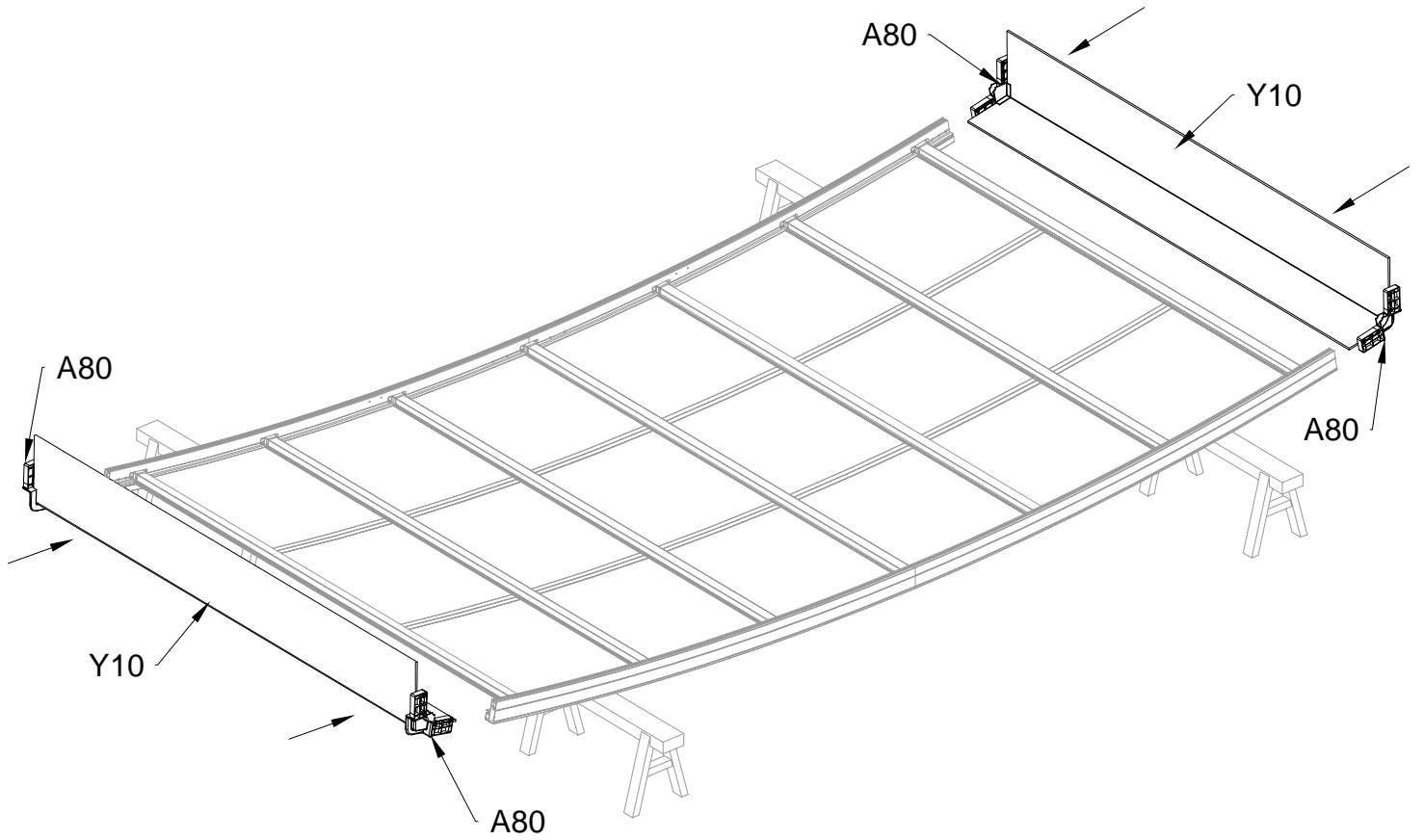
PART	NO	QTY
	Y2	6








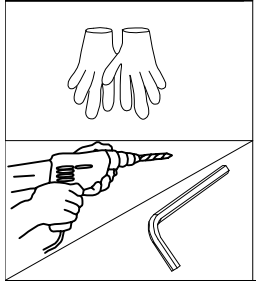
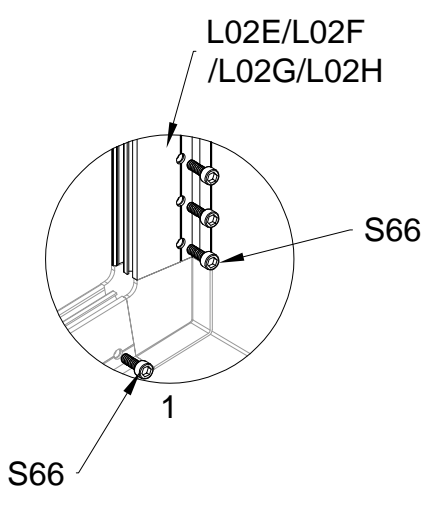
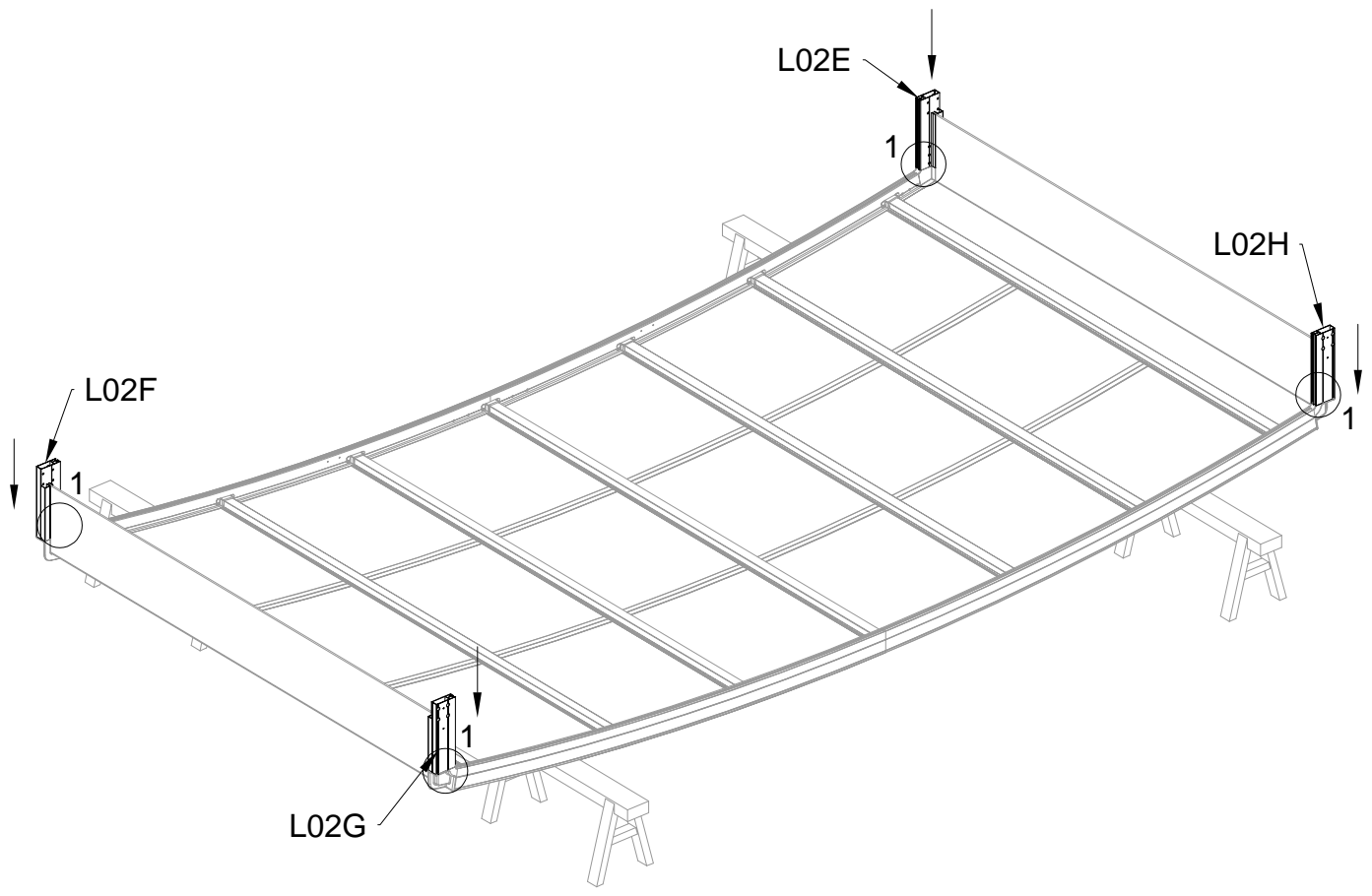
PART	NO	QTY
	Z35	12
	M5X12	















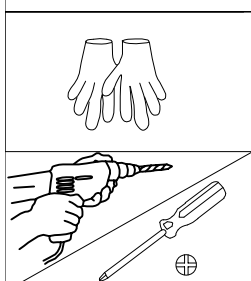
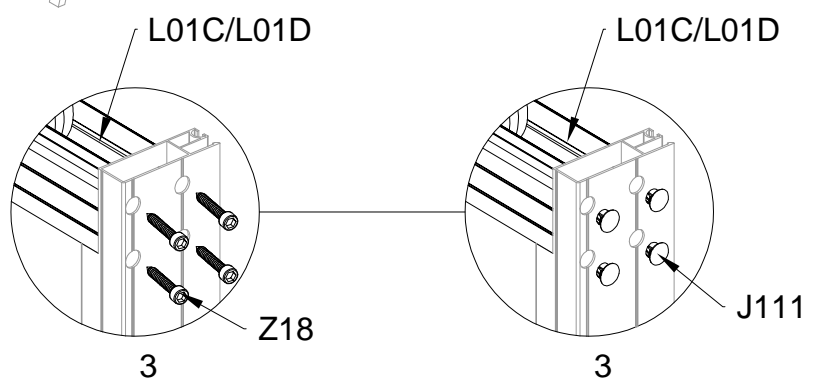
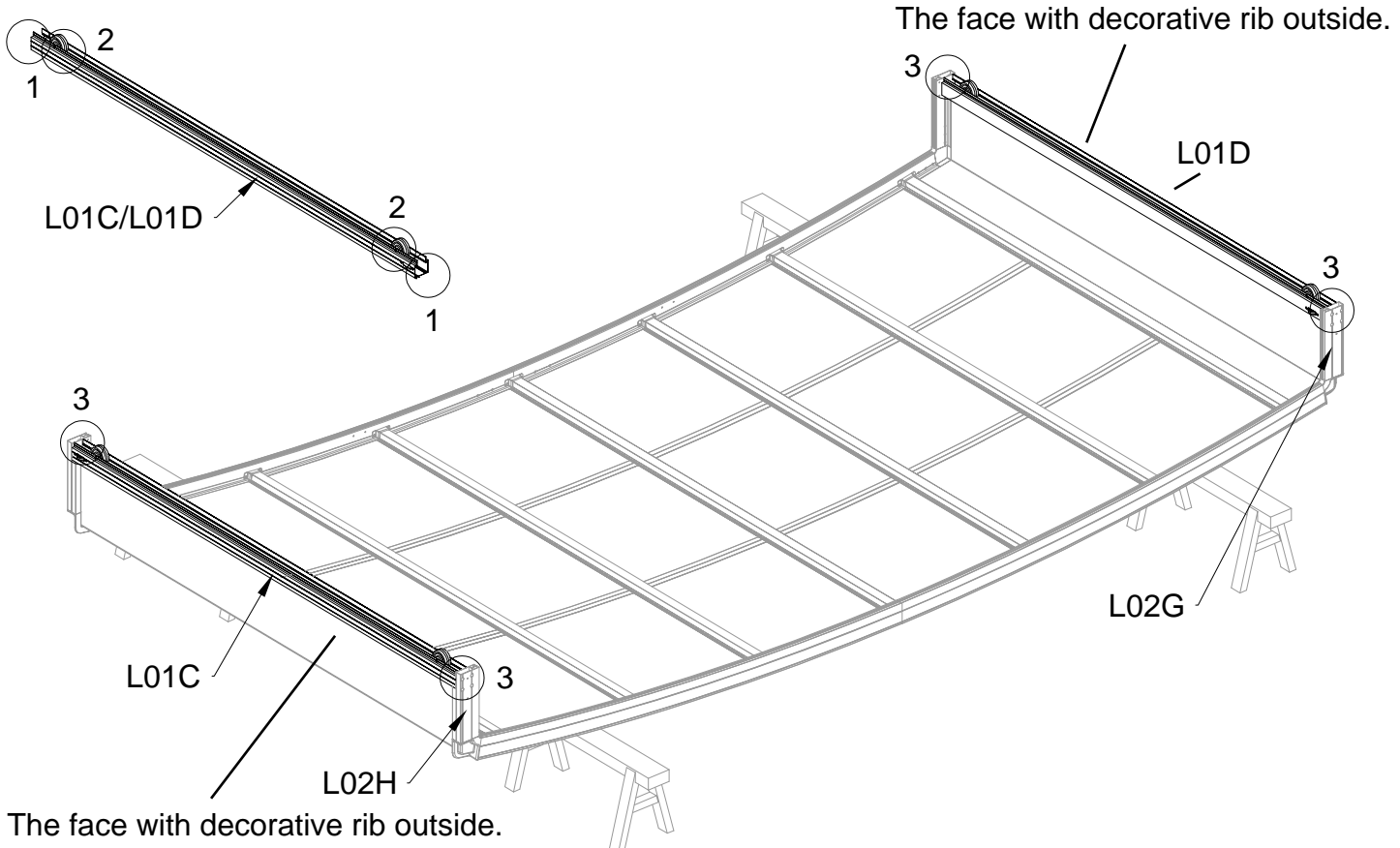
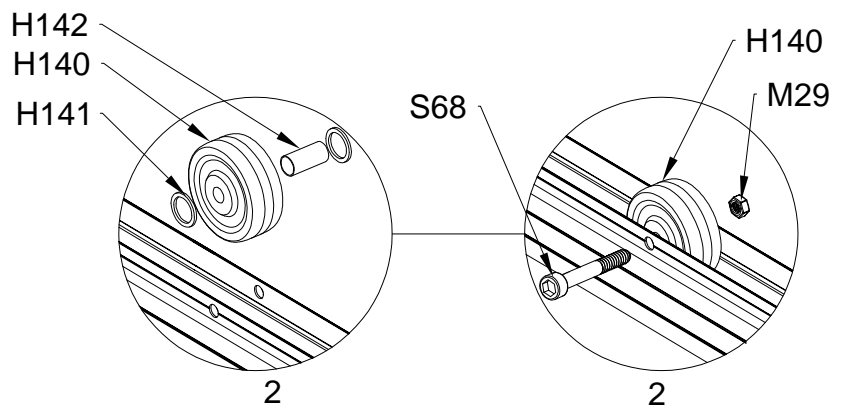
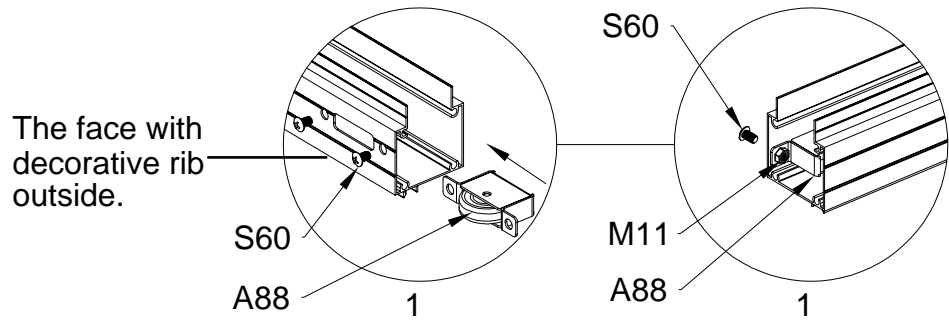
PART	NO	QTY
	Y10	2
	A80	4





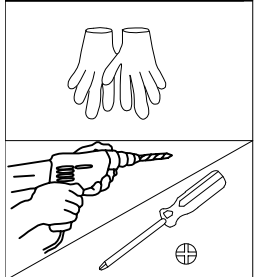
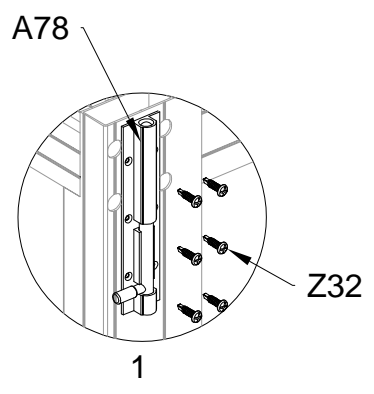
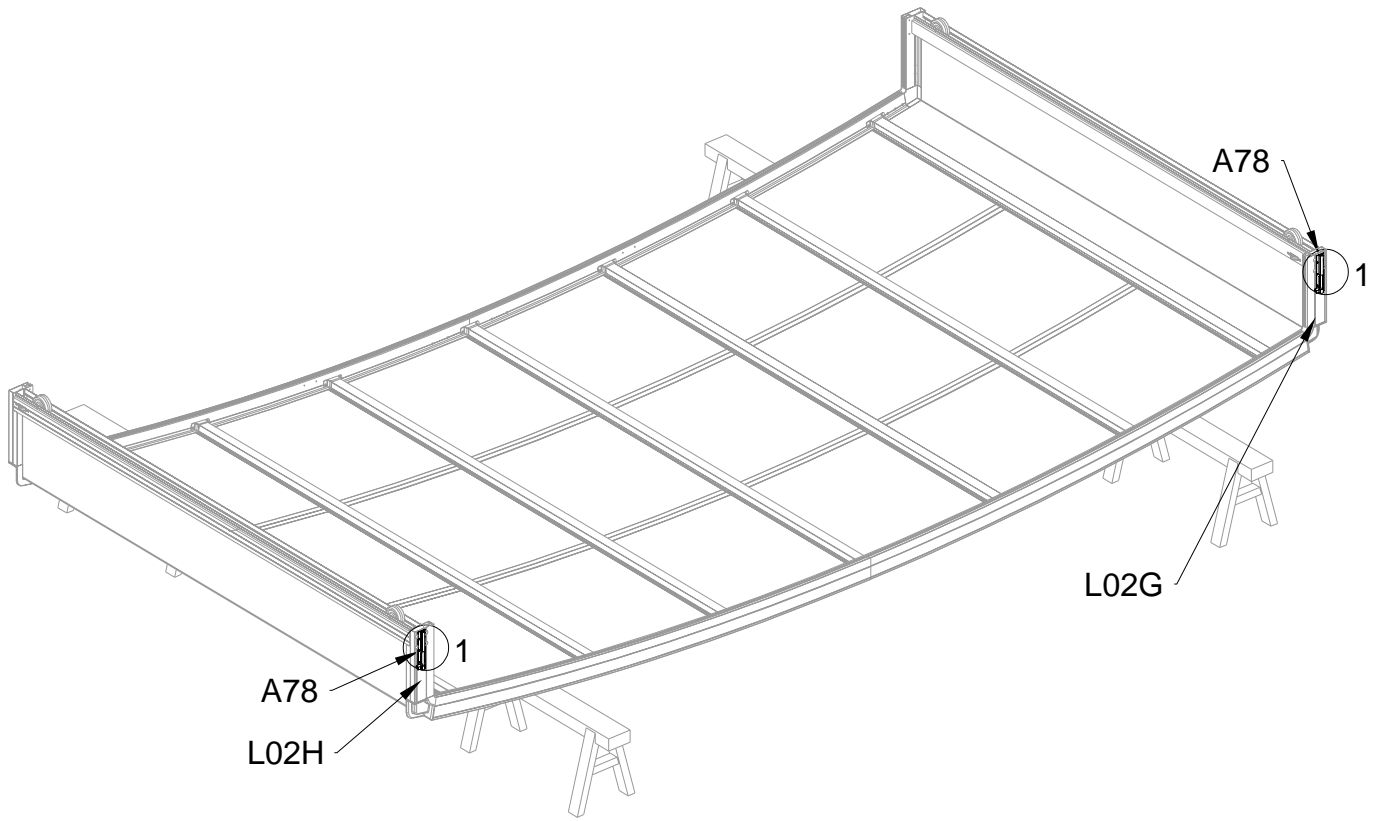
PART	NO	QTY
	L02E	1
	L02F	1
	L02G	1
	L02H	1
	S66	24
	M6X20	




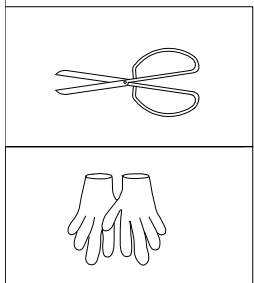
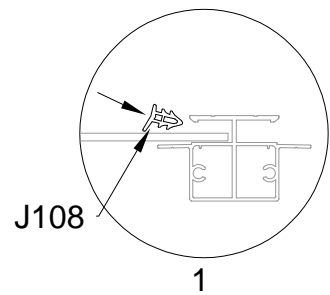
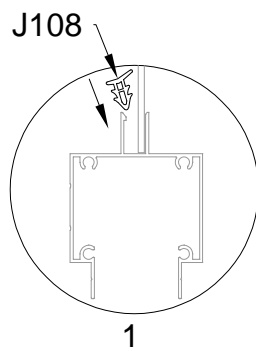
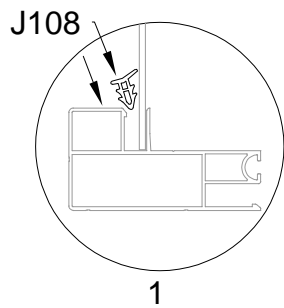
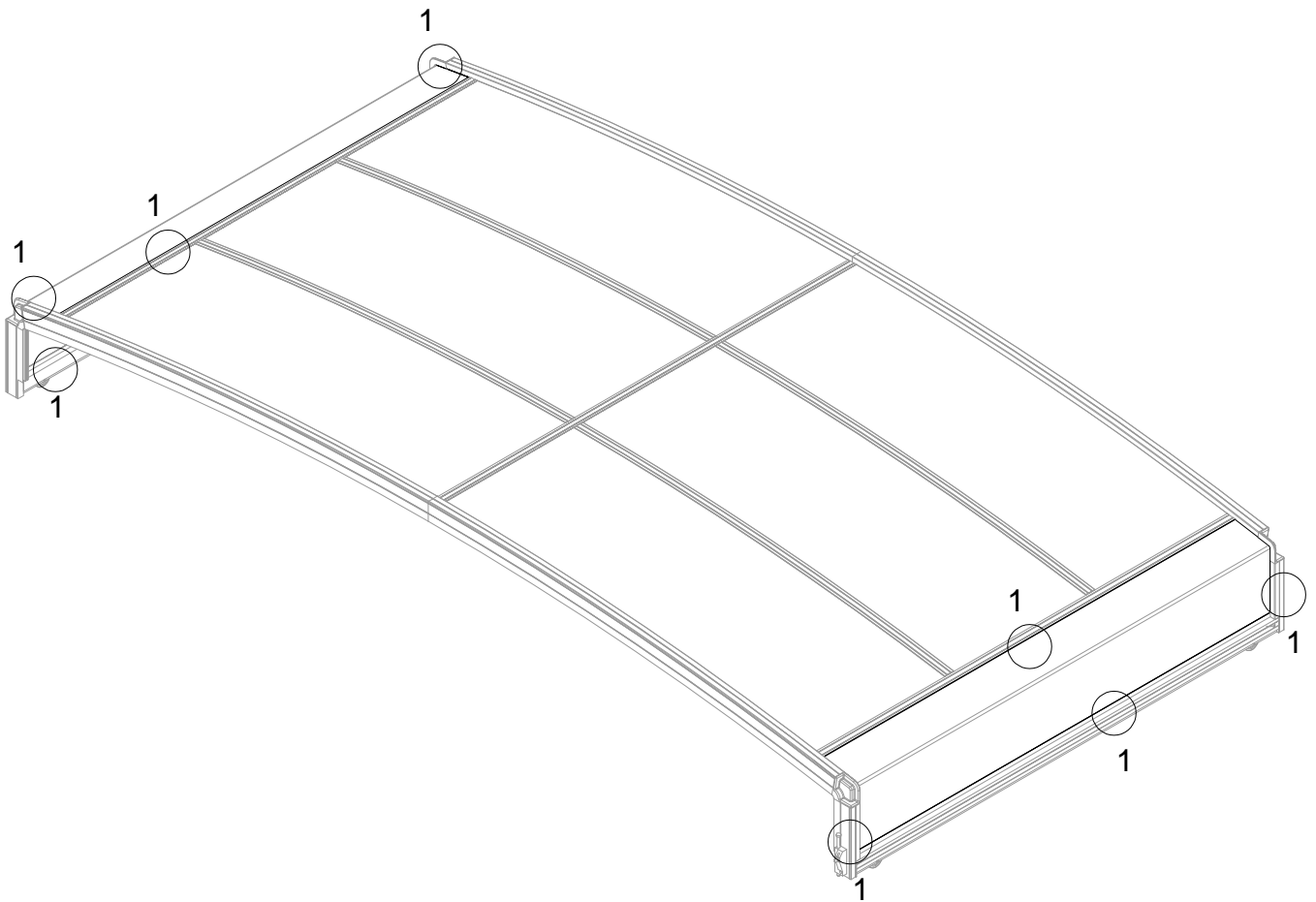
PART	NO	QTY
	L01C	1
	L01D	1
	Z18	16
	M6X60	
	J111	16
	A88	4
	H140	4
	H141	8
	H142	4
	S60	8
	M6X16	
	M11	8
	M6	
	S68	4
	M10X55	
	M29	4
	M10	

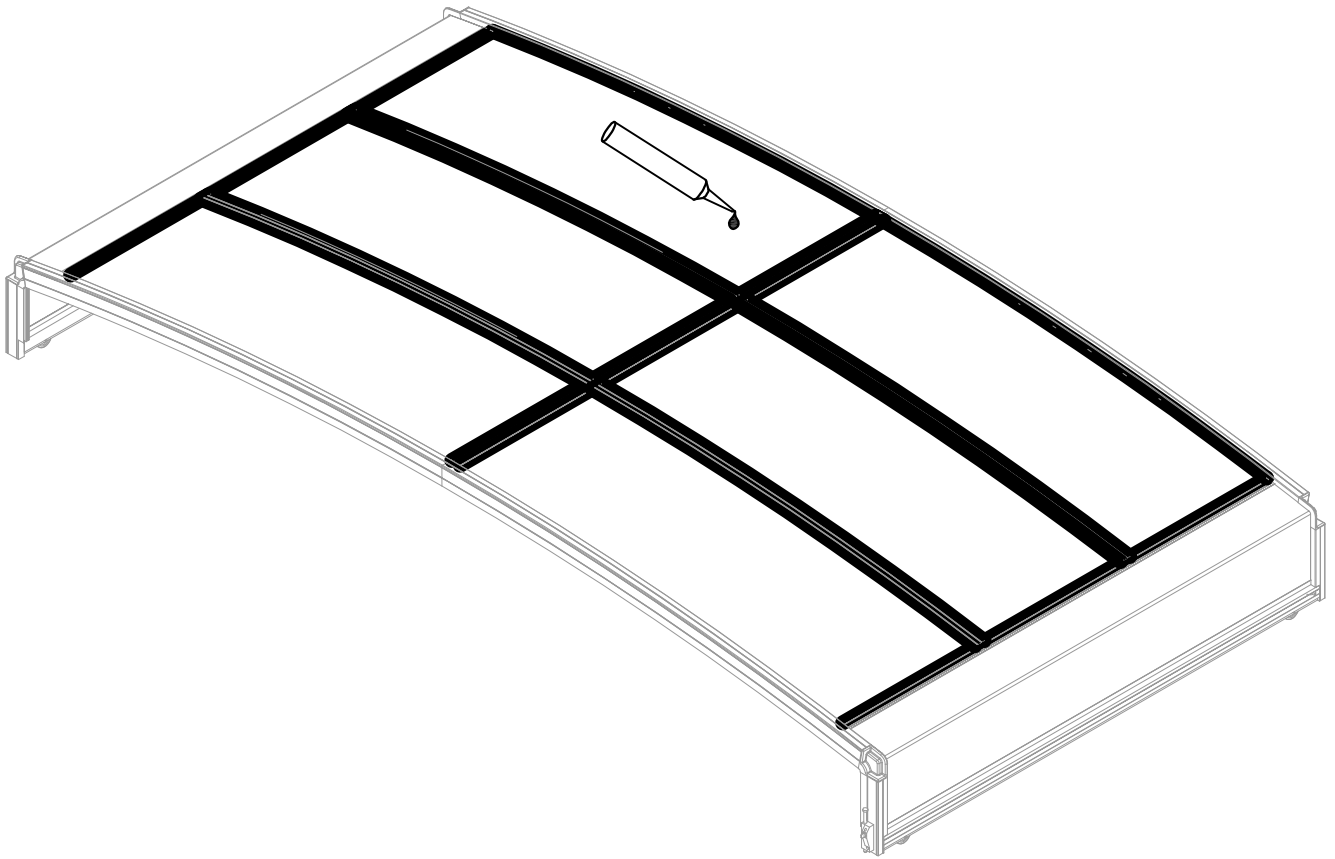


PART	NO	QTY
	A78	2
	Z32 M4.2X16	12



PART	NO	QTY
	J108	2

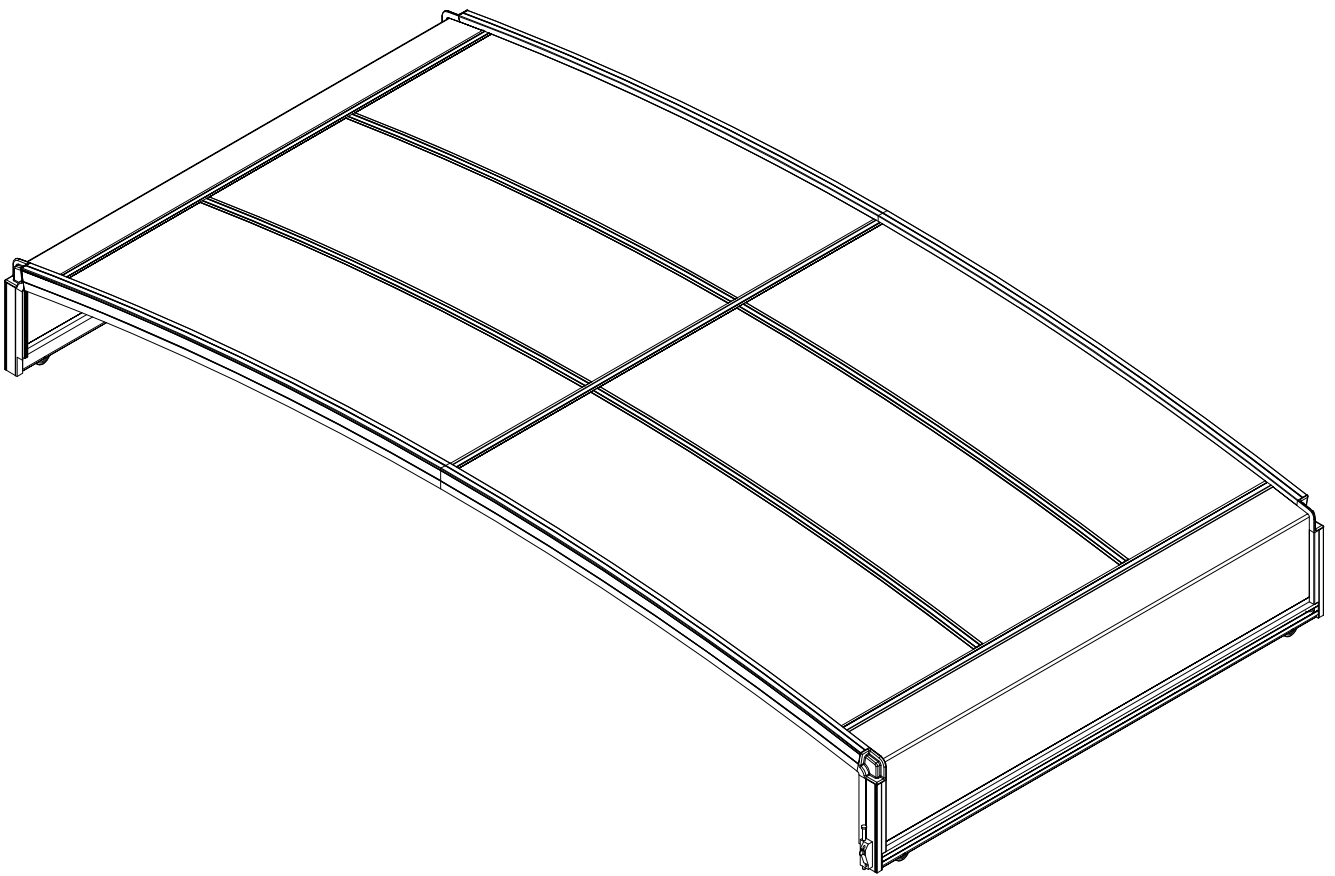








Silicone sealant is suggested for water proof(not provided).

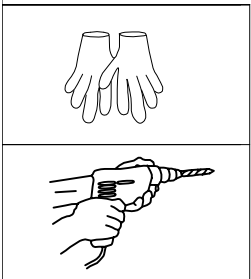
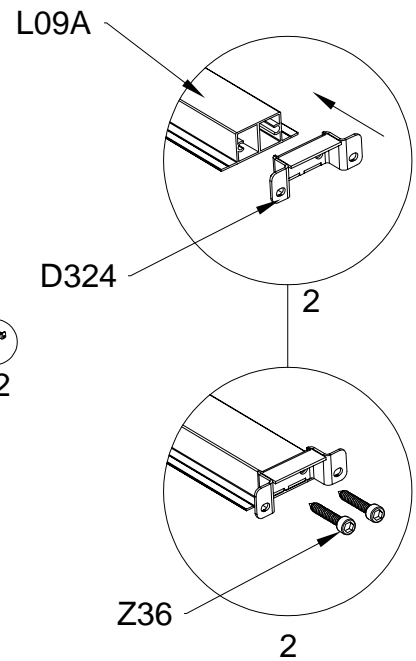
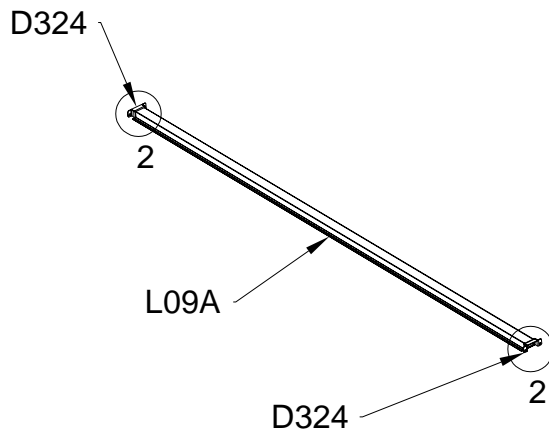
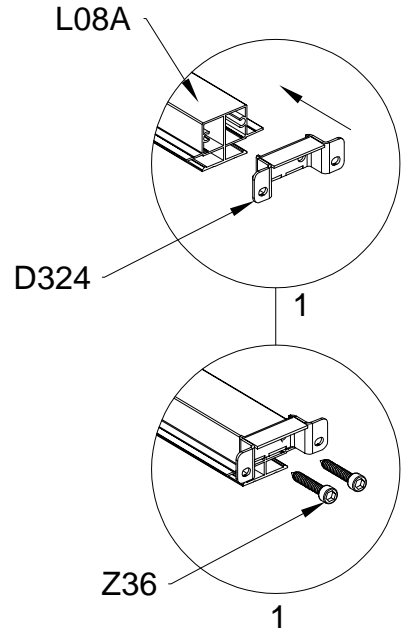
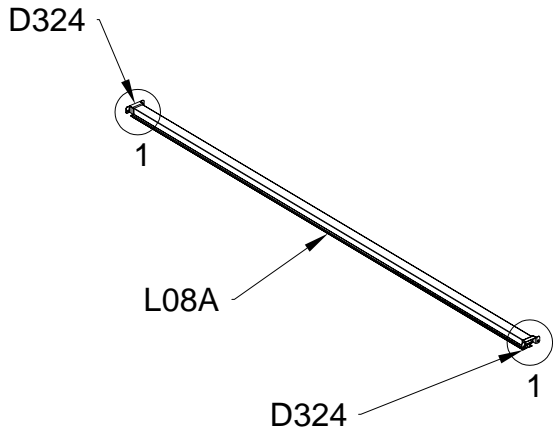






Block 3 installation

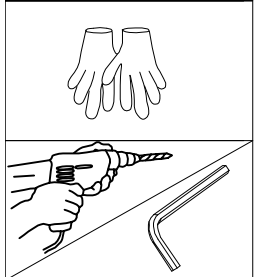
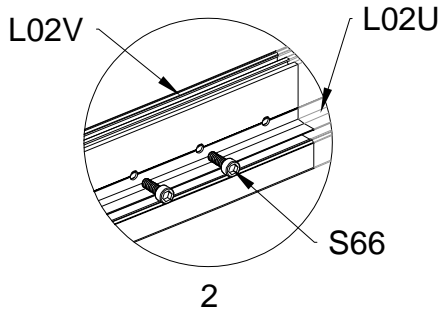
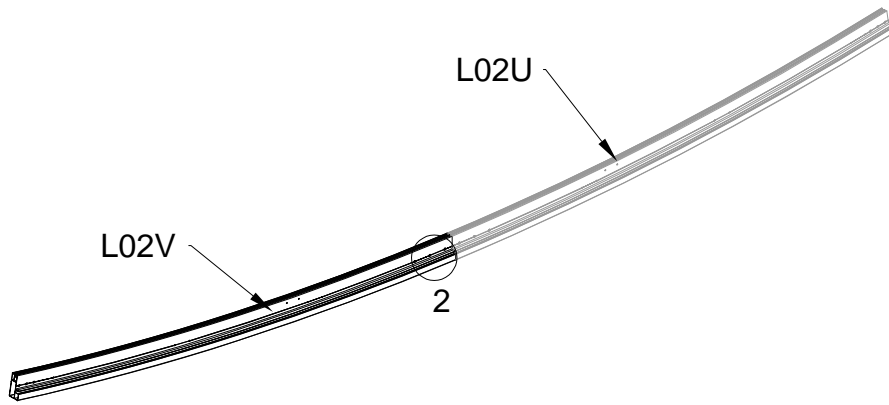
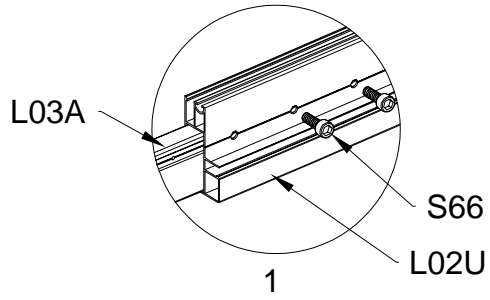
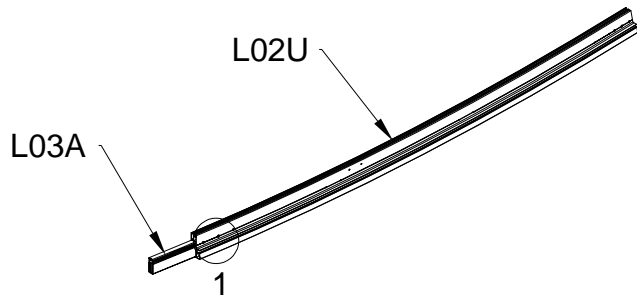



PRODUCT SIZE(LxWxH):226x457x77cm

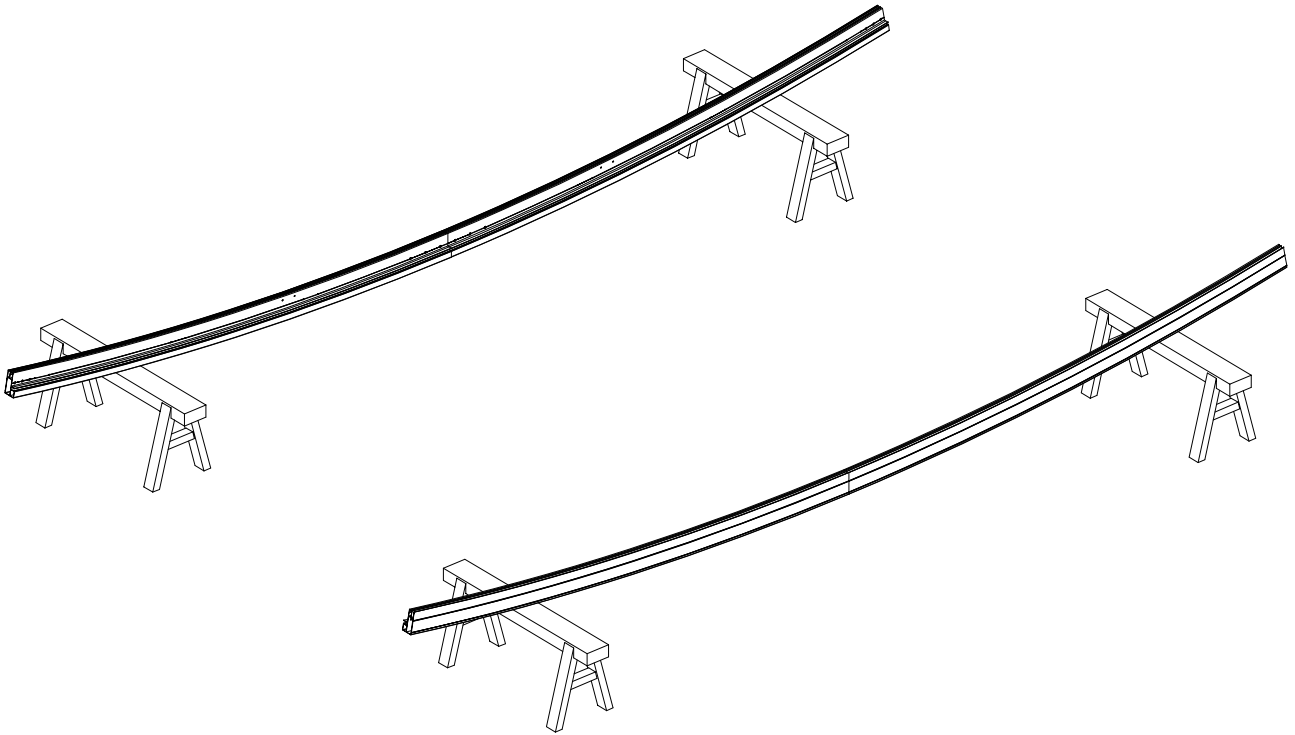
PART	NO	QTY
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	L09A	4
	D324	14
	Z36	28
	M6X30	



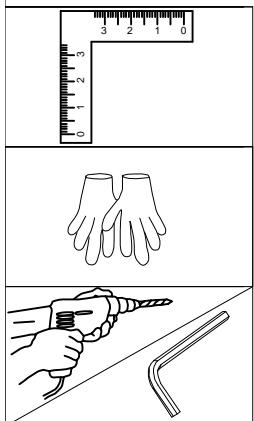
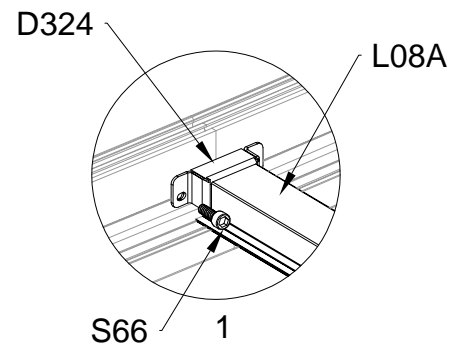
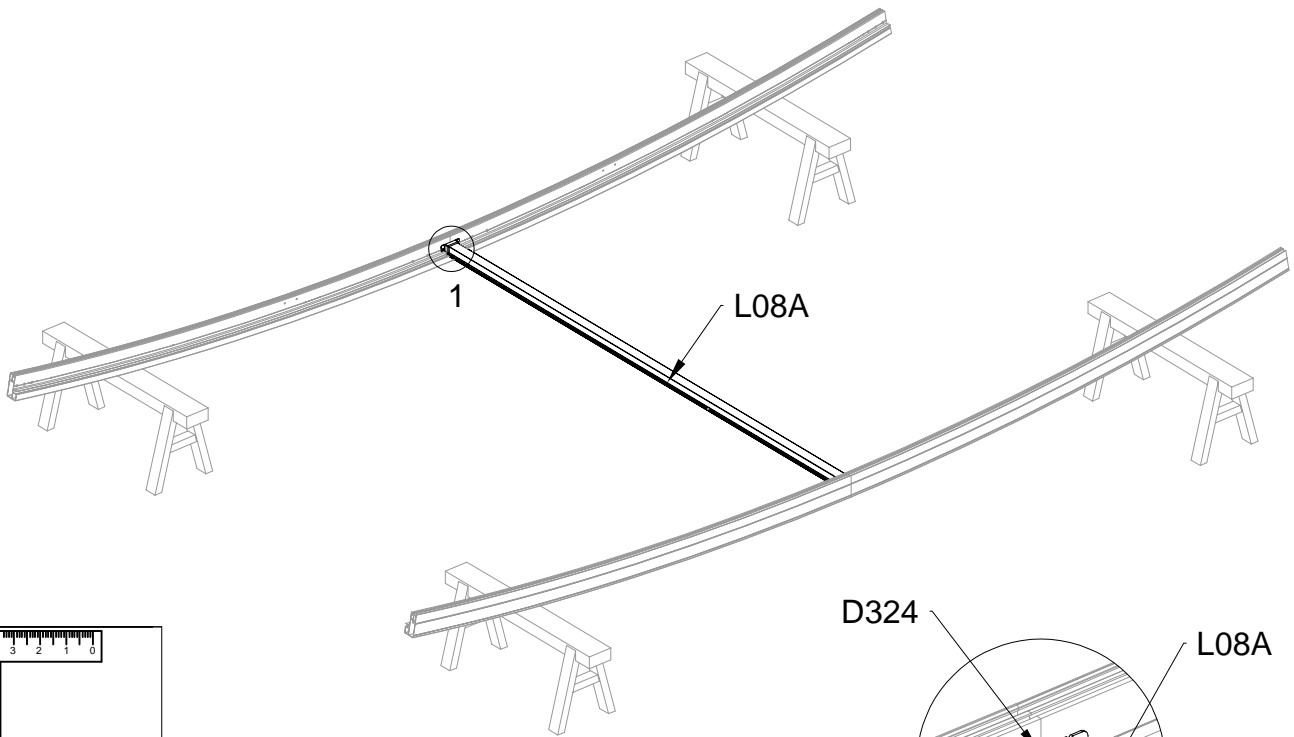
PART	NO	QTY
	L02U	2
	L02V	2
	L03A	2
	S66	8
	M6X20	




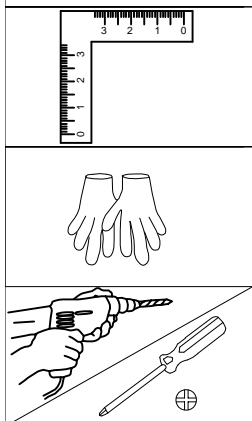
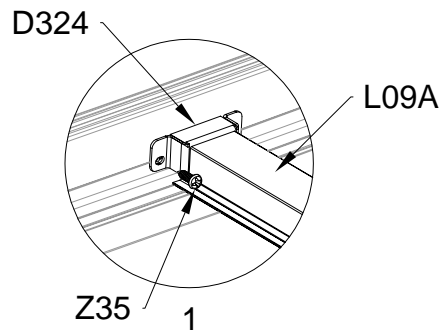
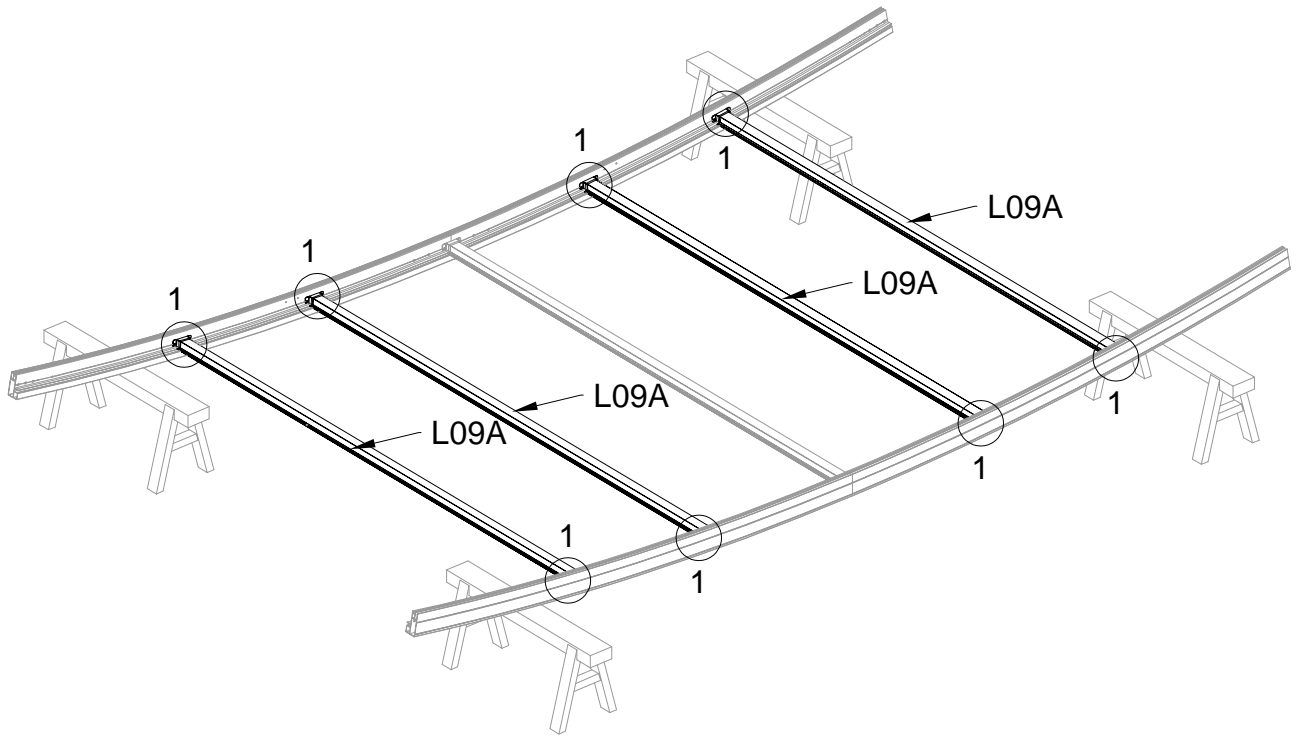
PART	NO	QTY
	S66	4
	M6X20	





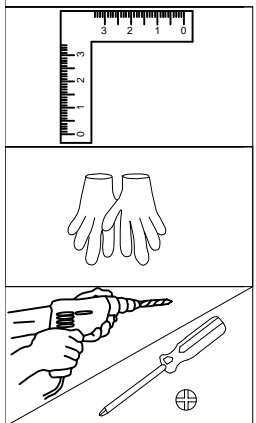
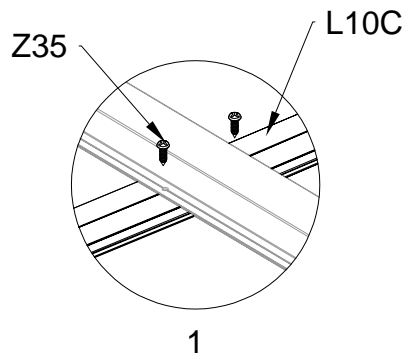
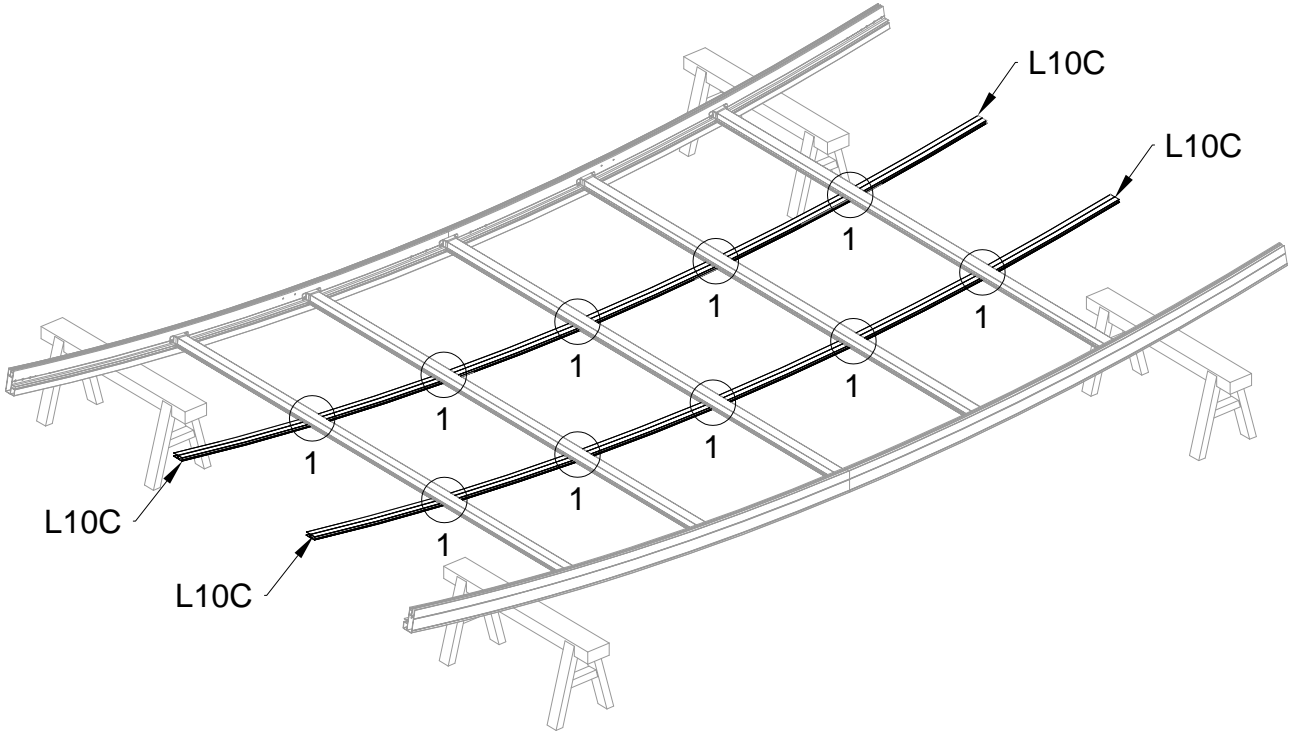
For reducing waist strain, we suggest to use 4 platforms when assembling(no provide).




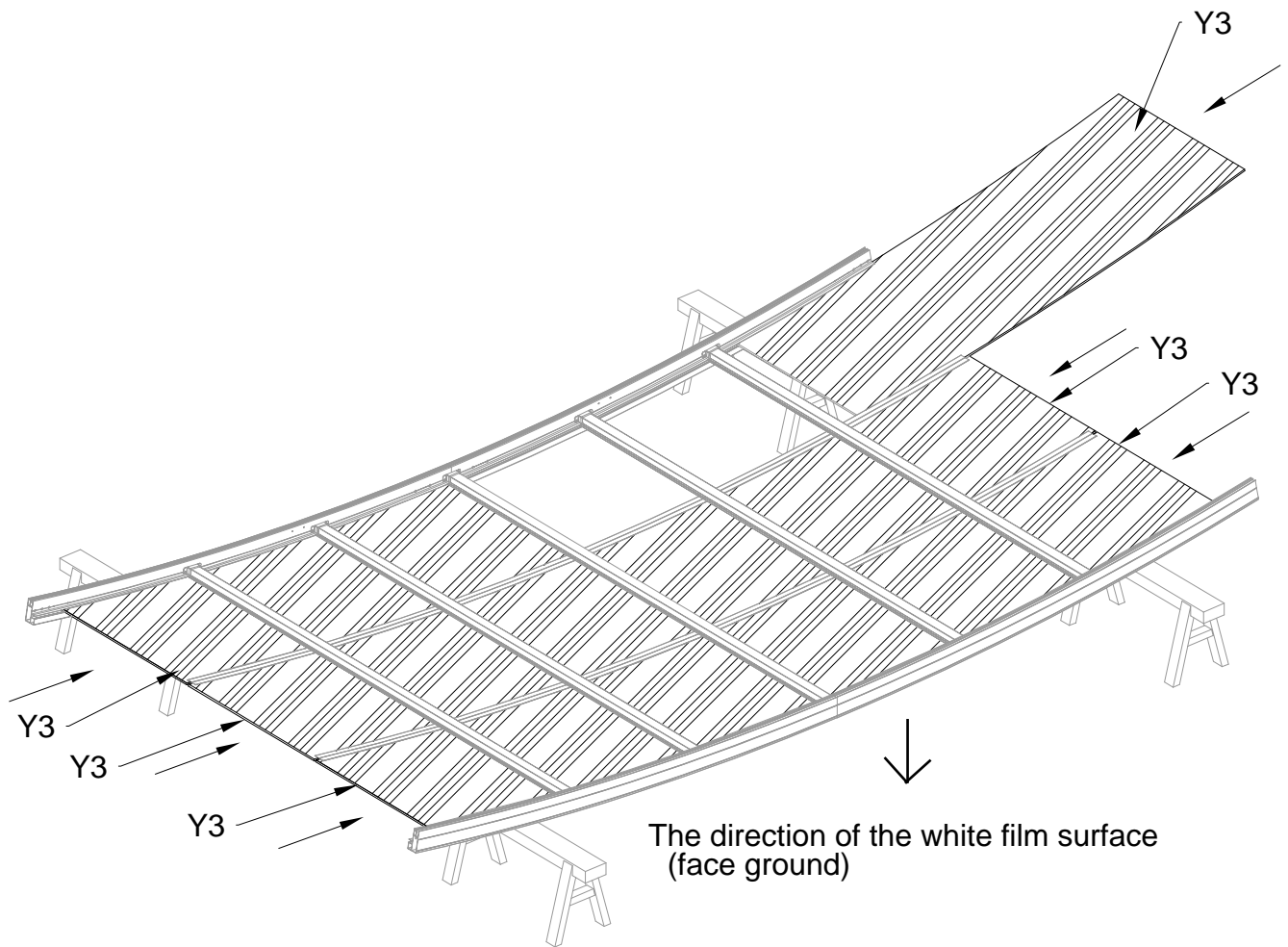
PART	NO	QTY
	Z35	16
	M5X12	




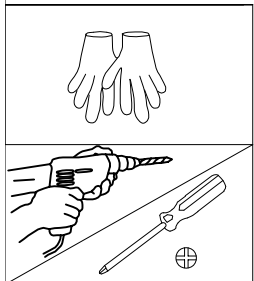
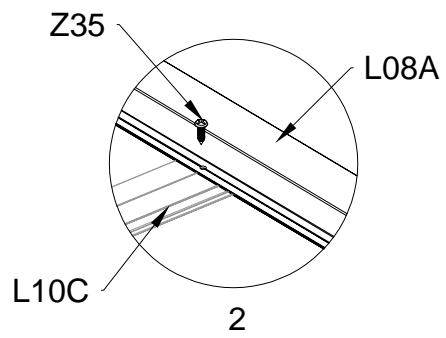
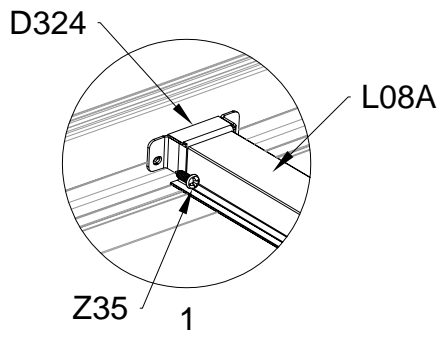
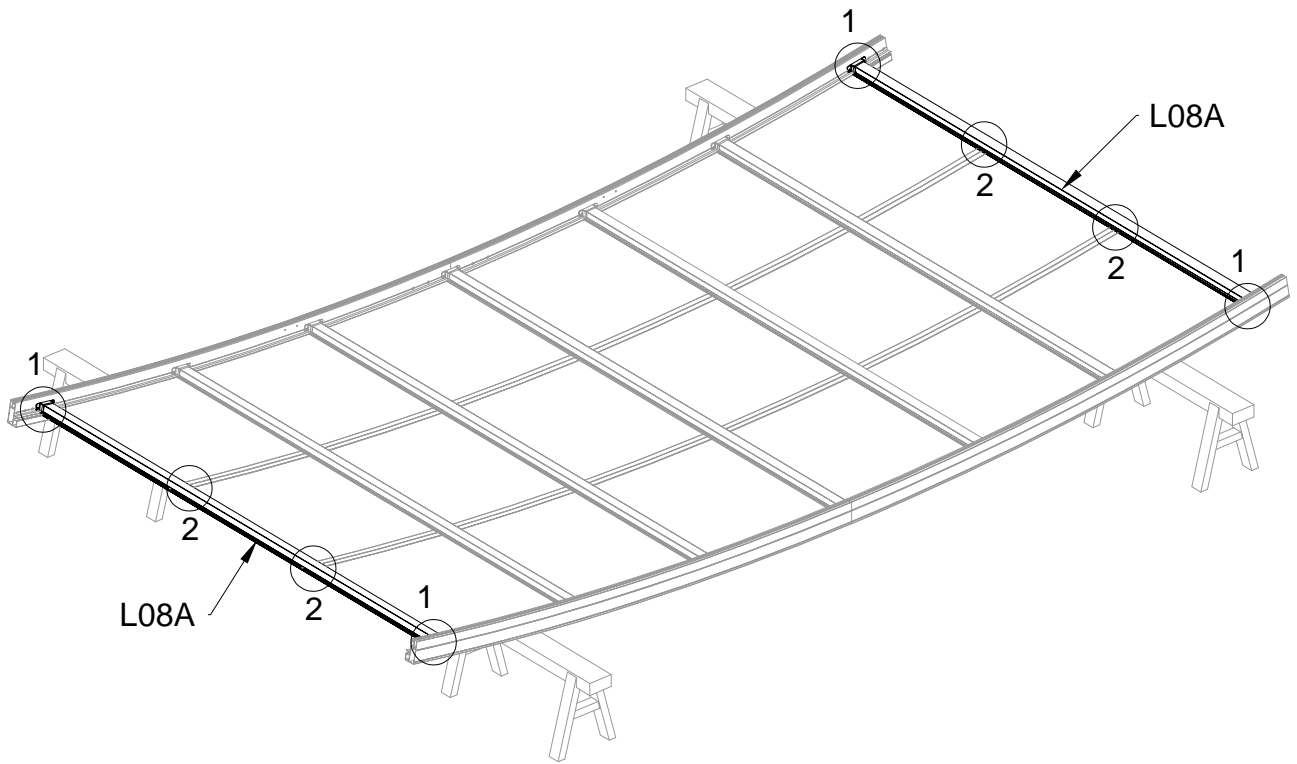
PART	NO	QTY
	L10C	4
	Z35 M5X12	20





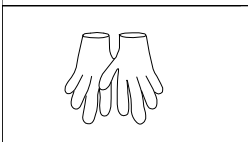
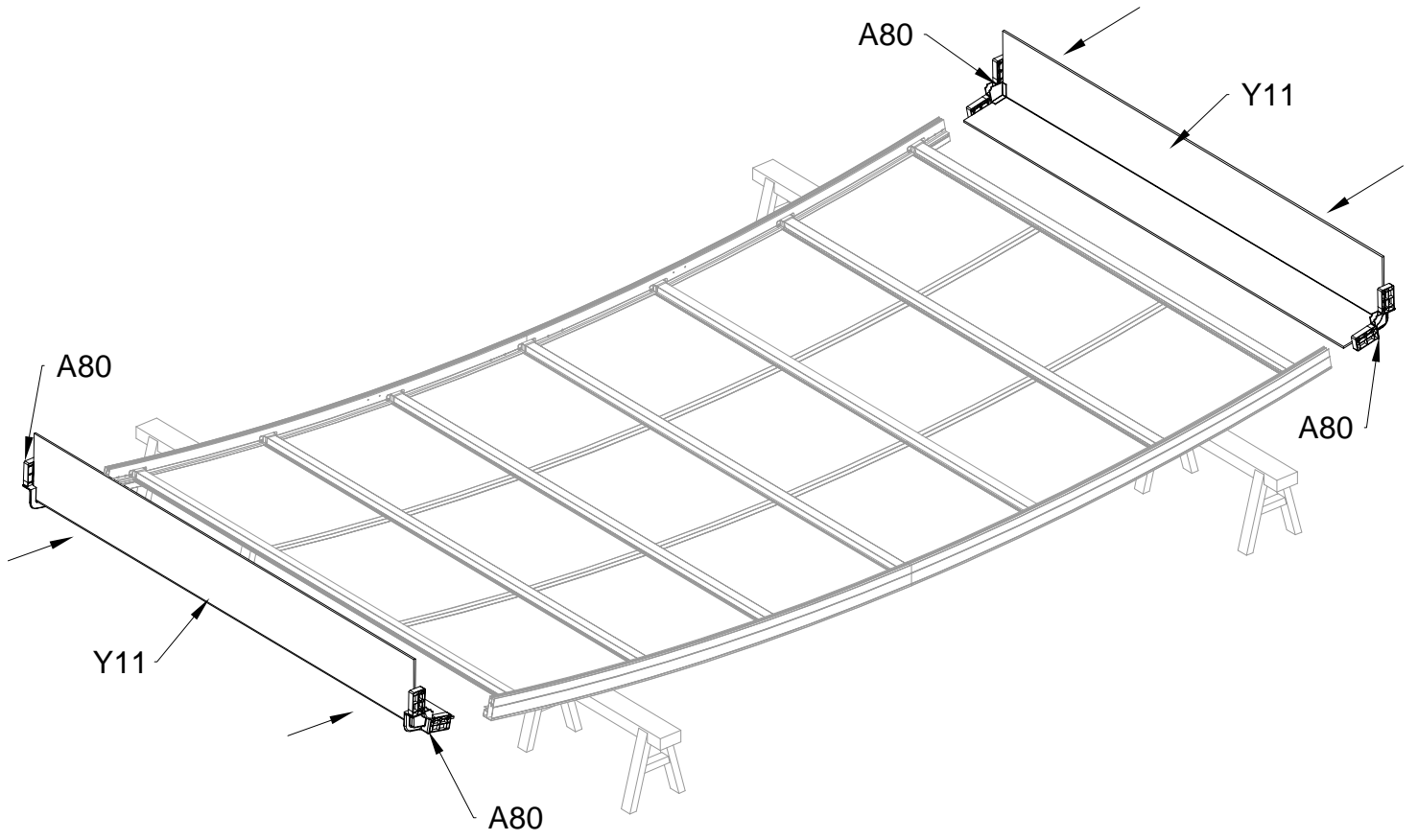
PART	NO	QTY
	Y3	6








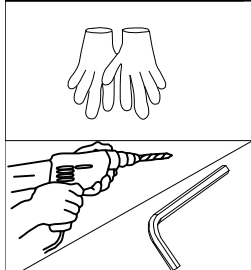
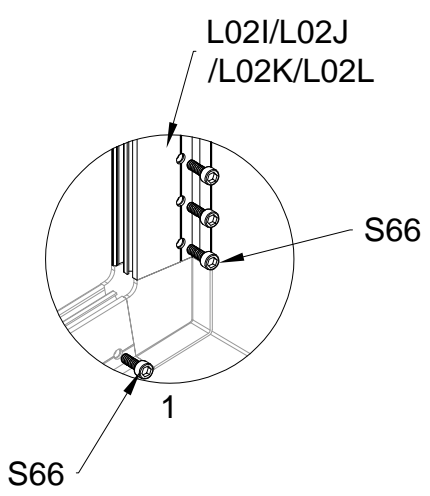
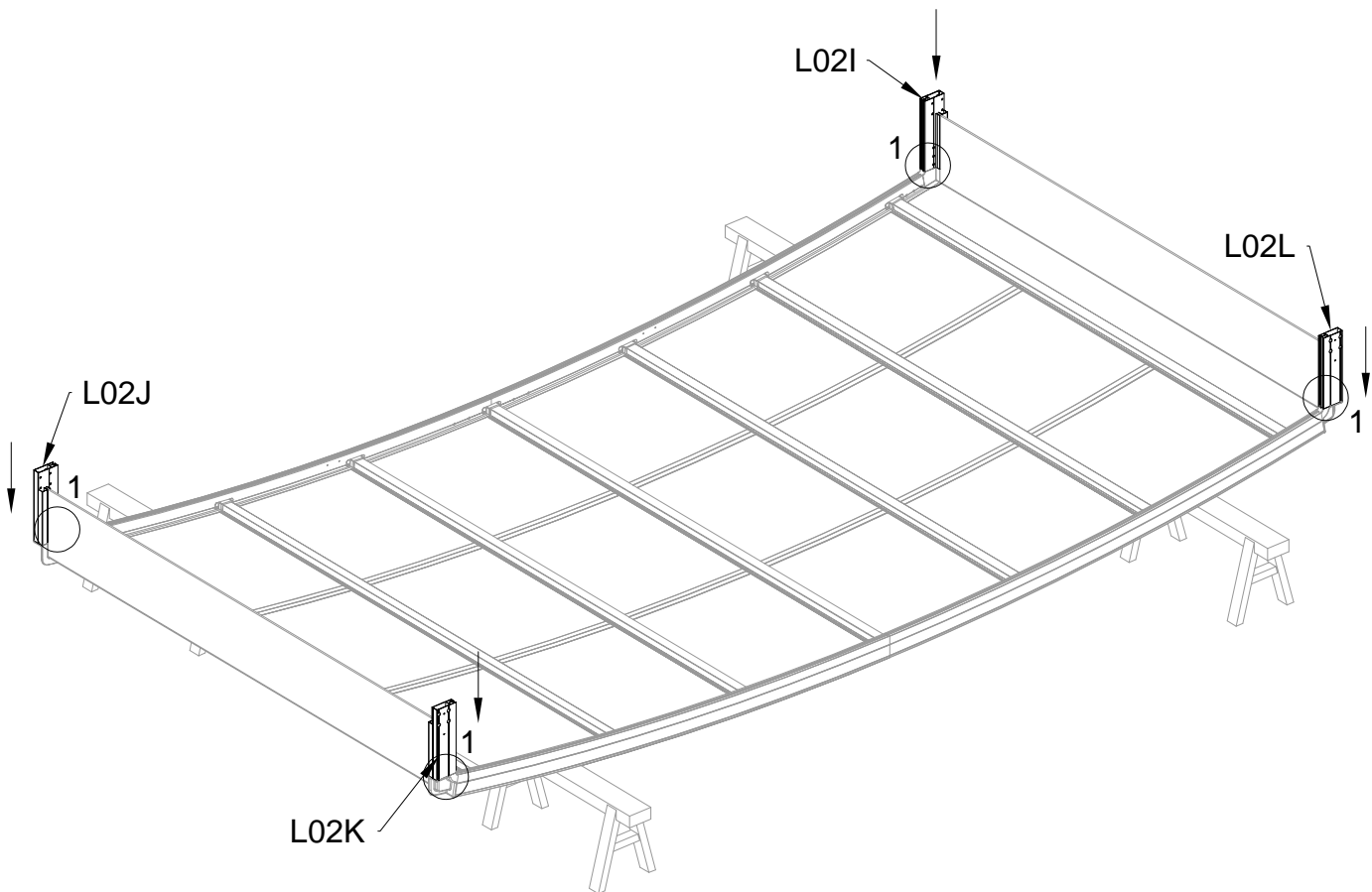
PART	NO	QTY
	Z35	12
	M5X12	















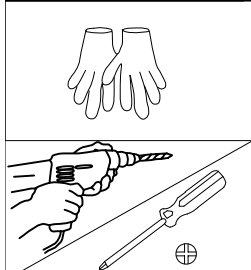
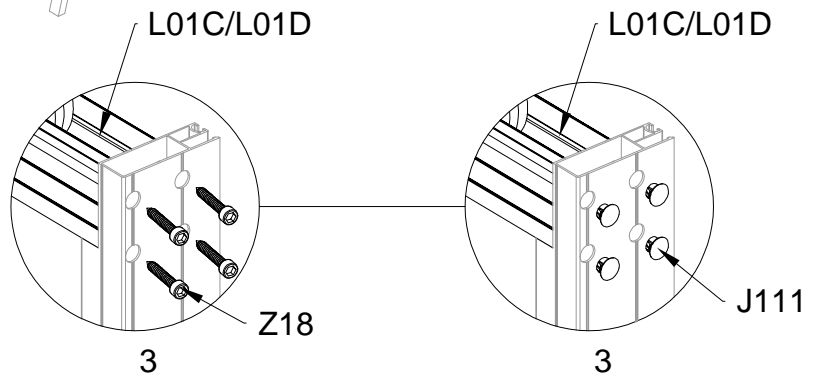
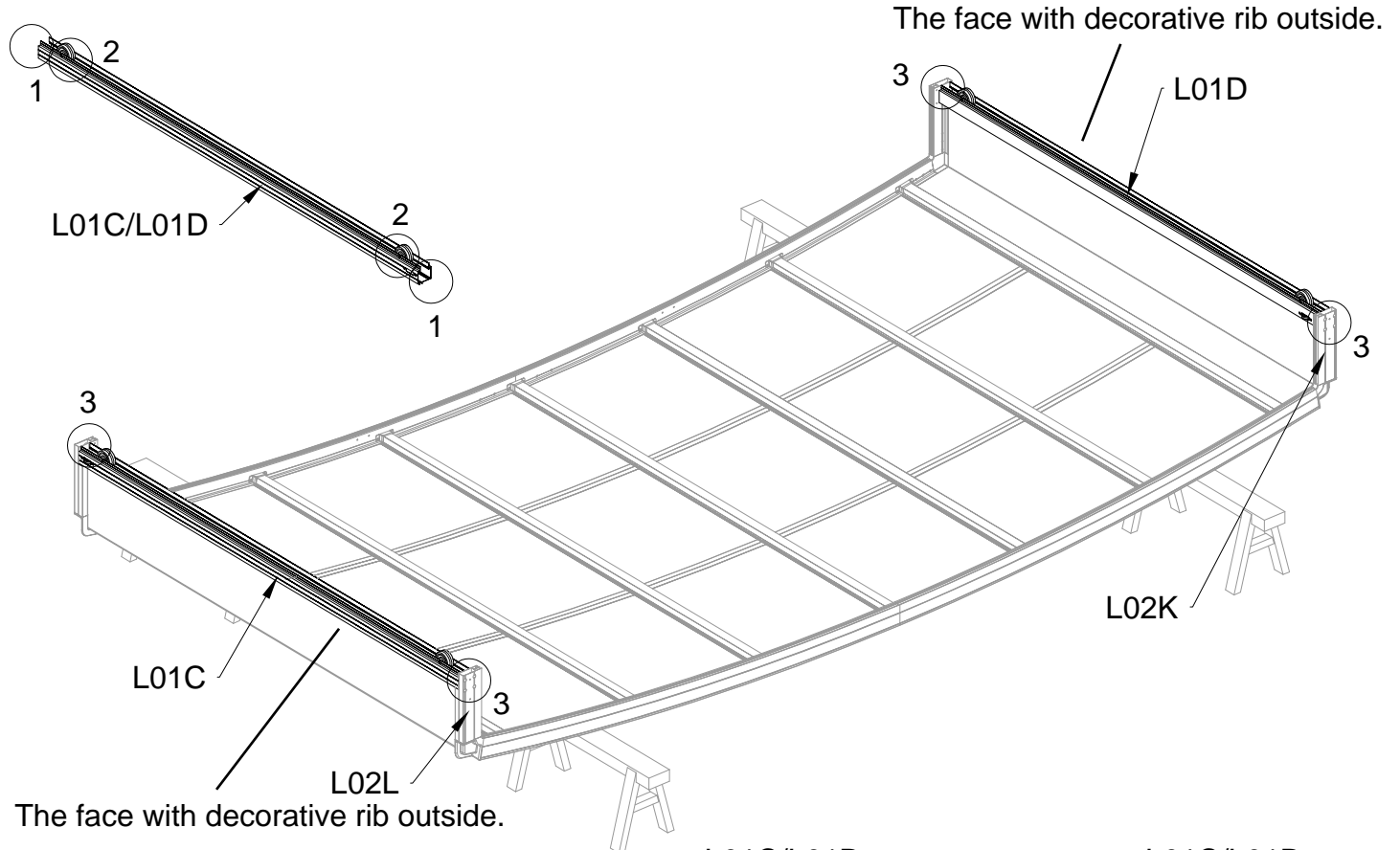
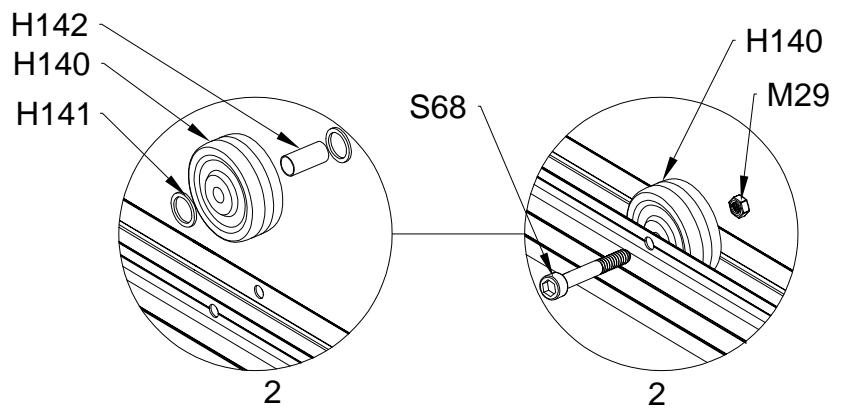
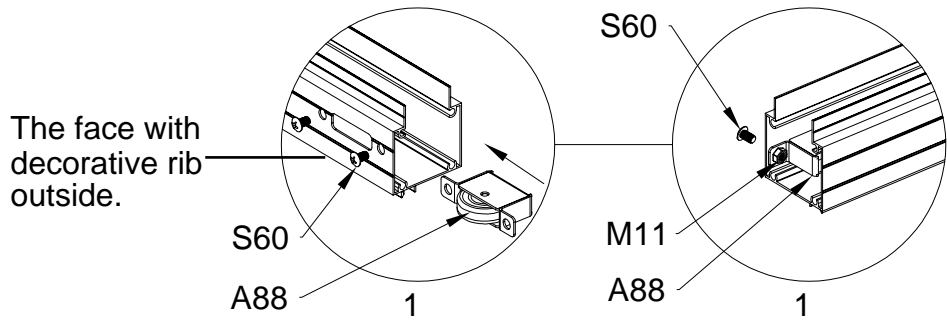
PART	NO	QTY
	Y11	2
	A80	4





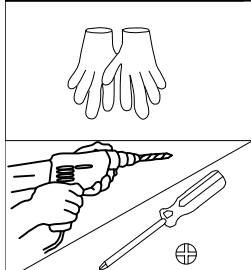
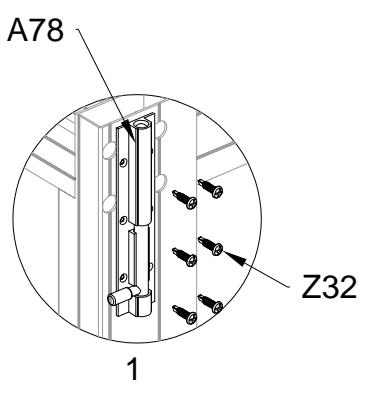
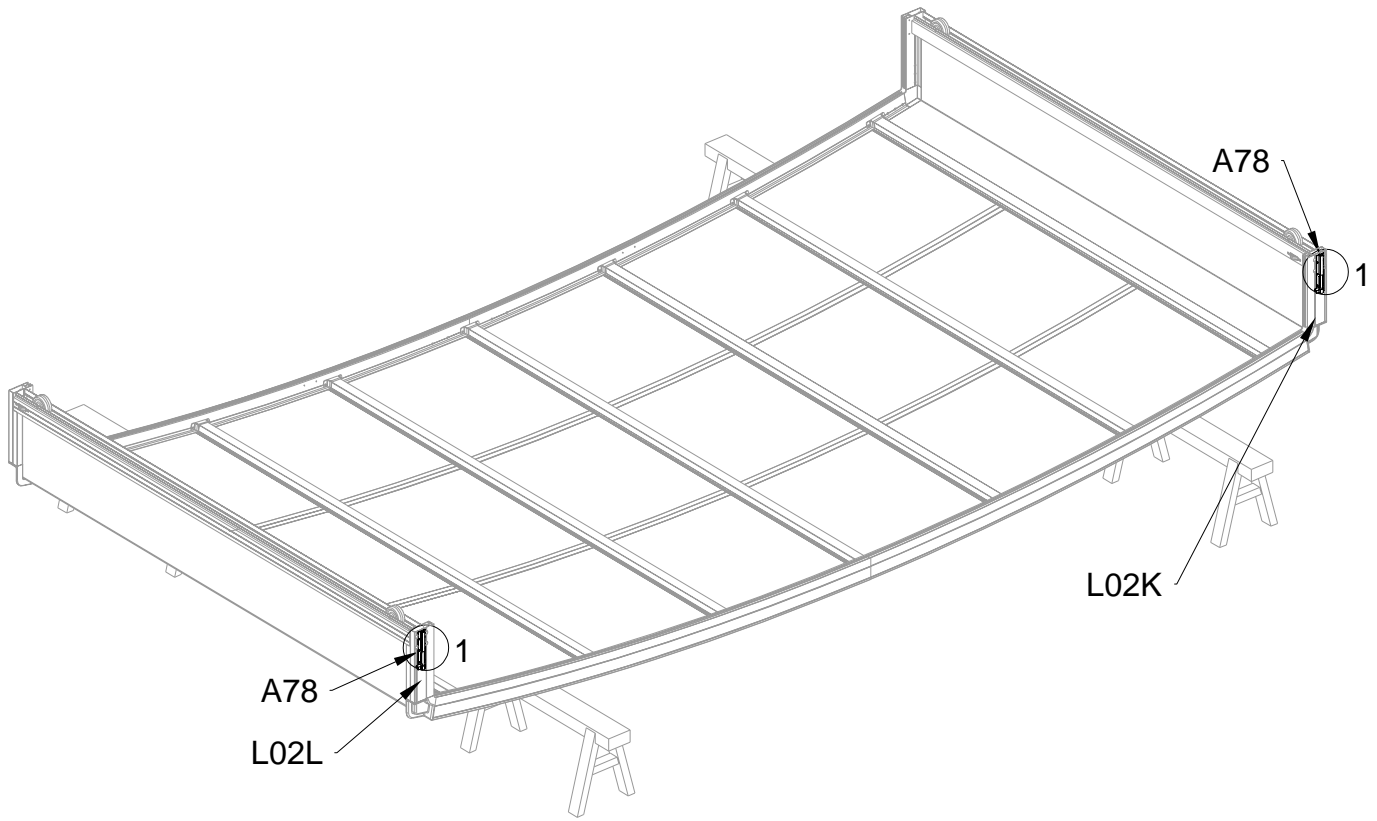
PART	NO	QTY
	L02I	1
	L02J	1
	L02K	1
	L02L	1
	S66	24
	M6X20	




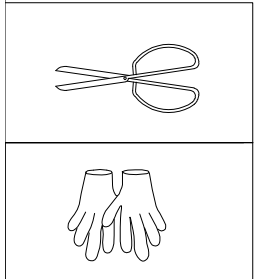
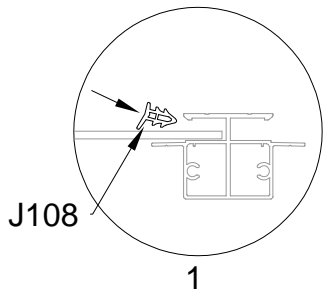
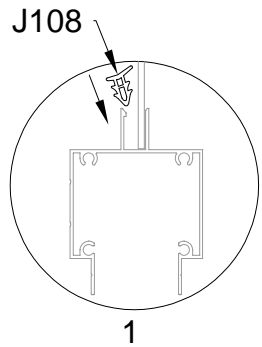
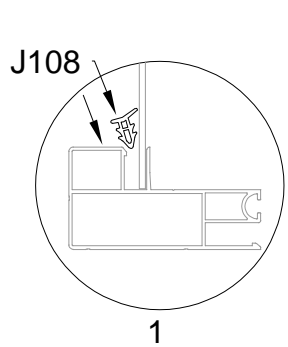
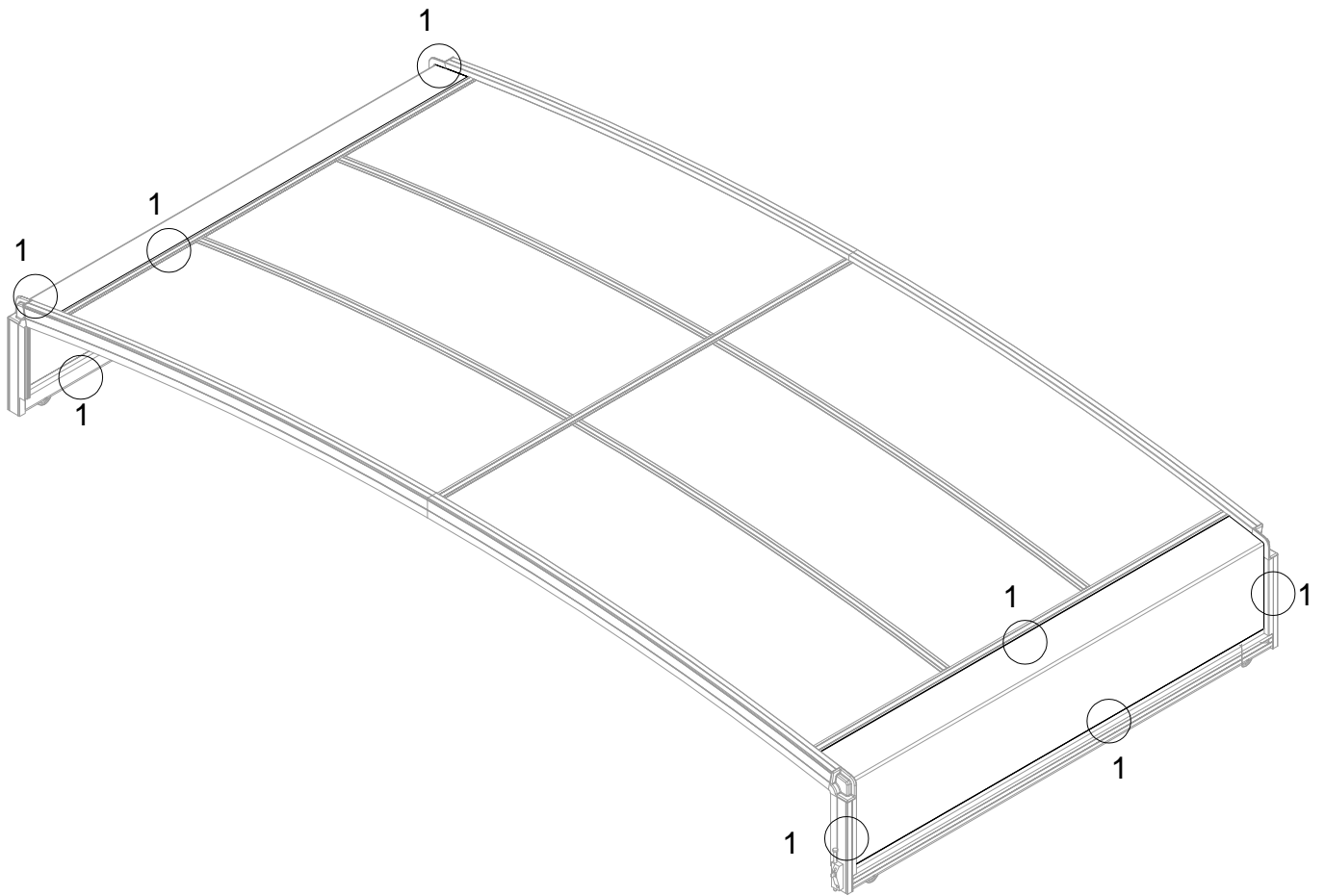
PART	NO	QTY
	L01C	1
	L01D	1
	Z18	16
	M6X60	
	J111	16
	A88	4
	H140	4
	H141	8
	H142	4
	S60	8
	M6X16	
	M11	8
	M6	
	S68	4
	M10X55	
	M29	4
	M10	

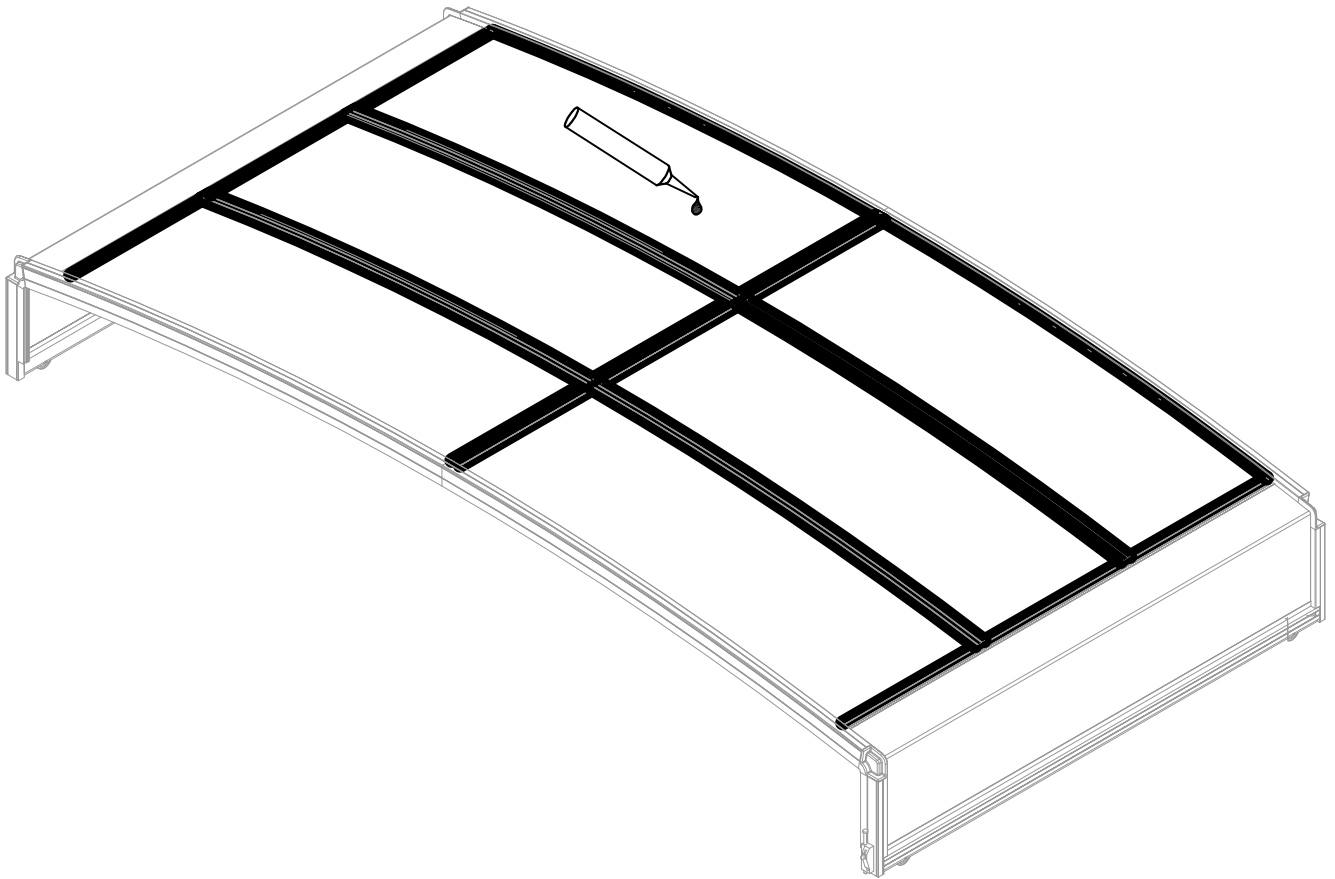


PART	NO	QTY
	A78	2
	Z32 M4.2X16	12



PART	NO	QTY
	J108	2

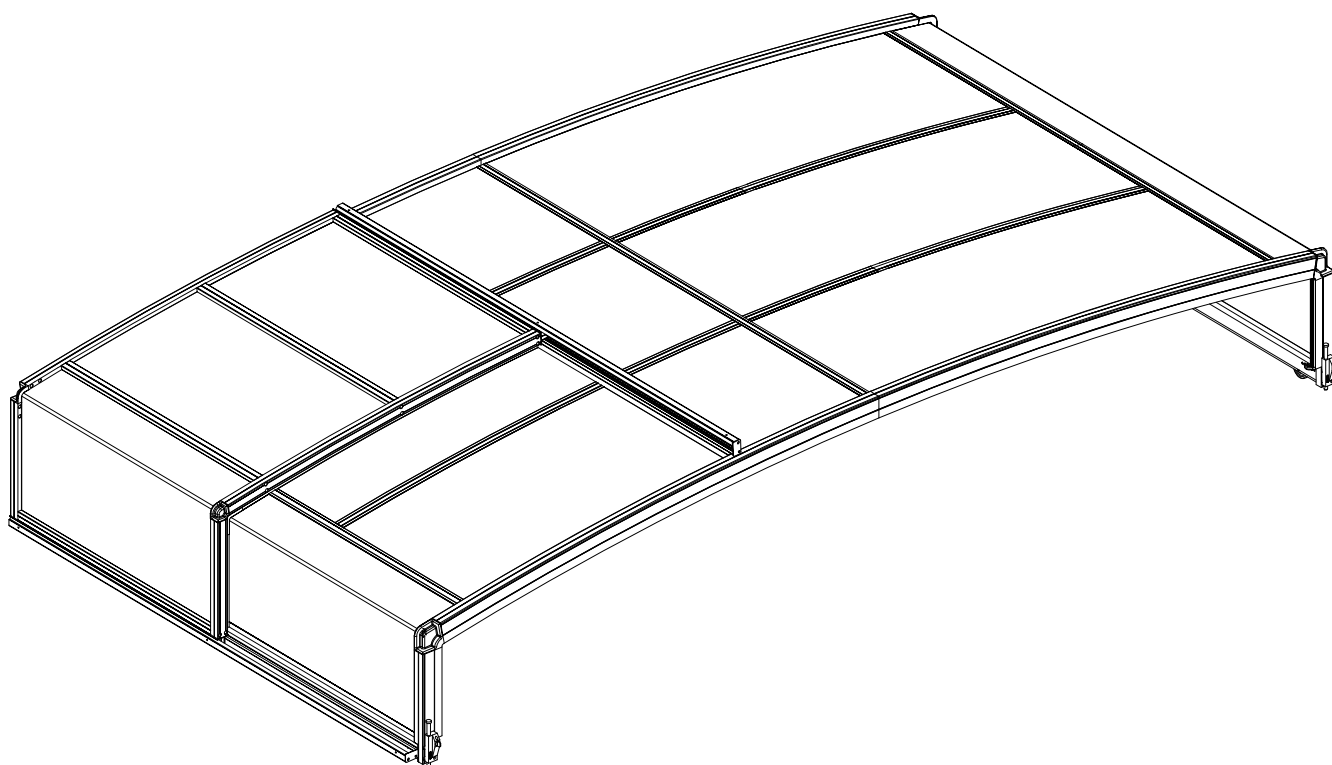











Silicone sealant is suggested for water proof(not provided).

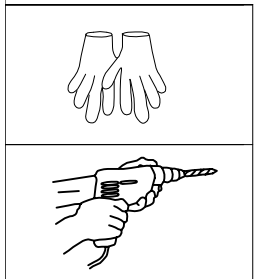
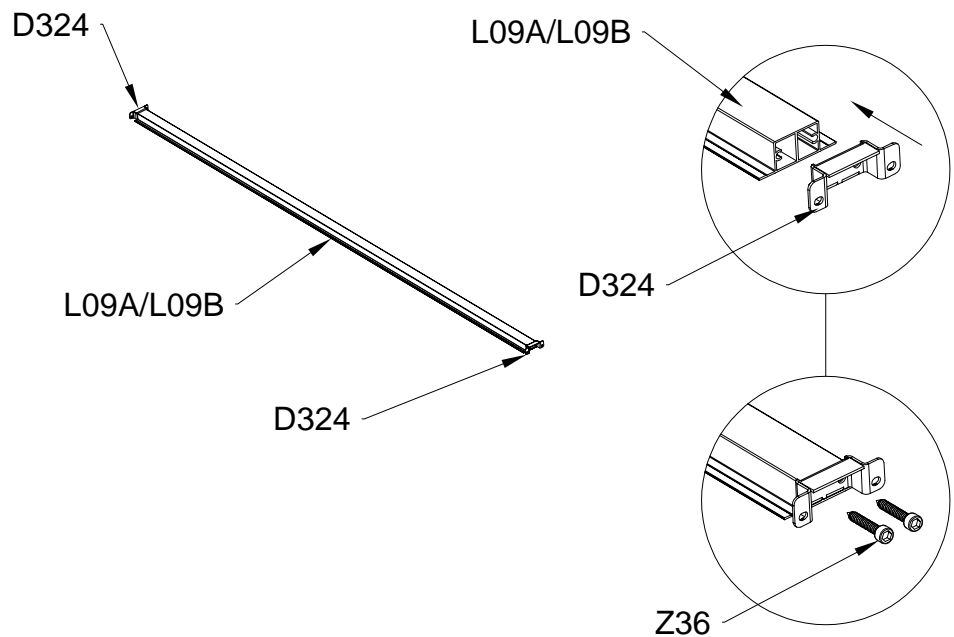
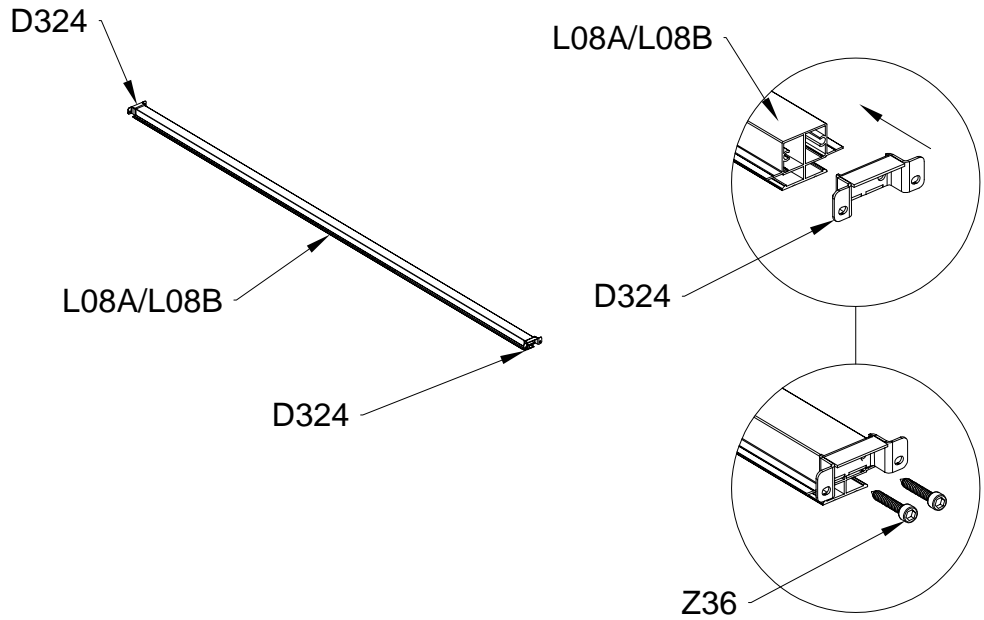
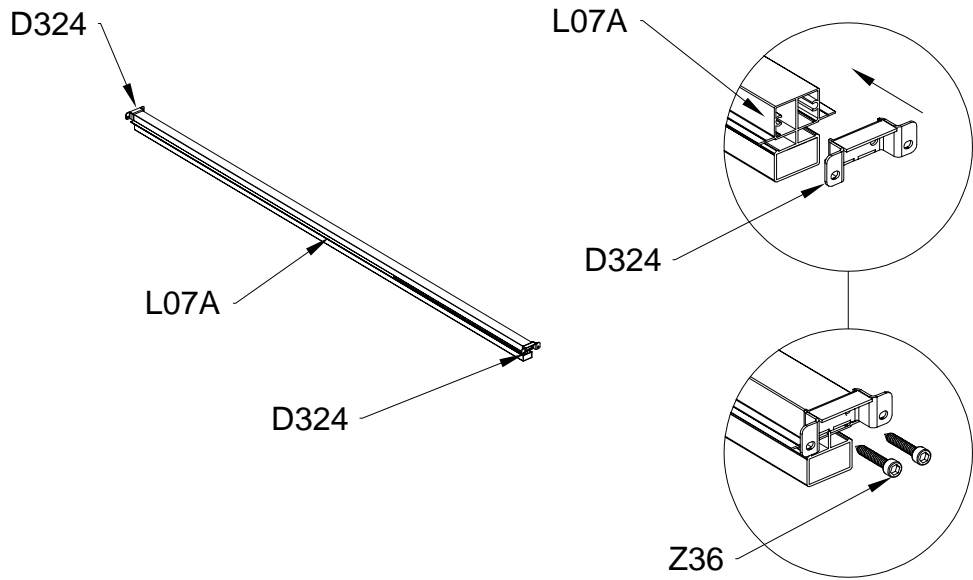






Block 4 installation

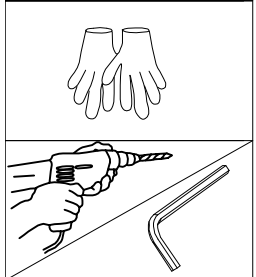
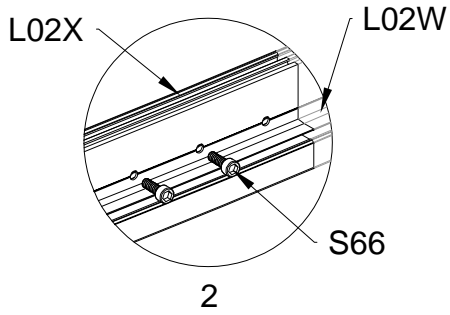
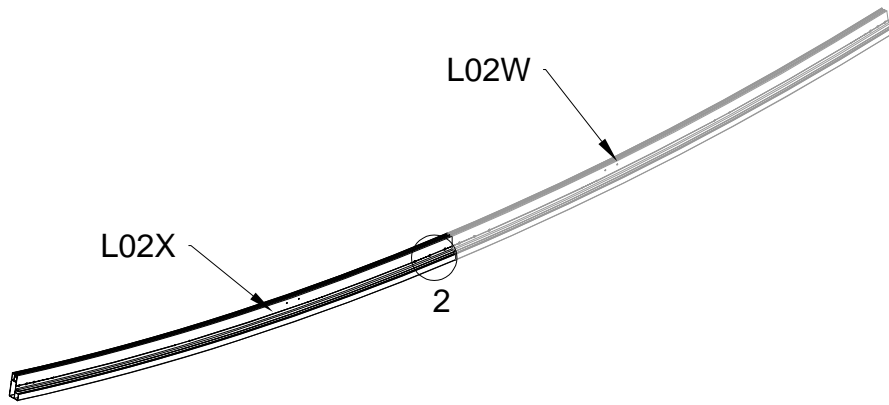
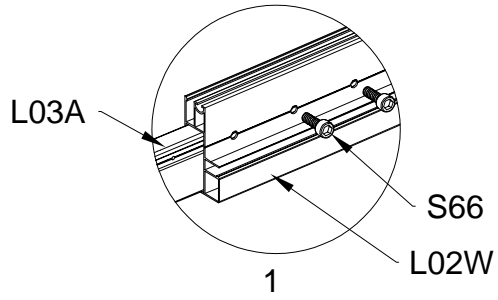
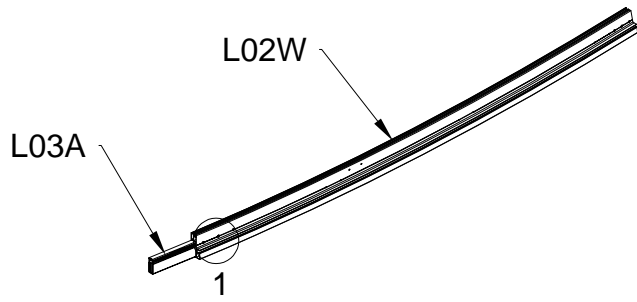



PRODUCT SIZE(LxWxH):226x472x89cm

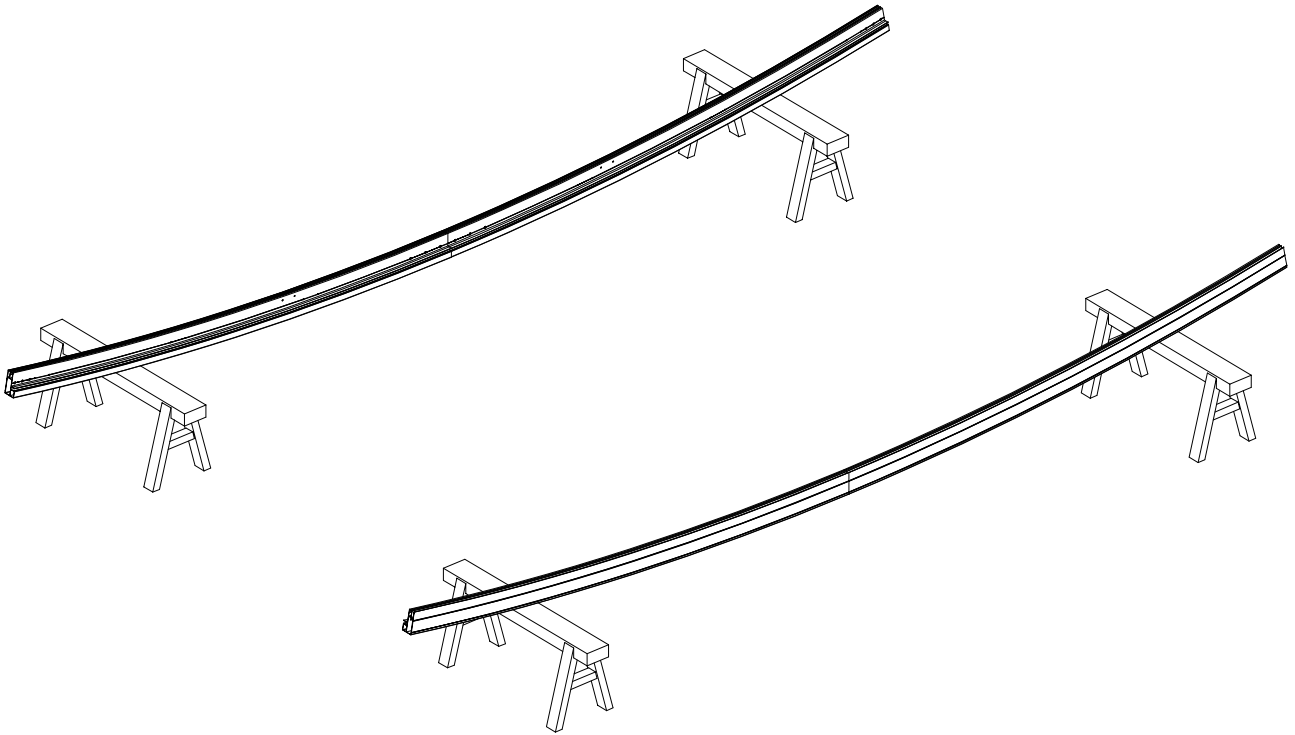
PART	NO	QTY
	L07A	1
	L08A	2
	L08B	1
	L09A	2
	L09B	1
	D324	14
	Z36	28
	M6X30	



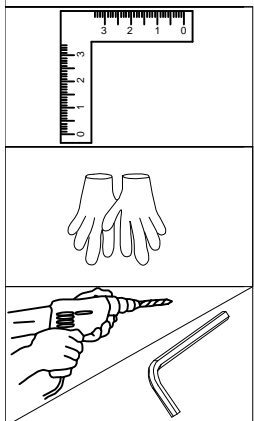
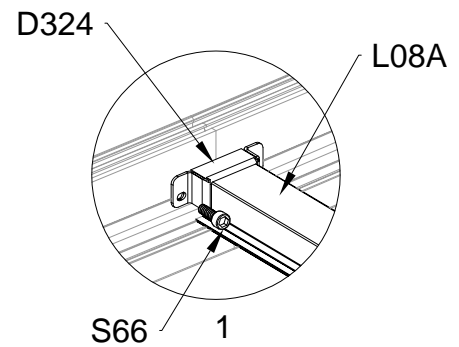
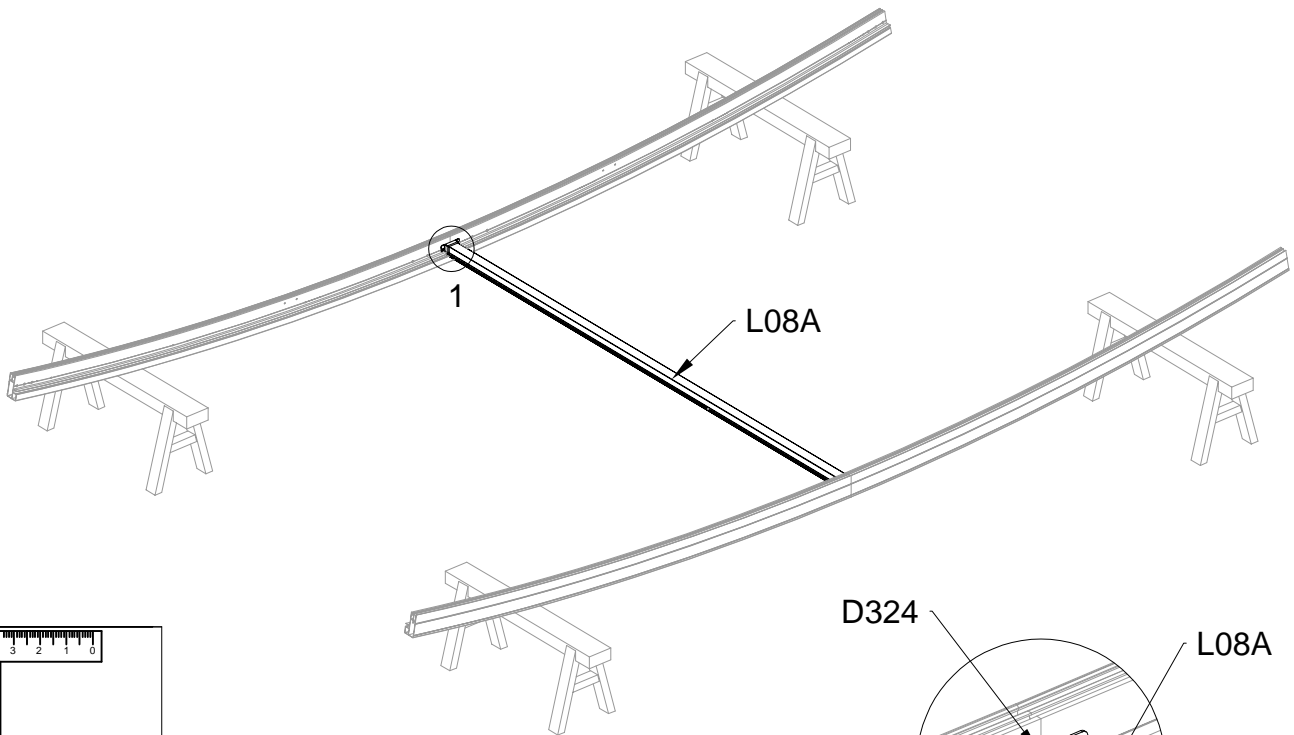
PART	NO	QTY
	L02W	2
	L02X	2
	L03A	2
	S66	8
	M6X20	




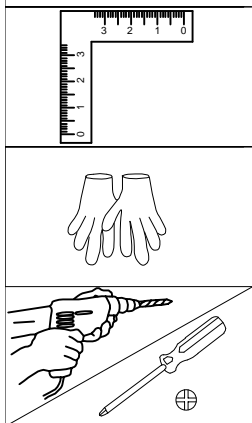
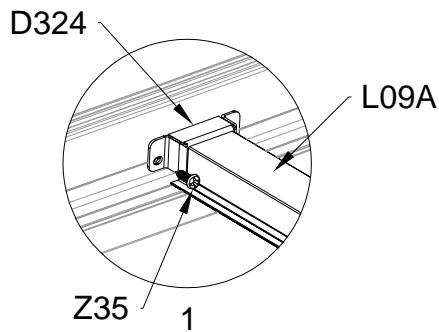
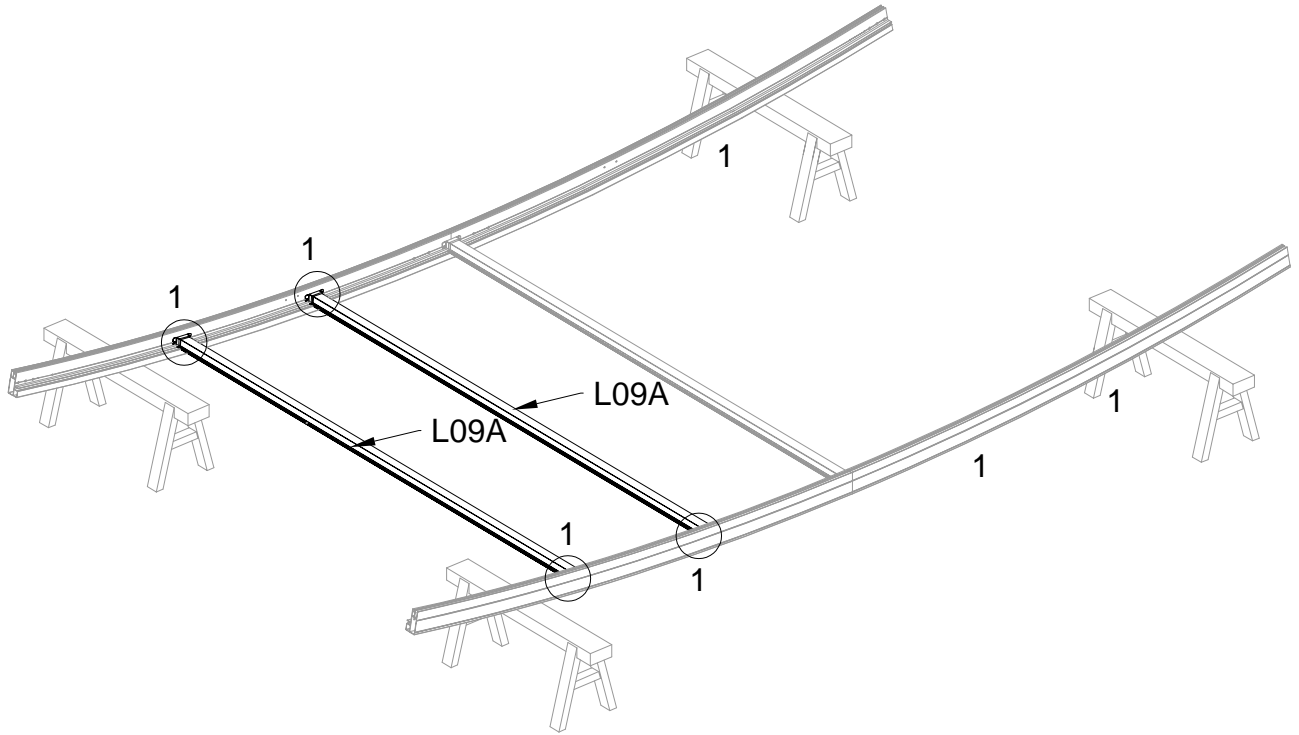
PART	NO	QTY
	S66	4
	M6X20	





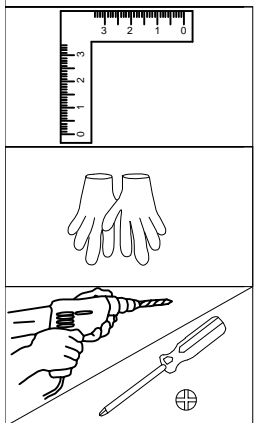
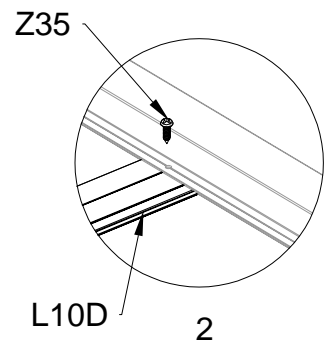
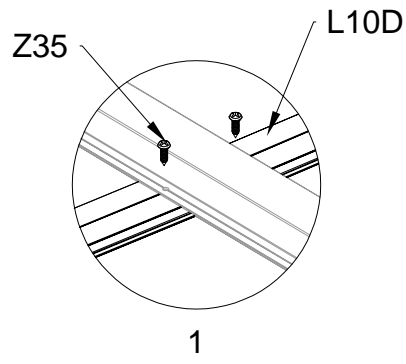
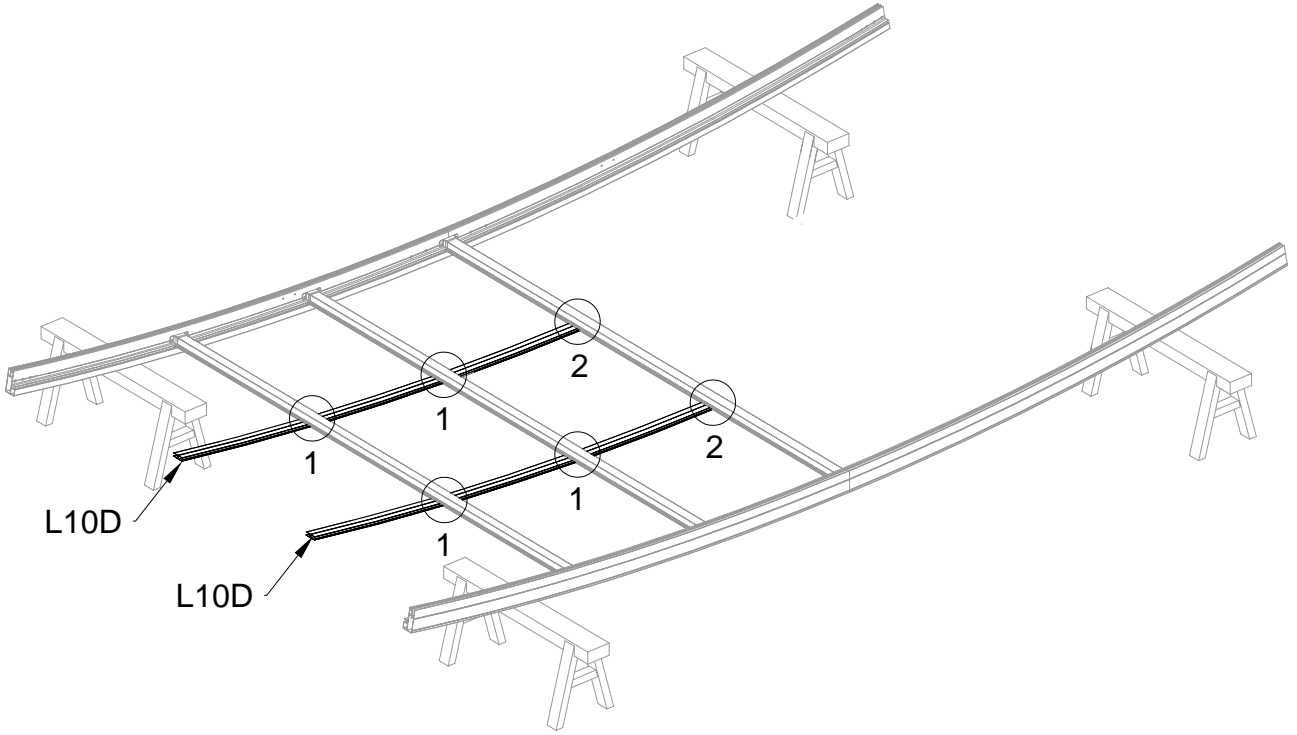
For reducing waist strain, we suggest to use 4 platforms when assembling(no provide).




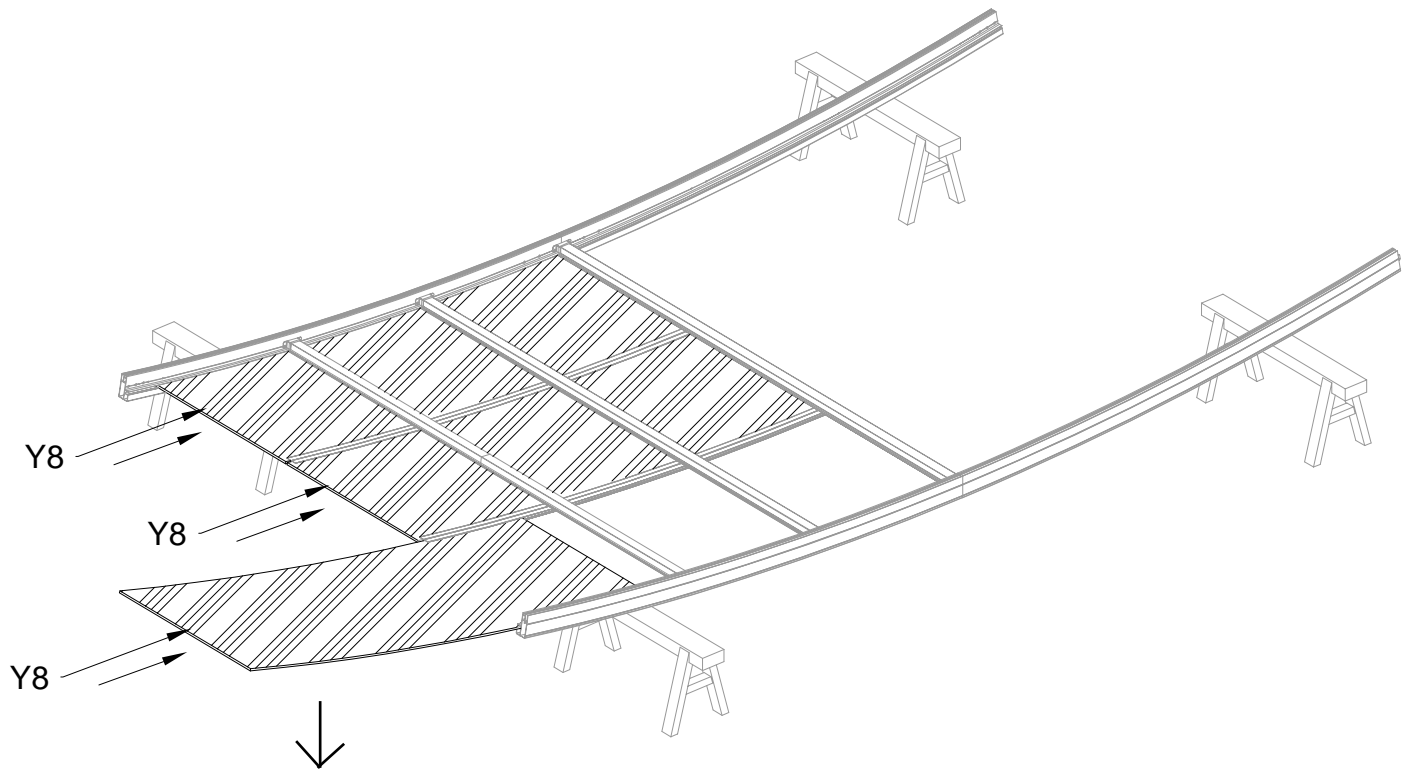
PART	NO	QTY
	Z35	8
	M5X12	



PART	NO	QTY
	L10D	2
	Z35 M5X12	10




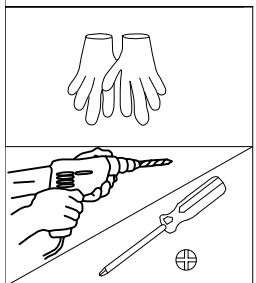
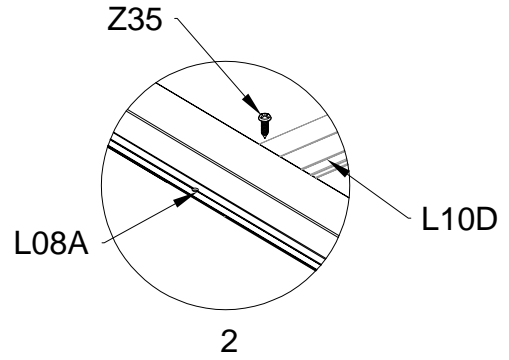
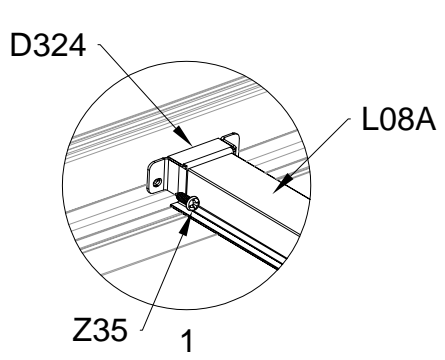
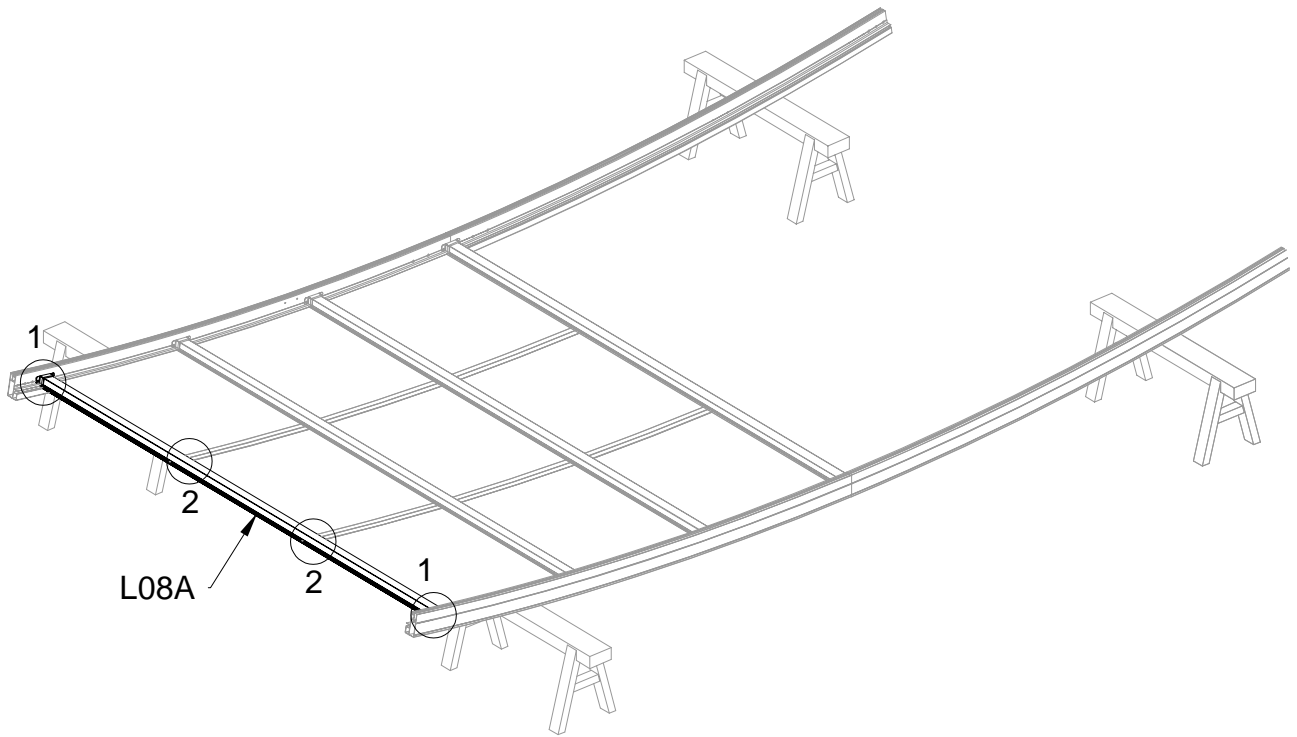
PART	NO	QTY
	Y8	3





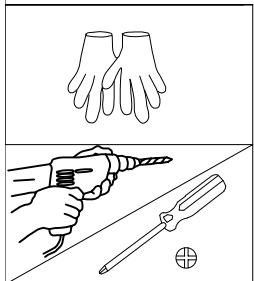
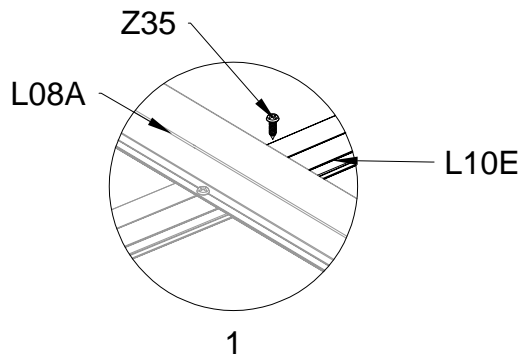
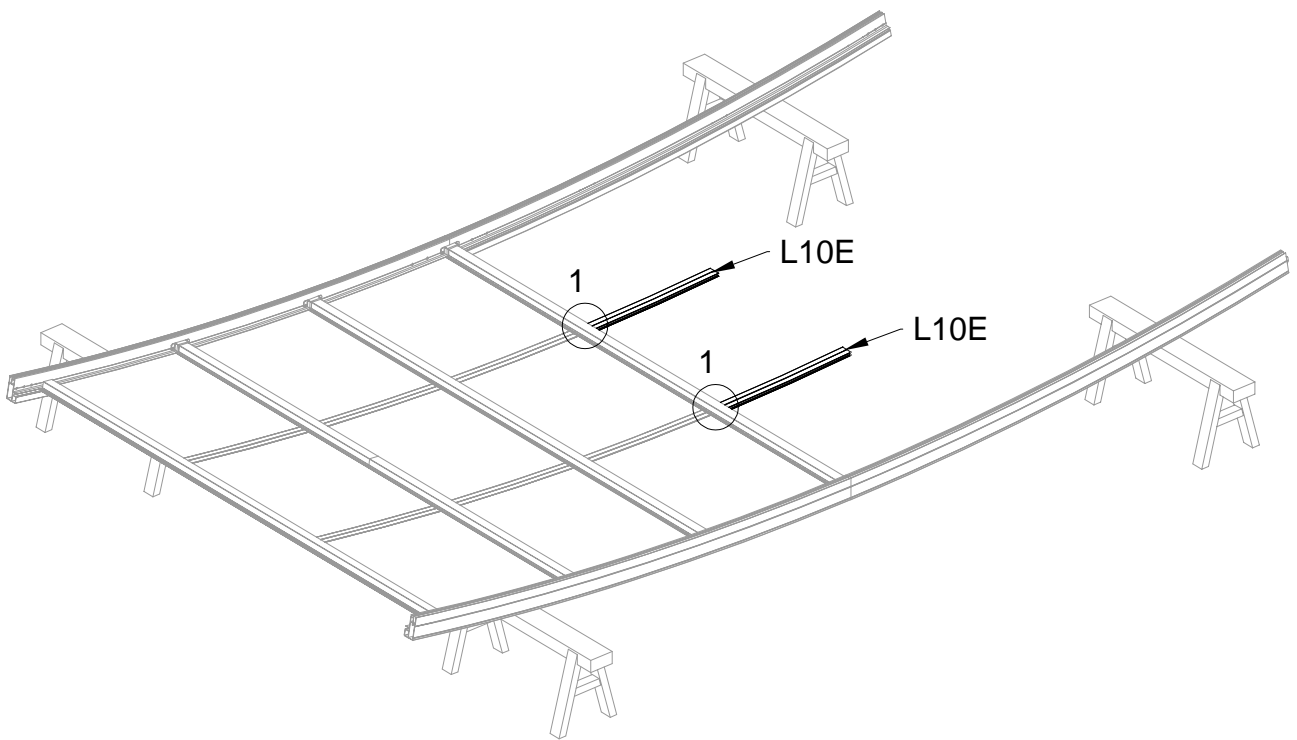
The direction of the white film surface
(face ground)




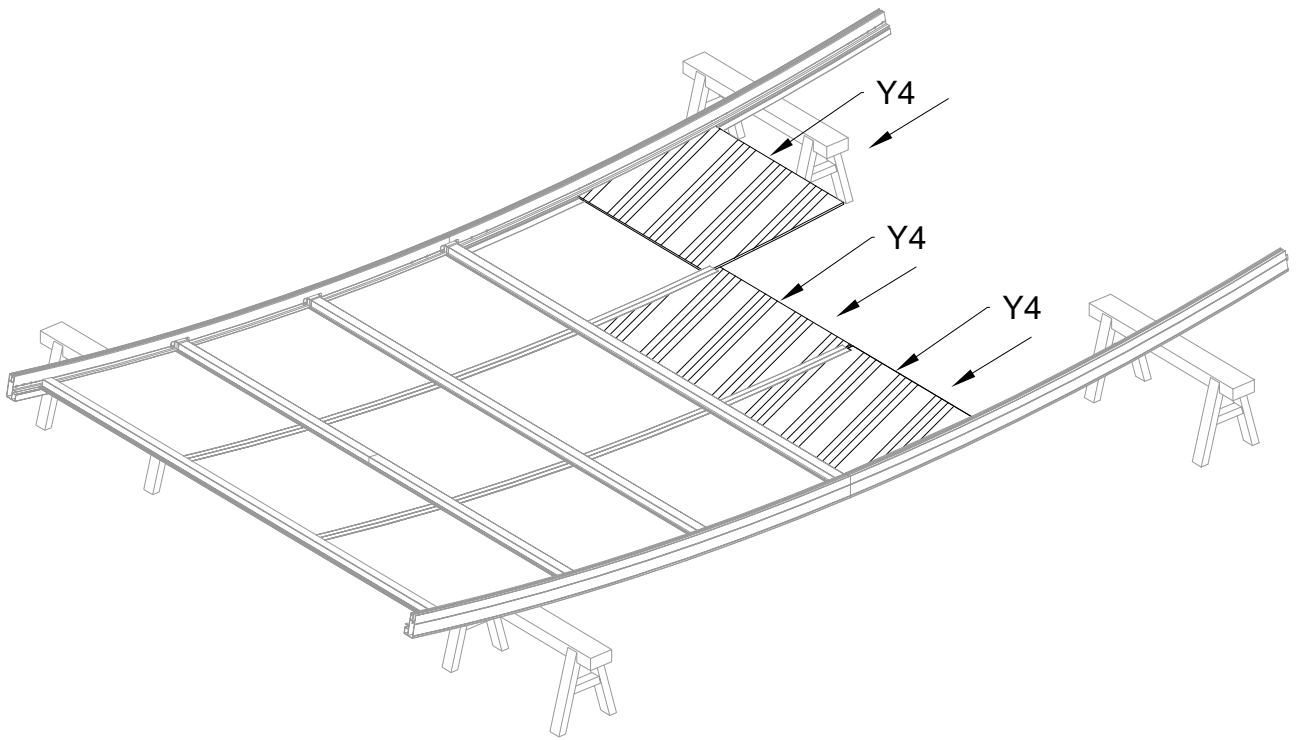
PART	NO	QTY
	Z35	6
	M5X12	




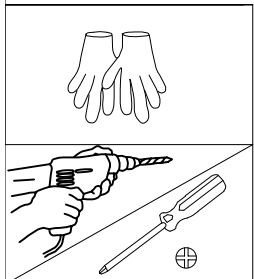
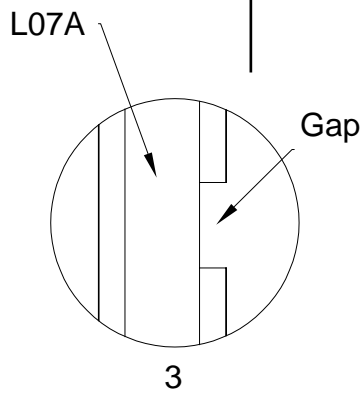
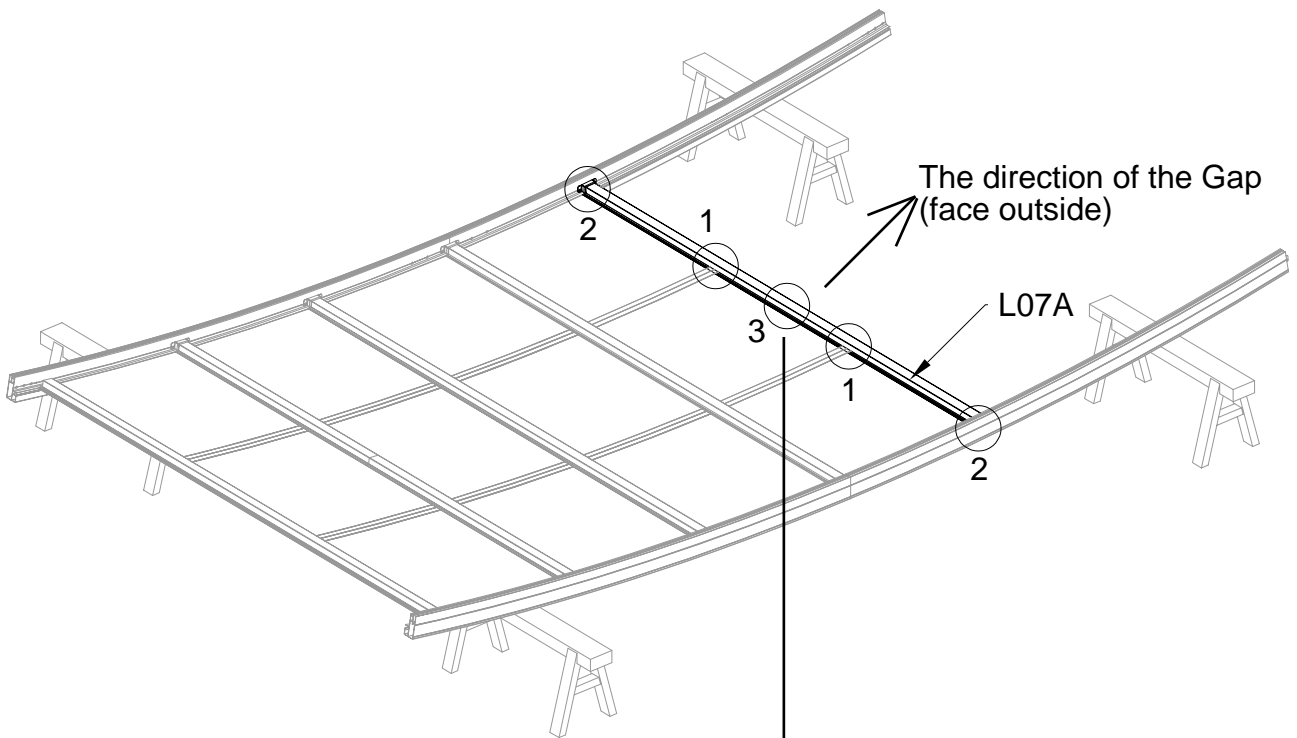
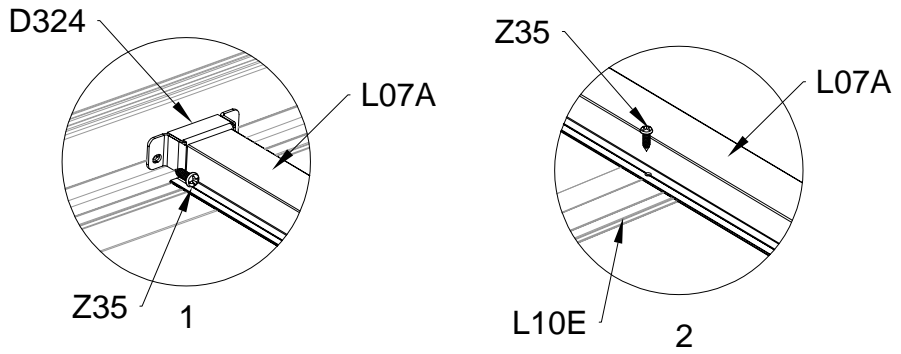
PART	NO	QTY
	L10E	2
	Z35	2
	M5X12	






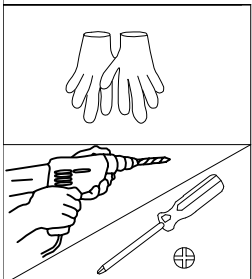
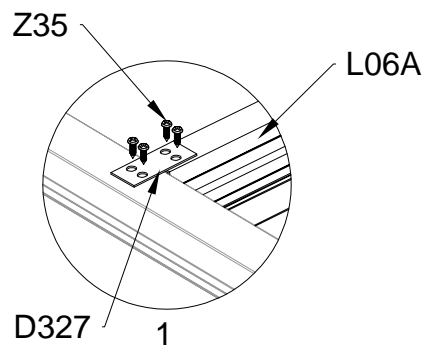
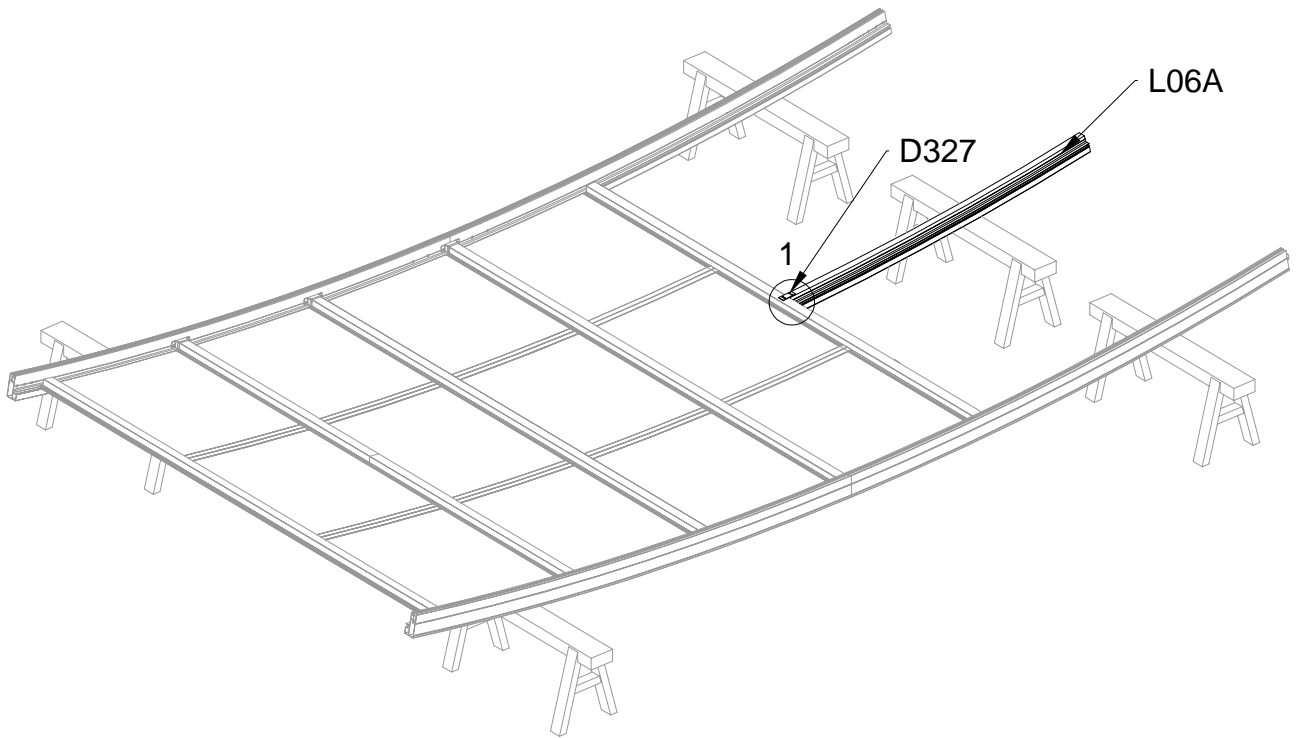
PART	NO	QTY
	Y4	3




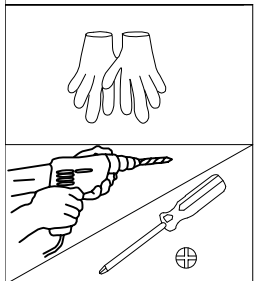
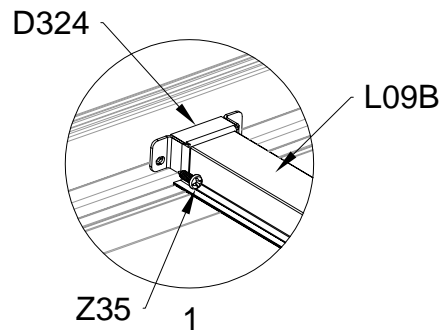
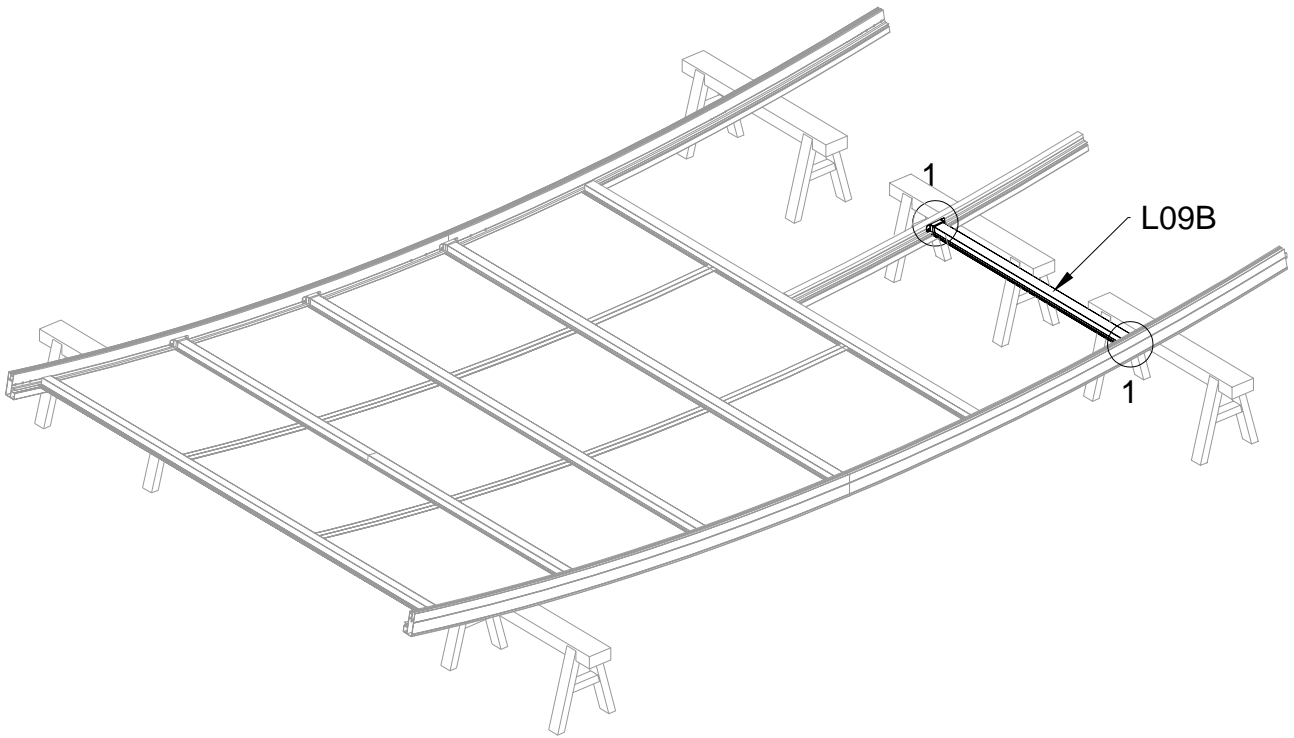
PART	NO	QTY
	Z35	6
	M5X12	





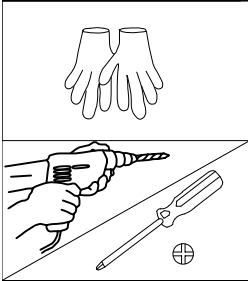
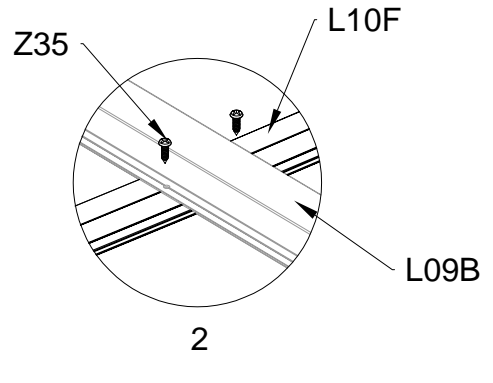
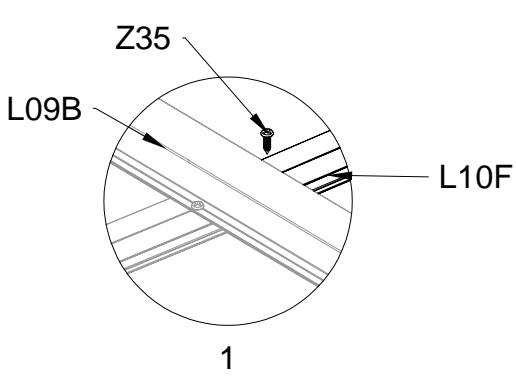
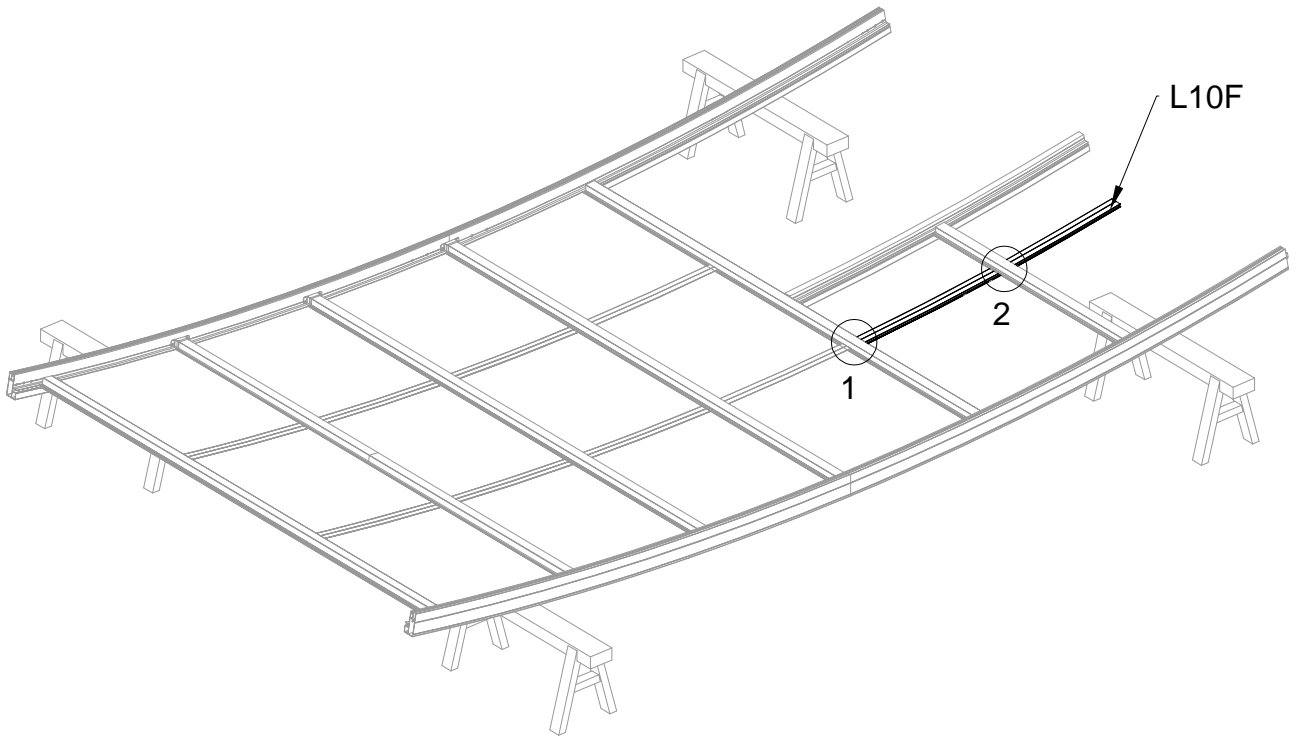
PART	NO	QTY
	L06A	1
	D327	1
	Z35 M5X12	4





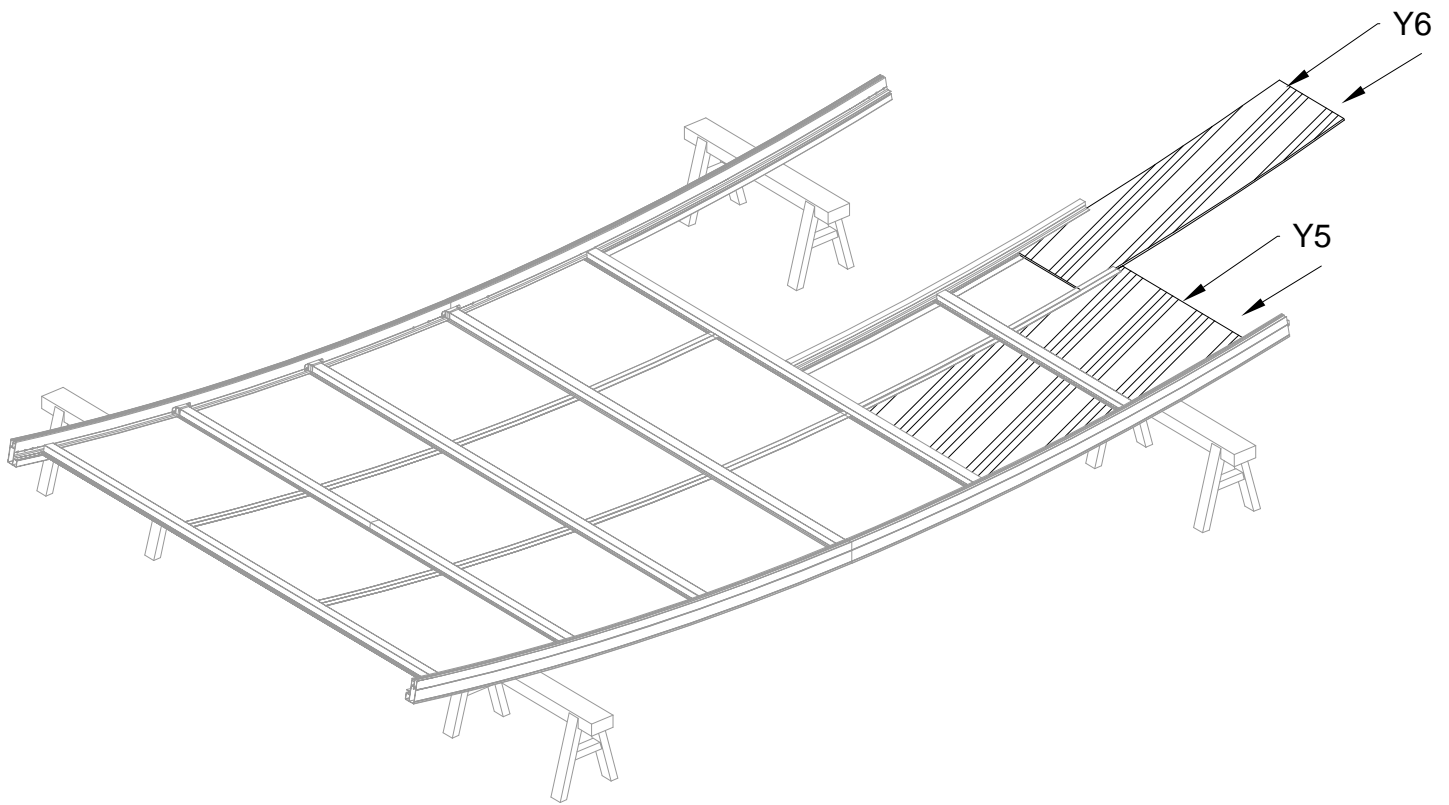
PART	NO	QTY
	Z35	4
	M5X12	




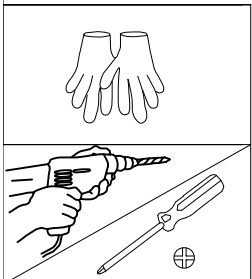
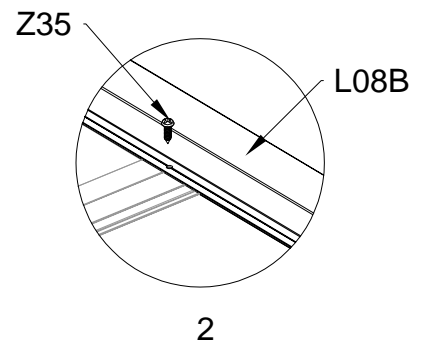
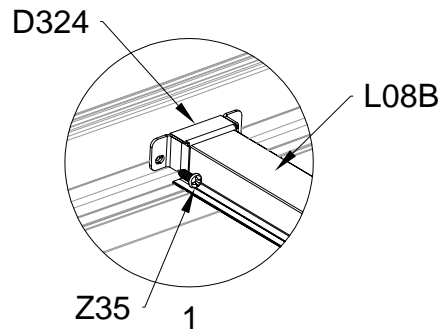
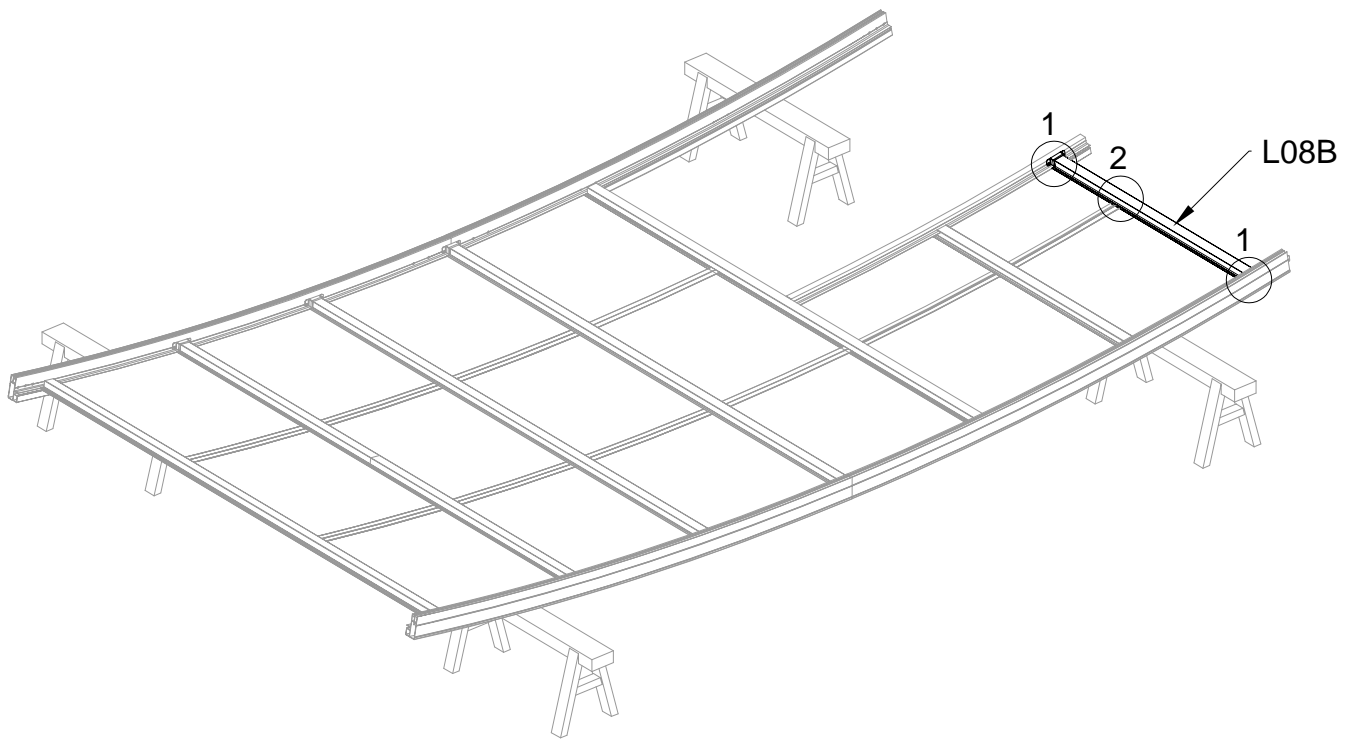
PART	NO	QTY
	L10F	1
	Z35 M5X12	3






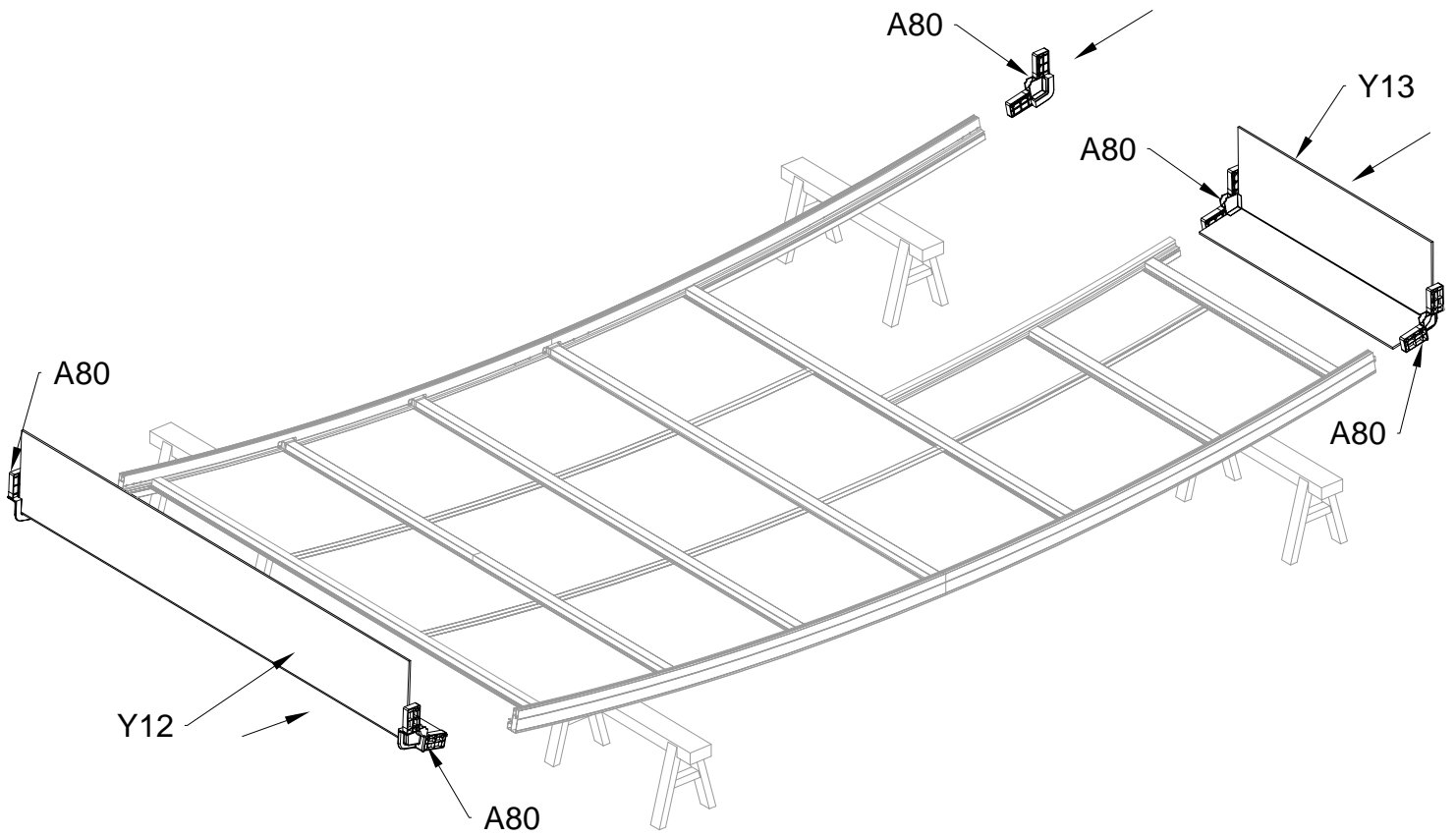
PART	NO	QTY
	Y5	1
	Y6	1









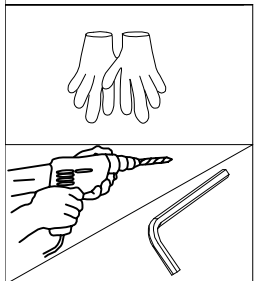
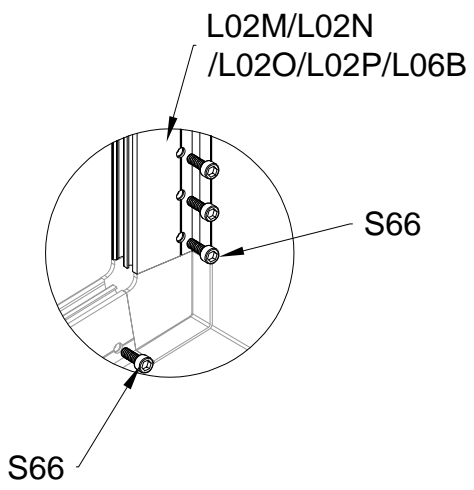
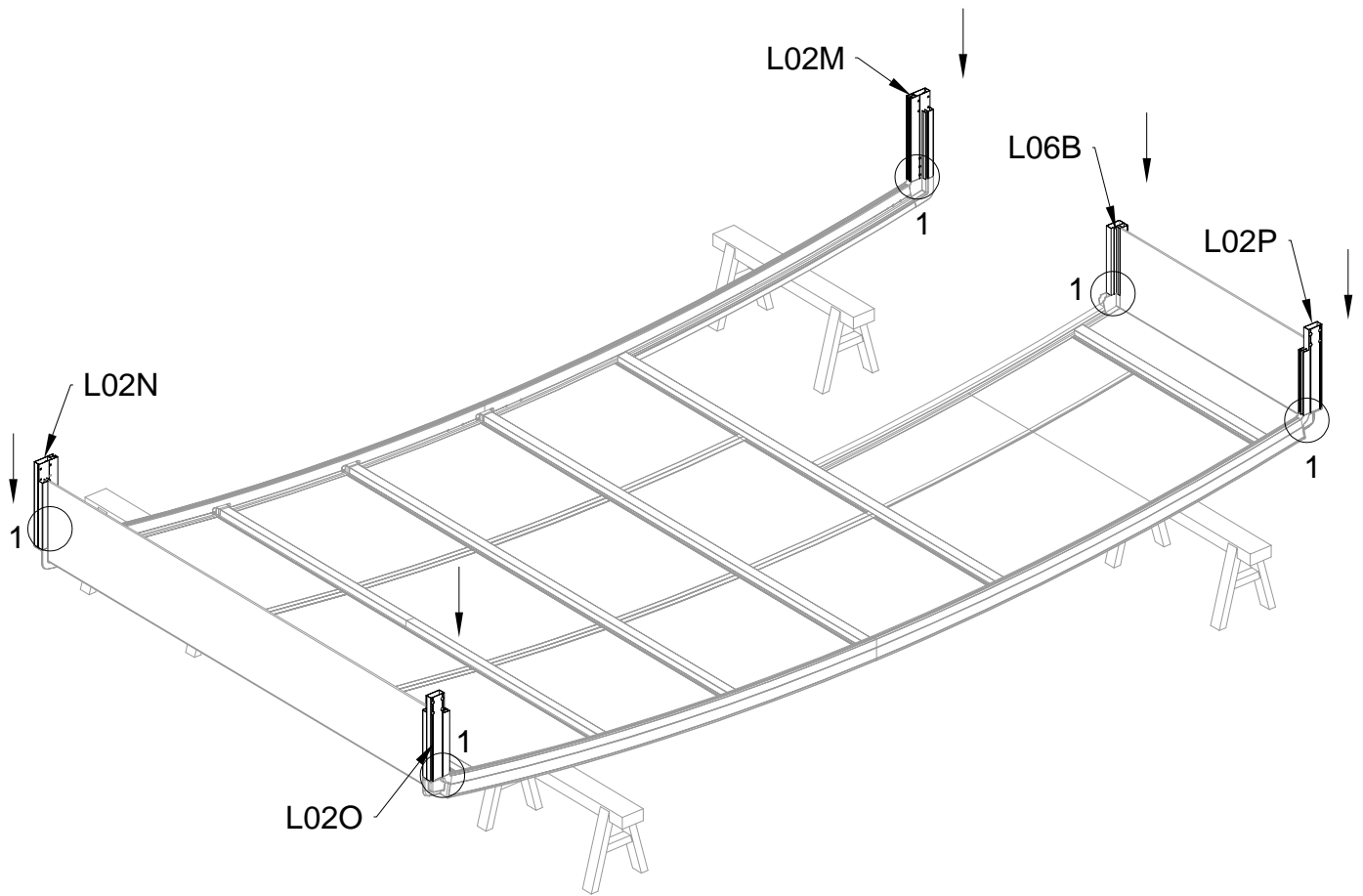
PART	NO	QTY
	Z35	5
	M5X12	







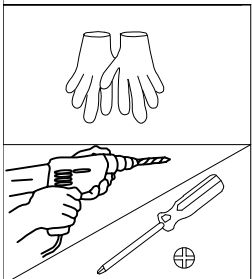
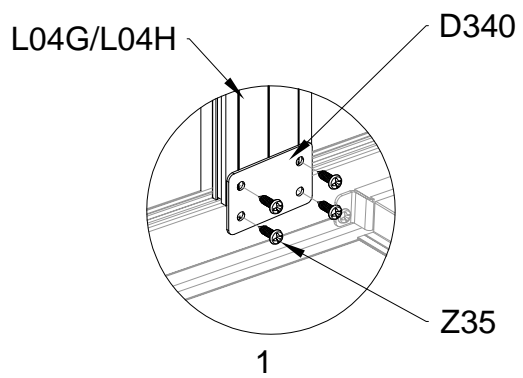
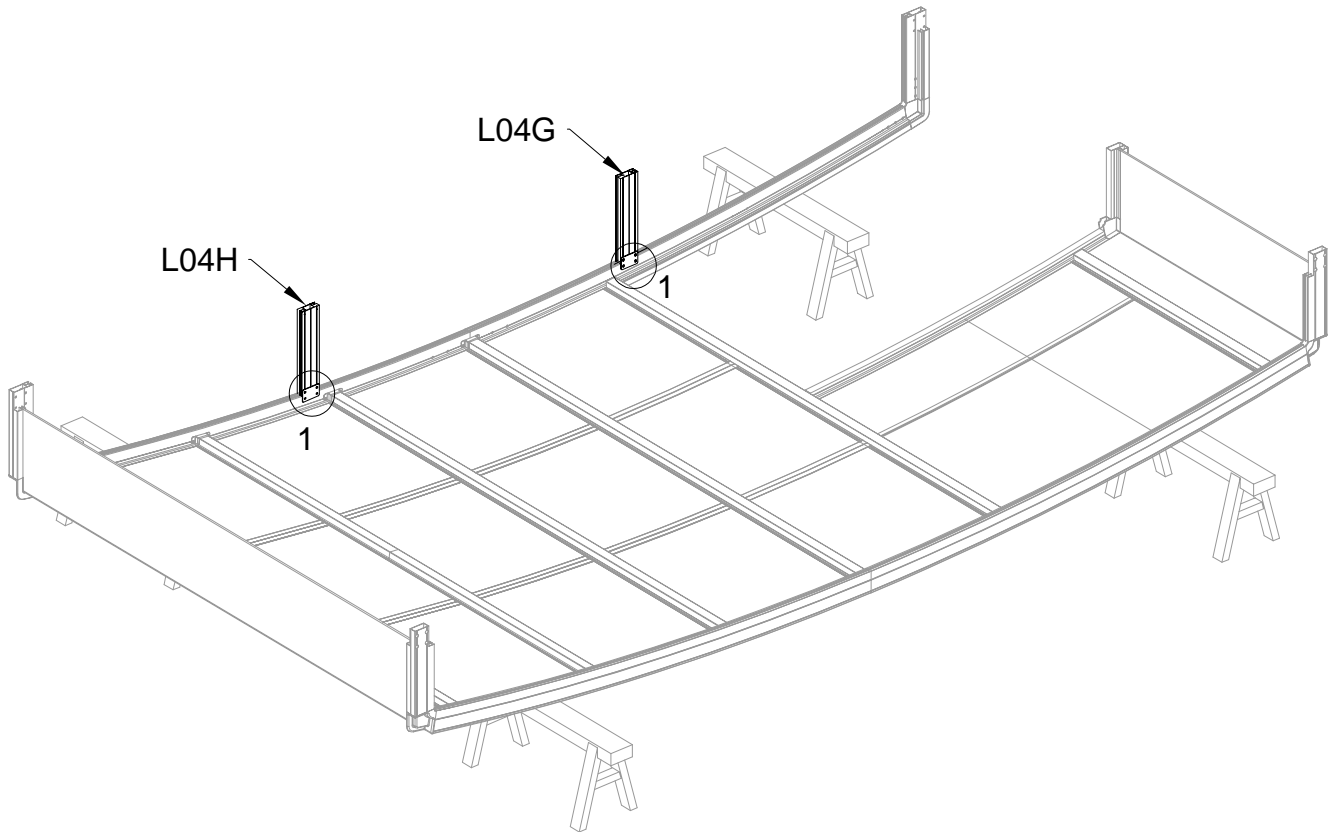
PART	NO	QTY
	Y12	1
	Y13	1
	A80	5






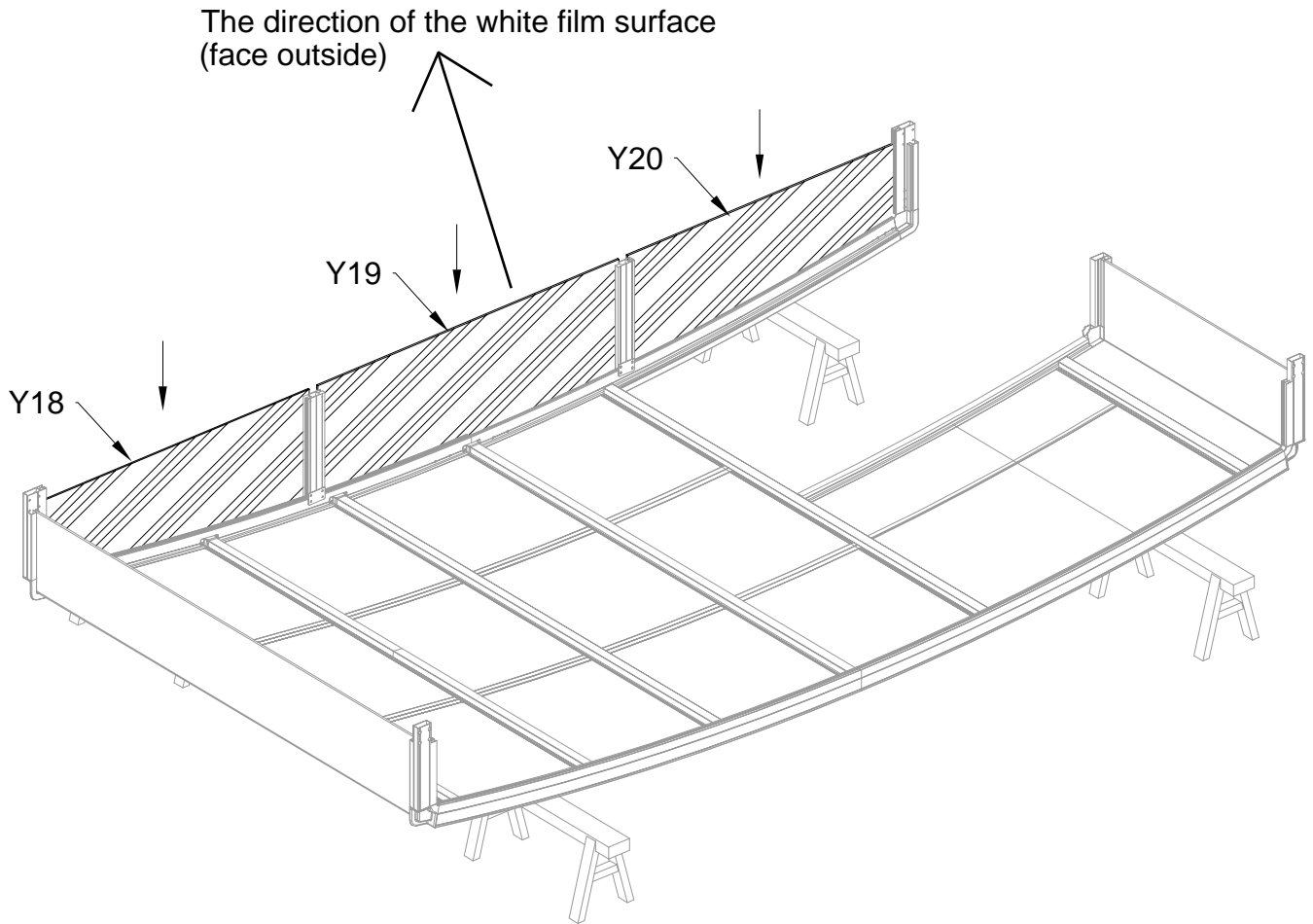
PART	NO	QTY
	L02M	1
	L02N	1
	L02O	1
	L02P	1
	L06B	1
	S66	24
	M6X20	









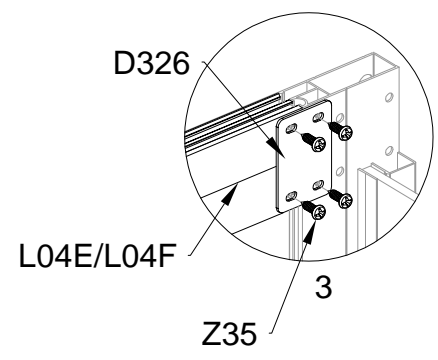
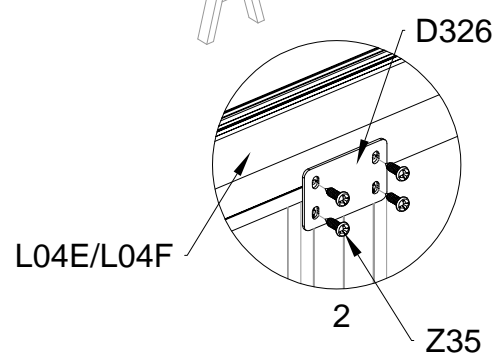
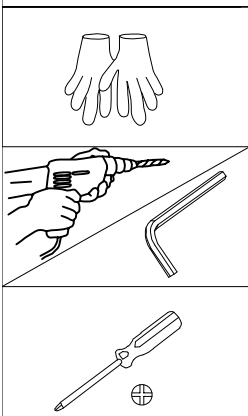
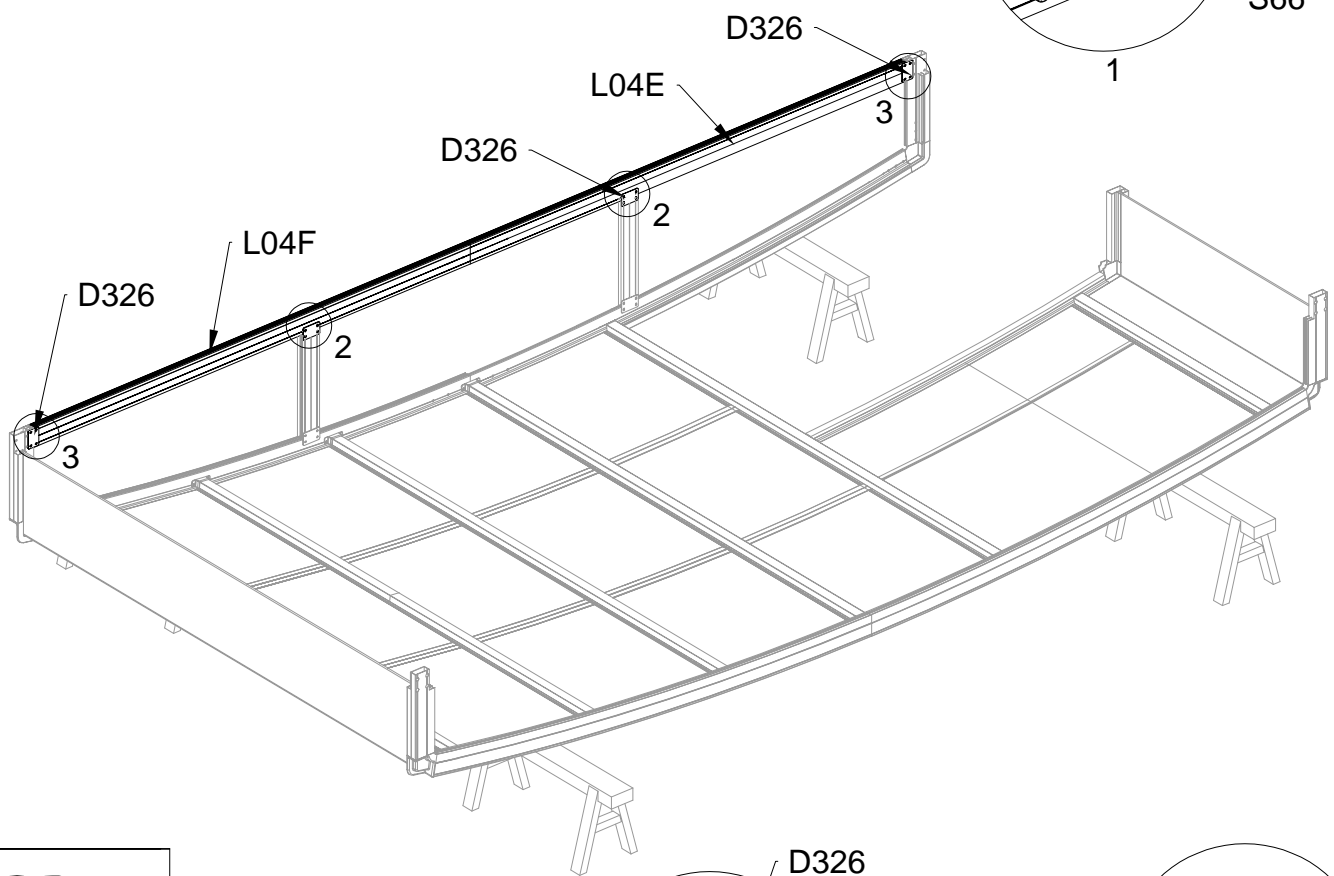
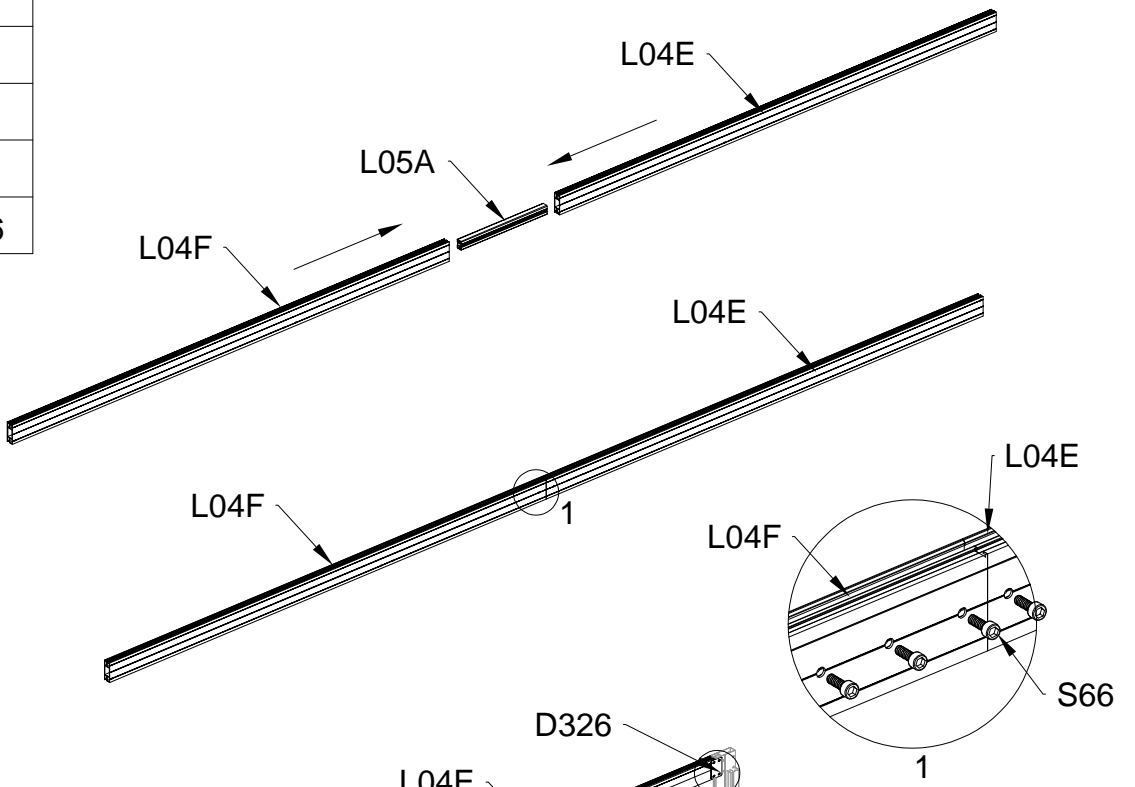
PART	NO	QTY
	L04G	1
	L04H	1
	D340	2
	Z35 M5X12	8



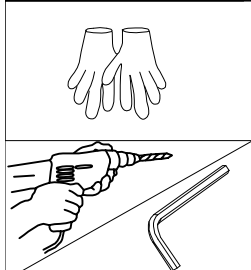
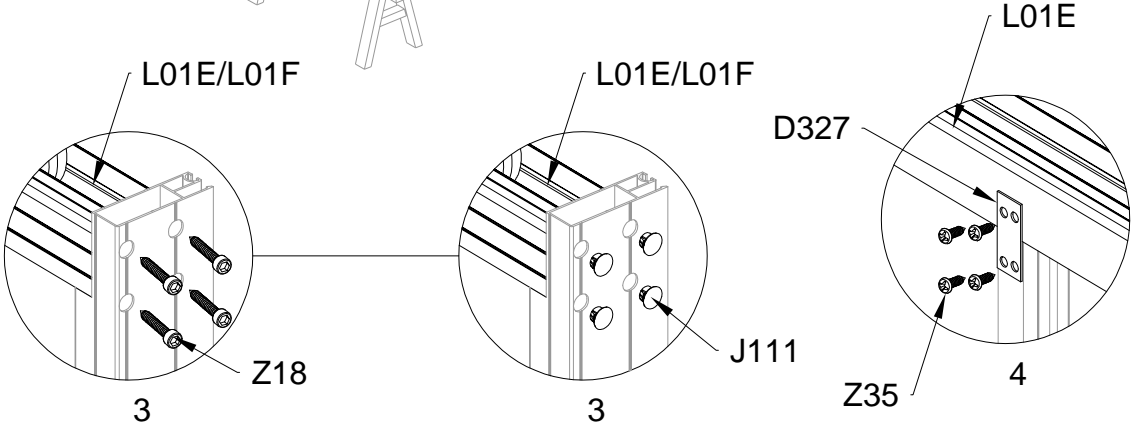
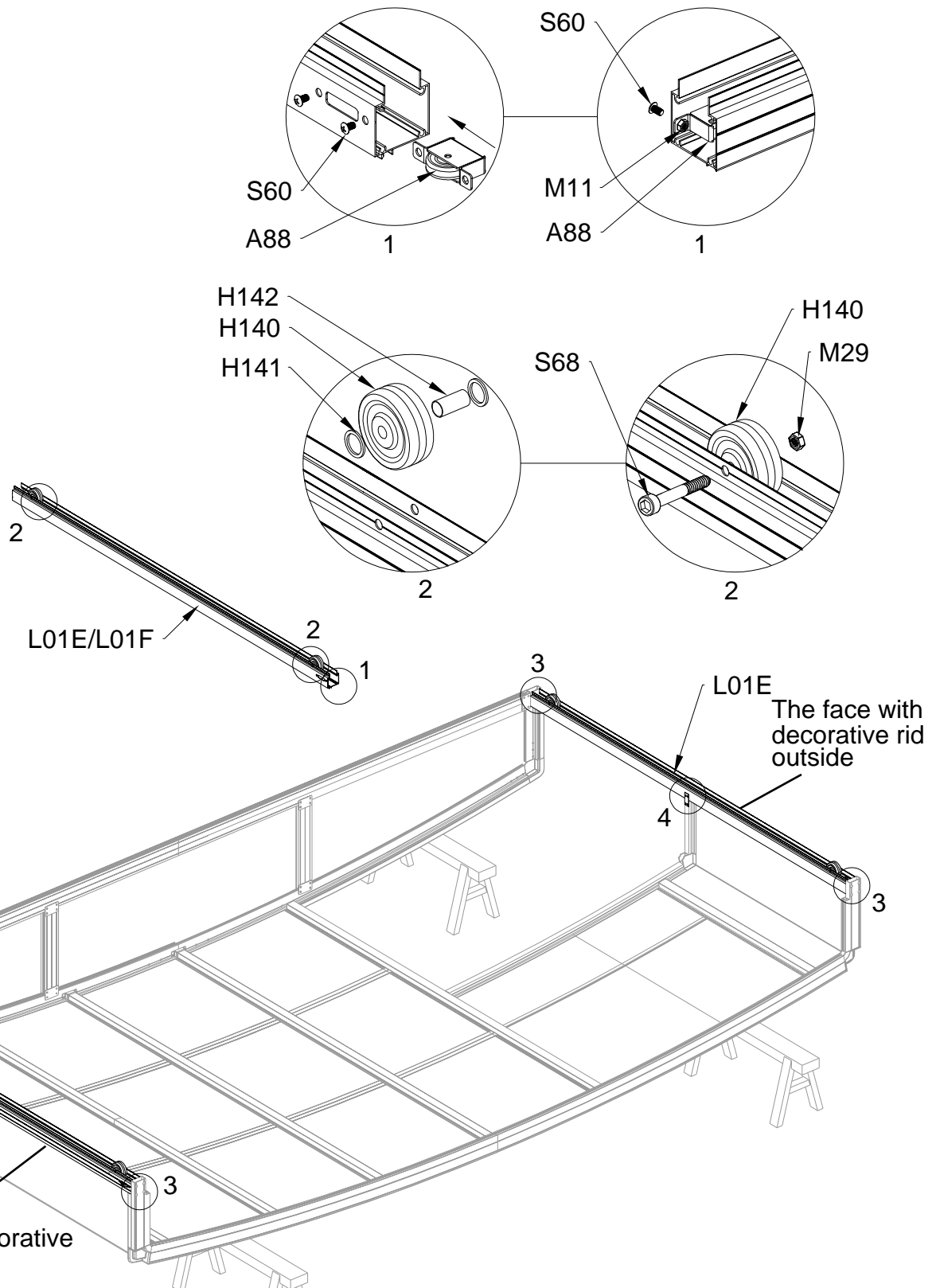
PART	NO	QTY
	Y18	1
	Y19	1
	Y20	1





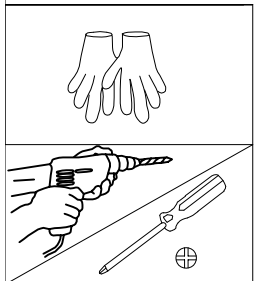
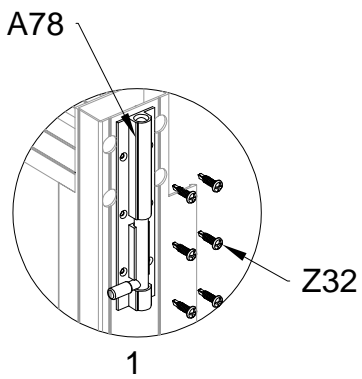
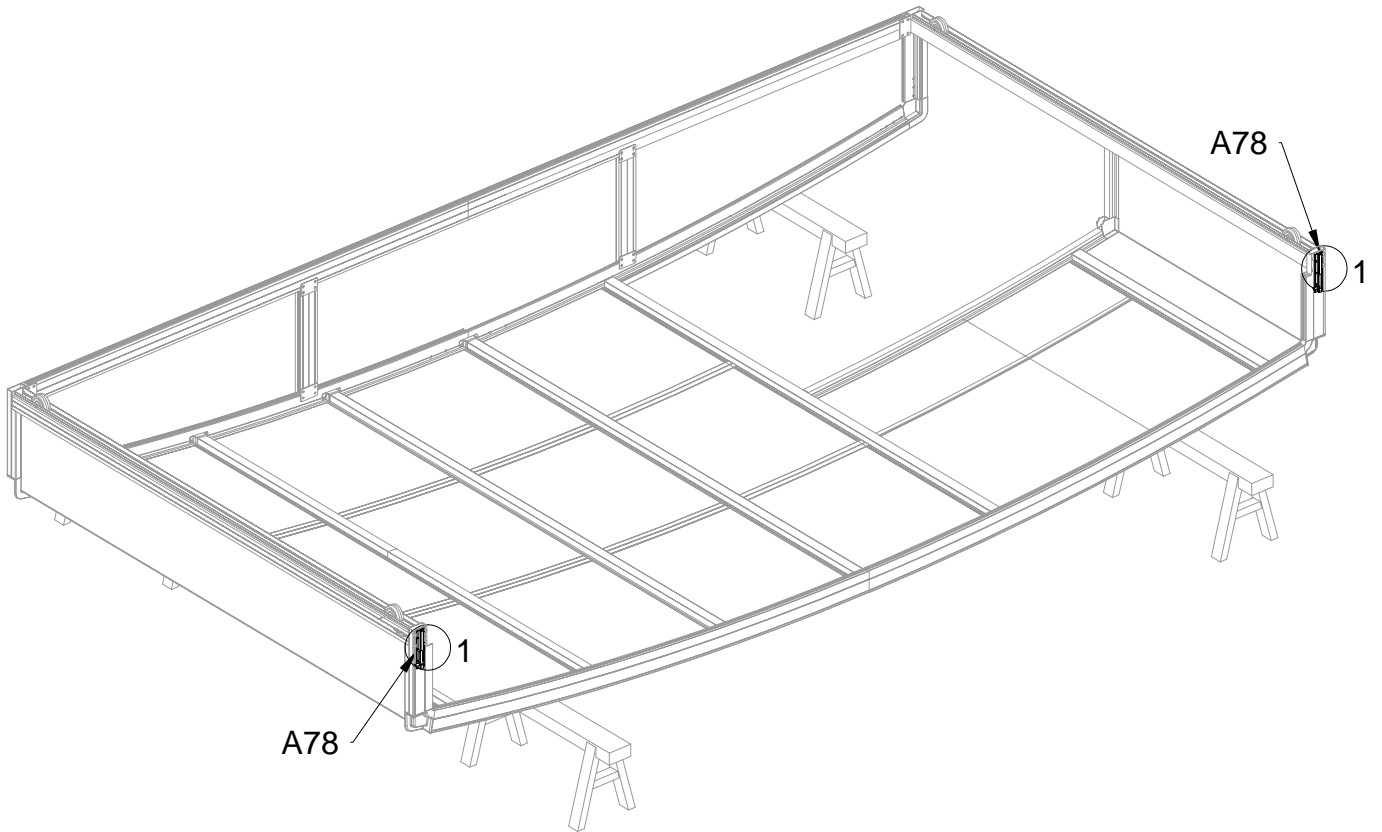
PART	NO	QTY
	L04E	1
	L04F	1
	L05A	1
	D326	4
	S66	6
	M6X20	
	Z35	16
	M5X12	




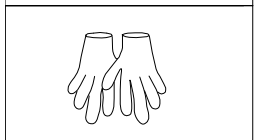
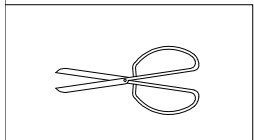
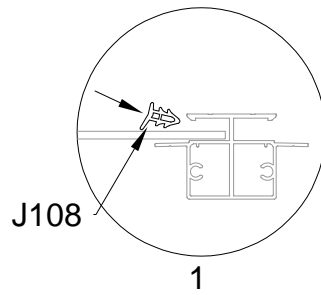
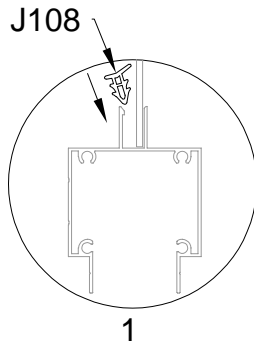
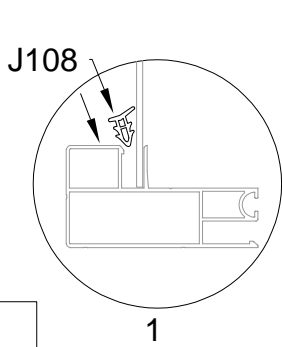
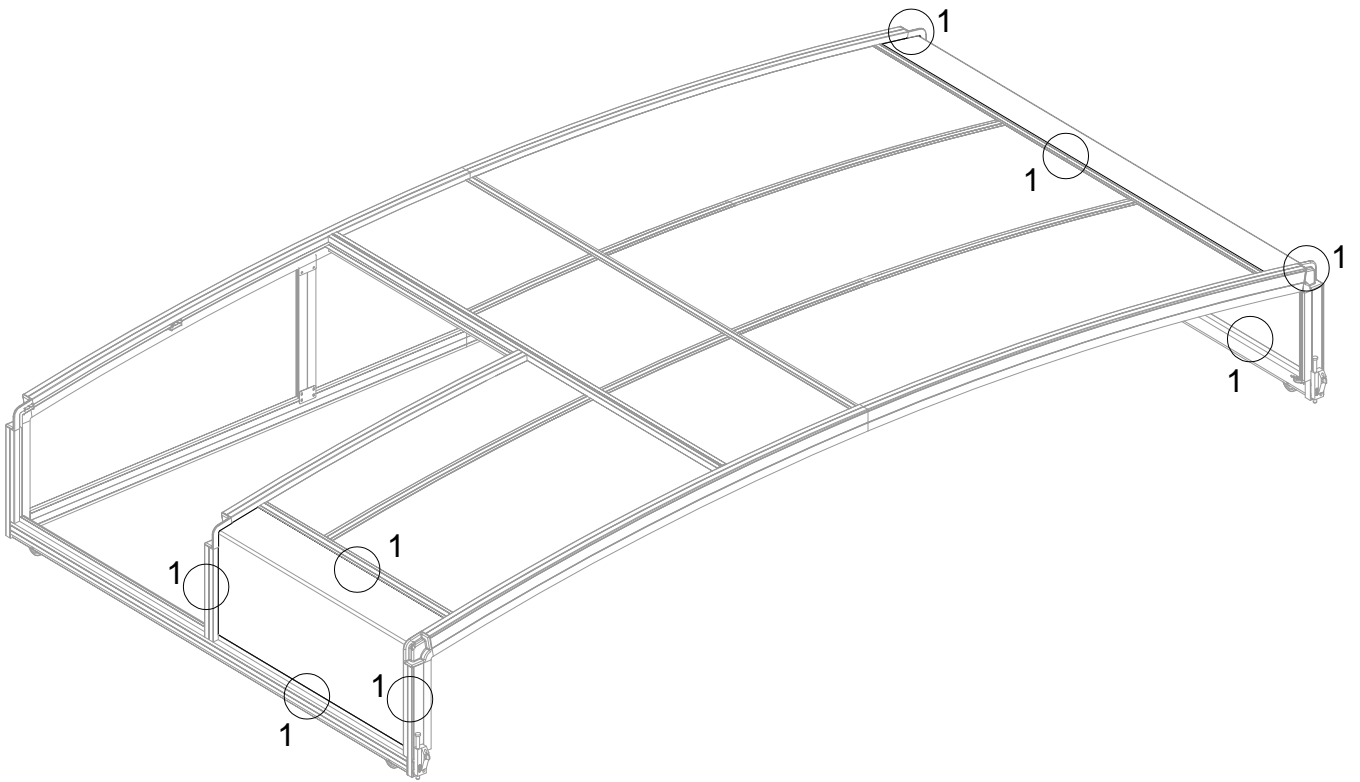
PART	NO	QTY
	L01E	1
	L01F	1
	Z18	16
	M6X60	
	J111	16
	D327	1
	Z35	4
	M5X12	
	A88	2
	H140	4
	H141	8
	H142	4
	S60	4
	M6X16	
	M11	4
	M6	
	S68	4
	M10X55	
	M29	4
	M10	






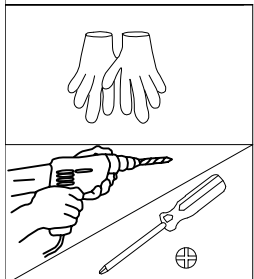
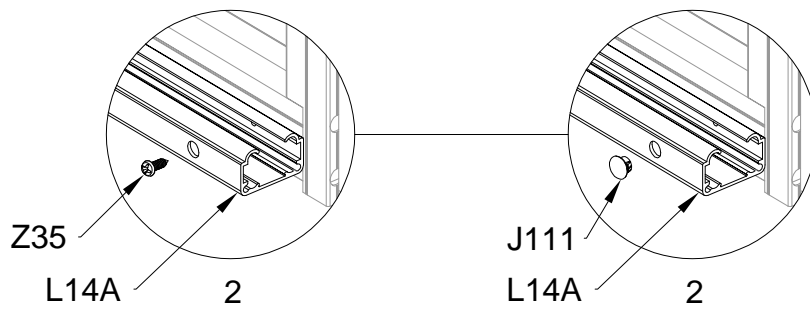
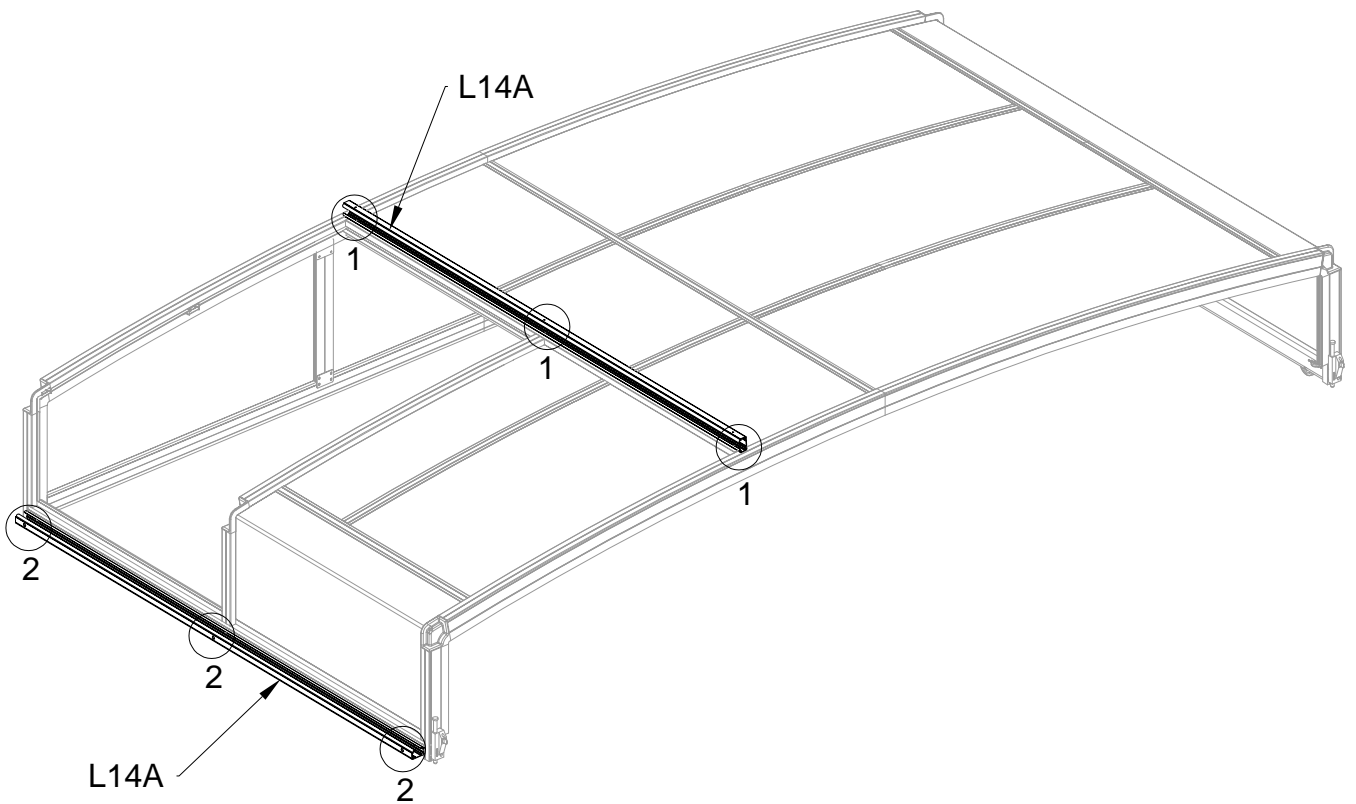
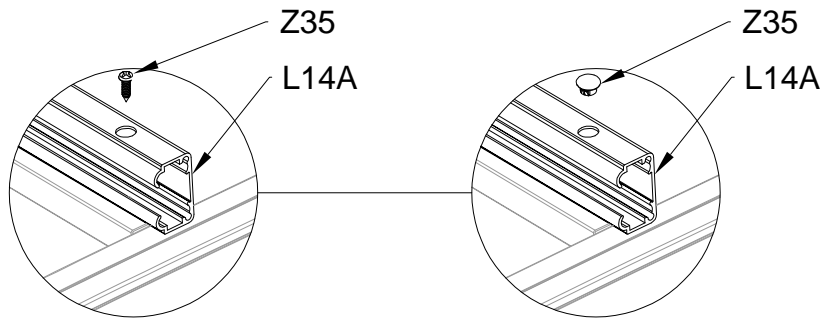
PART	NO	QTY
	A78	2
	Z32 M4.2X16	12

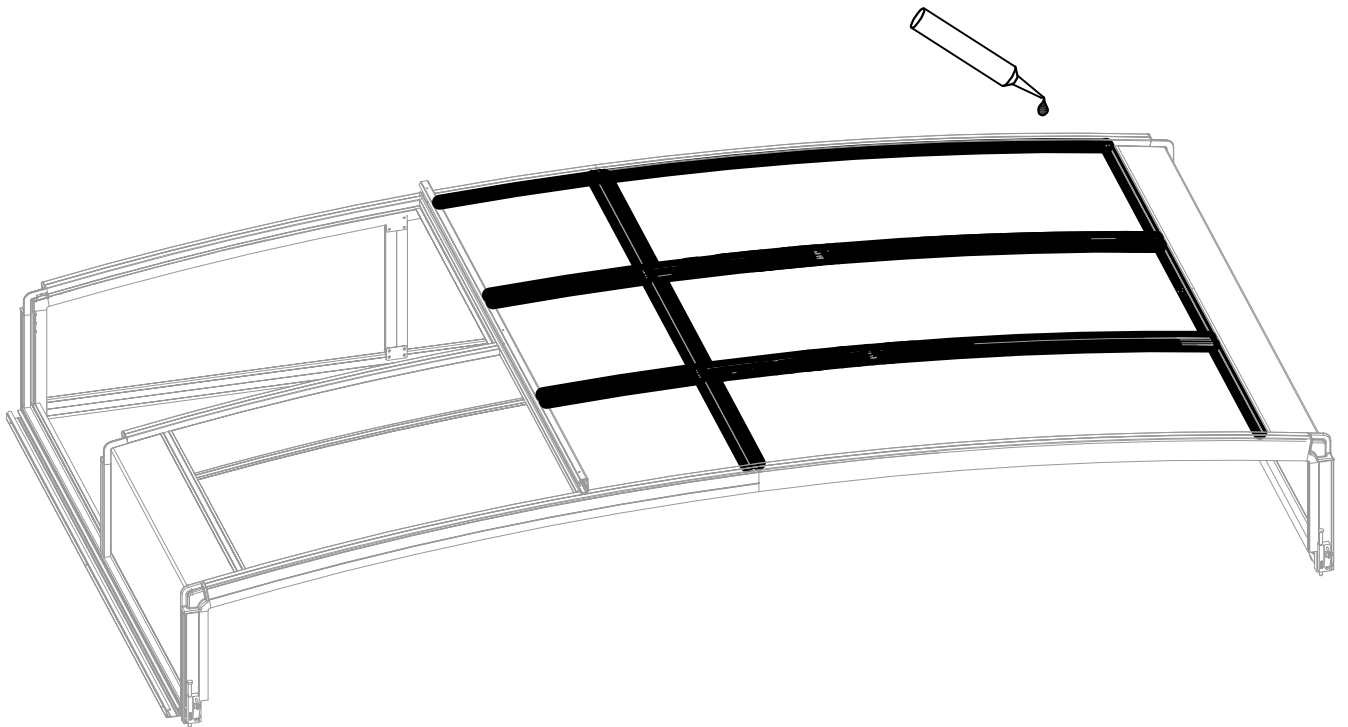
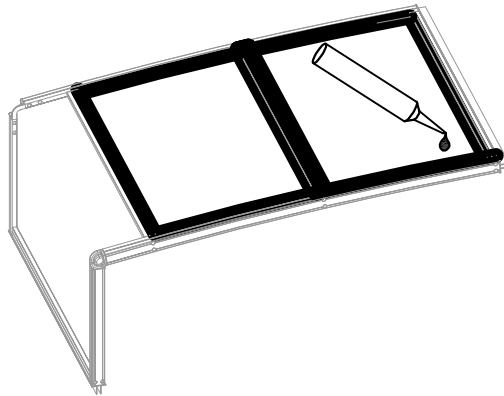


PART	NO	QTY
	J108	2



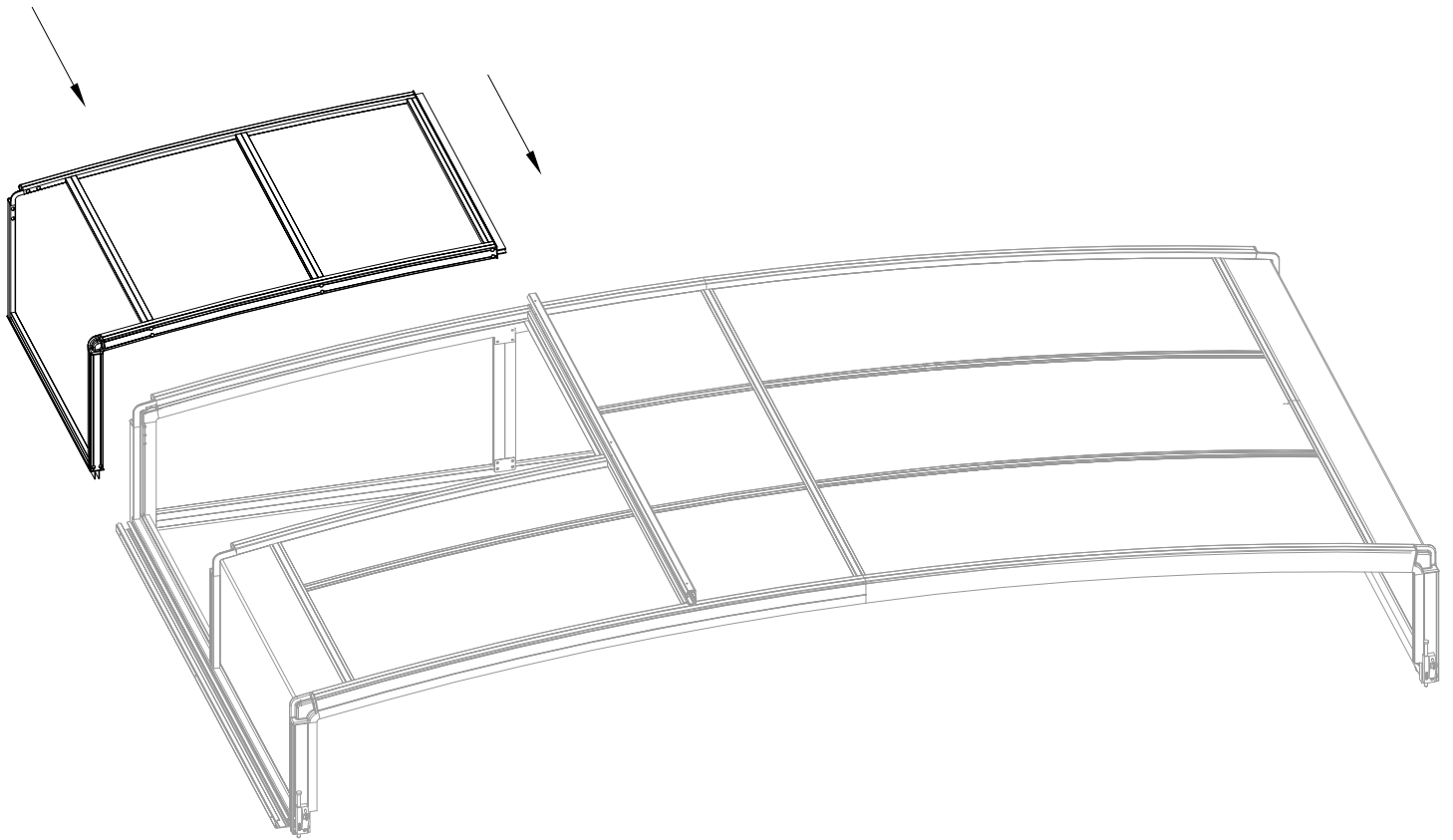
PART	NO	QTY
	L14A	2
	J111	6
	Z35 M5X12	6



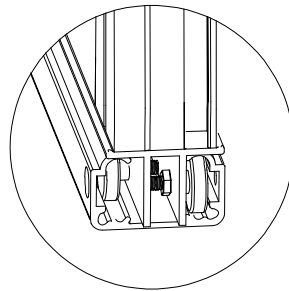




Silicone sealant is suggested for water proof(not provided).





Slide the door into L14A



PART	NO	QTY
	D13	4
	Z36 M6X30	8

